



Empa

Materials Science and Technology



ÉCOLE POLYTECHNIQUE
FÉDÉRALE DE LAUSANNE

Laser Processing of Materials

Optical Properties of Materials and Light-Material Interaction

Patrik Hoffmann

Contents

- Laser light - materials interaction
 - dielectric constants, refractive index
 - absorption / absorption mechanisms
 - spectroscopy
 - refraction/reflection
 - properties of dielectrics
 - properties of metals
 - scattering

Remarks

- Recommended literature:

Optical properties of solids / Mark Fox. 2nd ed.. Oxford : Oxford University Press ; 2010

Definitions

$E(r,t)$ [$V \cdot m^{-1}$] – electric field

$D(r,t)$ [$C \cdot m^{-2}$] – electric displacement

$H(r,t)$ [$A \cdot m^{-1}$] – magnetic field

$B(r,t)$ [T] – magnetic induction

$P(r,t)$ – polarisation

ϵ – relative permittivity

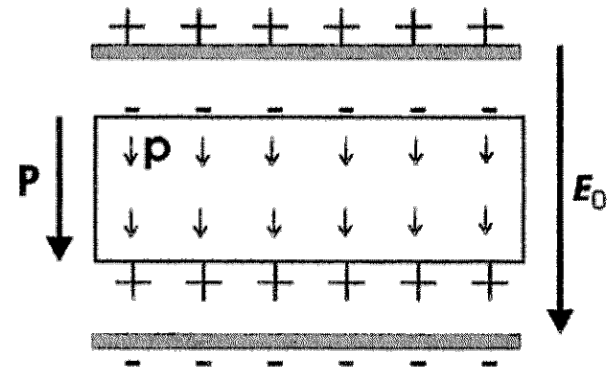
χ – electric susceptibility

μ – relative permeability

χ_M – magnetic susceptibility

ϵ_0 – permittivity of vacuum

μ_0 – permeability of vacuum



Electric material response:

$$\vec{D} = \epsilon_0 \vec{E} + \vec{P} = \epsilon_0 (1 + \chi) \vec{E} = \epsilon_0 \epsilon \vec{E}$$

$$\vec{P} = \epsilon_0 \chi \vec{E}$$

$$\epsilon = 1 + \chi$$

Magnetic material response:

$$\vec{B} = \mu_0 \vec{H} + \vec{M} = \mu_0 (1 + \chi_M) \vec{H} = \mu_0 \mu \vec{H}$$

$$\vec{M} = \mu_0 \chi_M \vec{H}$$

$$\mu = 1 + \chi_M$$

Maxwell's Equations

$E(r,t)$ [$V \cdot m^{-1}$] – electric field

$D(r,t)$ [$C \cdot m^{-2}$] – electric displacement

$H(r,t)$ [$A \cdot m^{-1}$] – magnetic field

$B(r,t)$ [T] – magnetic induction

$J(r,t)$ - current

$$\nabla \times \vec{E} = -\frac{\partial \vec{B}}{\partial t}$$

Faraday's law

$$\nabla \times \vec{H} = \vec{J} + \frac{\partial \vec{D}}{\partial t}$$

Ampere's law

$$\nabla \cdot \vec{D} = \rho$$

Coulomb's law

$$\nabla \cdot \vec{B} = 0$$

absence of magnetic charge

$$\nabla \cdot \vec{J} + \frac{\partial \rho}{\partial t} = 0$$

conservation of electric charge

Wave Propagation

for light (EM-wave) propagation normally a simplified set of Maxwell's equations can be used, since currents and charges are not present

$$\vec{J} \equiv 0$$

$$\rho \equiv 0$$

$$\nabla \times \vec{E} = -\frac{\partial \vec{B}}{\partial t}$$

$$\nabla \times \vec{H} = \frac{\partial \vec{D}}{\partial t}$$

$$\nabla \cdot \vec{D} = 0$$

$$\nabla \cdot \vec{B} = 0$$

description of a plane wave can be, for example, used to find solutions of Maxwell's equations:

$$\vec{E}(z, t) = \vec{E}_0 e^{i(k \cdot z - \omega \cdot t)}$$

$$k = \frac{2\pi}{\lambda} = \frac{2\pi n}{\lambda_0} = \frac{n \cdot \omega}{c} - \text{wave vector (photon impulse)}$$

$$\omega = 2\pi\nu - \text{light frequency (photon energy)}$$

Photon Energy Units

depending on region of the EM-spectrum and discussed application, different units can be used

$$E[J] = eE[eV] = \hbar \cdot \omega[Hz] = h \cdot \nu[Hz] = \frac{\hbar \cdot c}{n} k[cm^{-1}] = \frac{h \cdot c}{\lambda_0[nm, \mu m]}$$

this is for convenience and/or by tradition
all units can be converted to another one

n - refractive index

Refractive index come out as a coefficient of Maxwell's equations for propagation of EM-wave

$$v_{EM-wave} = \frac{1}{\sqrt{\epsilon\mu}} c$$

$$c = \frac{1}{\sqrt{\epsilon_0\mu_0}}$$

$$n = \sqrt{\epsilon \cdot \mu}$$

ϵ - relative permittivity

μ - relative permeability

$$n = \sqrt{\epsilon}$$

at ω optical frequencies - $\mu \sim 1$

If absorption is present:

$$\tilde{n}^2 = (n + ik)^2 = \epsilon' + i\epsilon''$$

$$n^2 - k^2 = \epsilon'$$

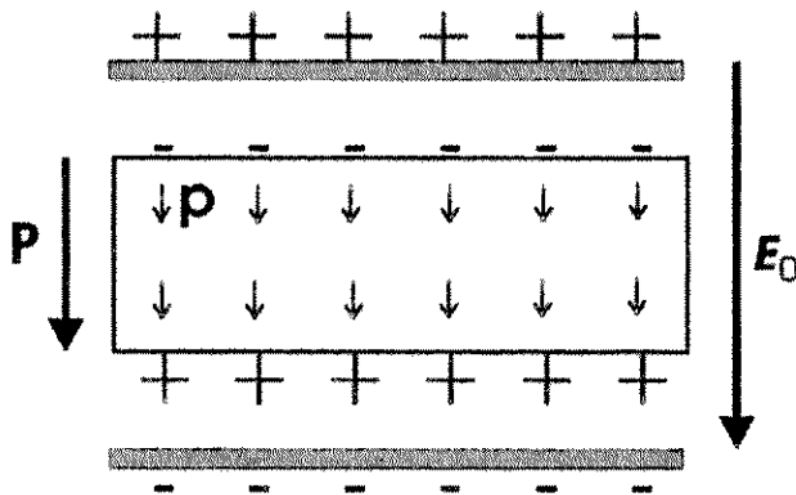
$$2nk = \epsilon''$$

Polarisation Density

$$\mathbf{P} = \sum_j N_j \mathbf{p}_j = \sum_j N_j \alpha_j \mathbf{E}_{local}$$

$$\mathbf{p} = \mathbf{r} \cdot q$$

$$\mathbf{P} = \int \mathbf{r} q dV$$



E_{local} – local electric field

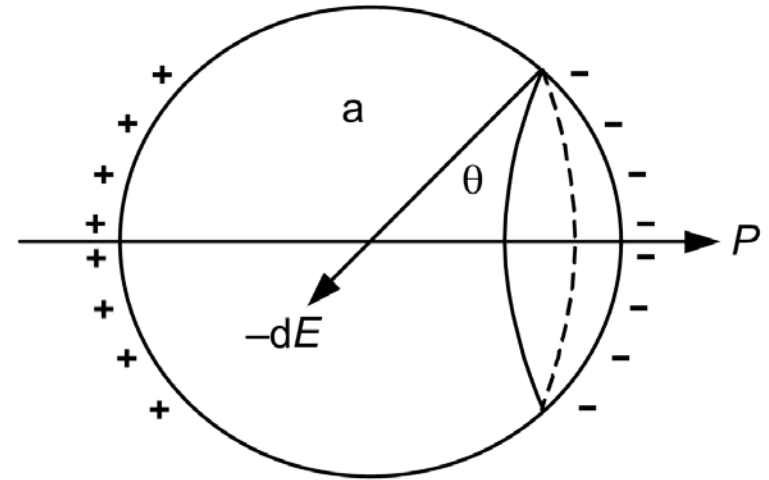
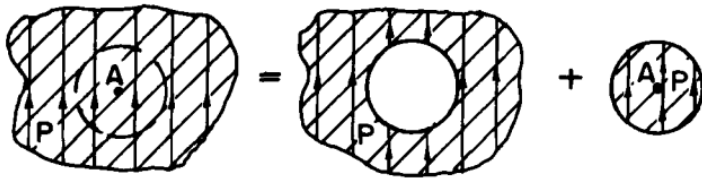
p_j – polarisation of one unit element
of the matter (microscopic)

P – average (macroscopic) polarisation
vector

N_j – concentration of the elements

α_j – polarisability of the element

Local electric field



for uniformly polarised medium (gas, liquid, glass, cubic crystal) one can show:

$$\mathbf{E}_{local} = \mathbf{E}_0 + \frac{\mathbf{P}}{3\epsilon_0} \quad \text{Lorentz formula}$$

for lower symmetry crystals relation is more complex and ϵ will be a tensor

Relation between α and ϵ

$$\mathbf{E}_{local} = \mathbf{E}_0 + \frac{\mathbf{P}}{3\epsilon_0}$$

$$\mathbf{P} = \sum_j N_j \alpha_j \mathbf{E}_{local}$$

$$\mathbf{P} = \epsilon_0 \chi \mathbf{E}$$



$$\frac{\epsilon - 1}{\epsilon + 2} = \frac{N\alpha}{3\epsilon_0} \quad \text{Clausius-Mossotti relation}$$

$$\alpha = 3\epsilon_0 V_m \frac{\epsilon - 1}{\epsilon + 2} \quad V_m = 1/N$$

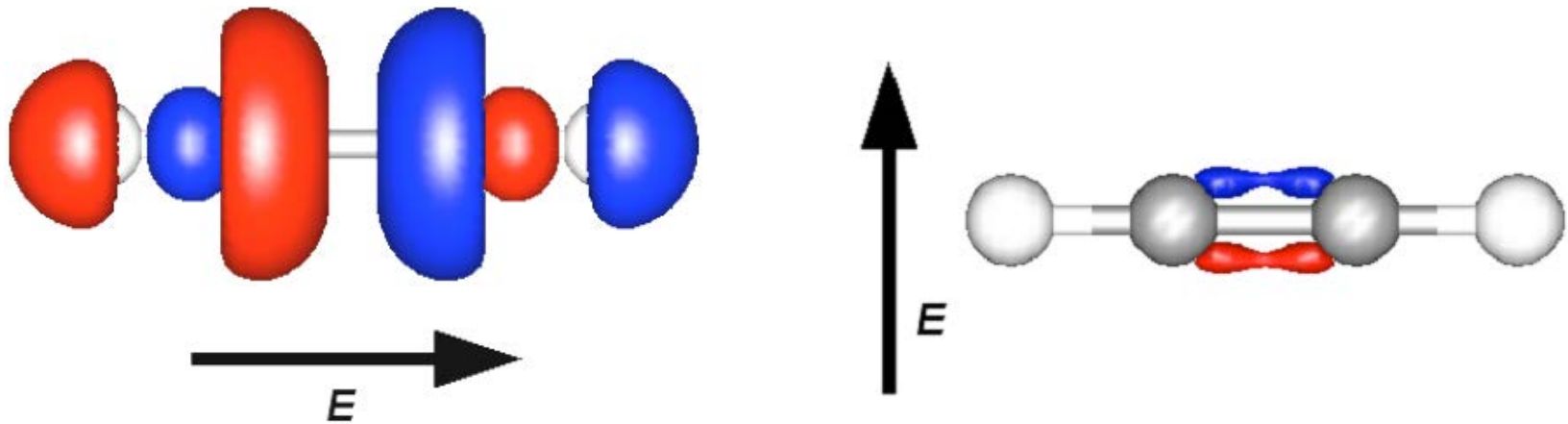
Relation between polarisability of a unit element of the matter and dielectric constant

Dielectric response of the medium depends on the polarisability of microscopic elements (atoms, molecules) and their density

N

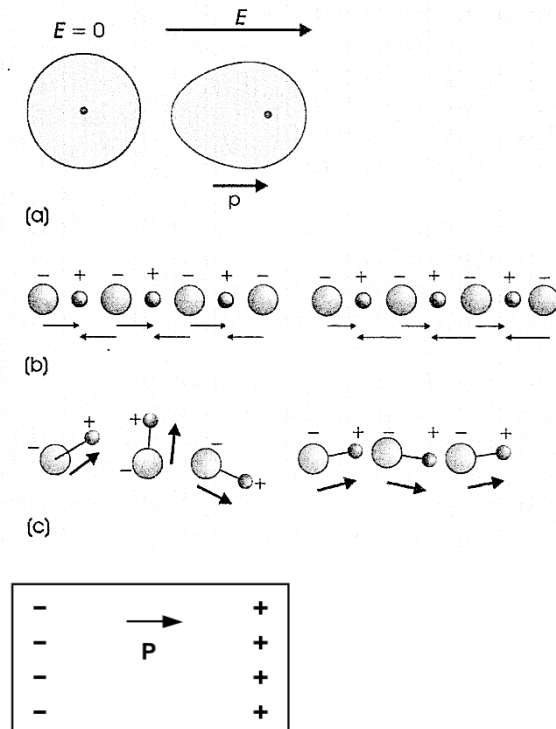
α

Example: C₂H₂



polarised C₂H₂ molecule

Polarisability α



- electronic polarisability
- ionic/atomic polarisability
- orientational polarisability
- space charge polarisability

$$\alpha = \alpha_{\text{charge}} + \alpha_{\text{orient.}} + \alpha_{\text{ionic}} + \alpha_{\text{electron.}}$$

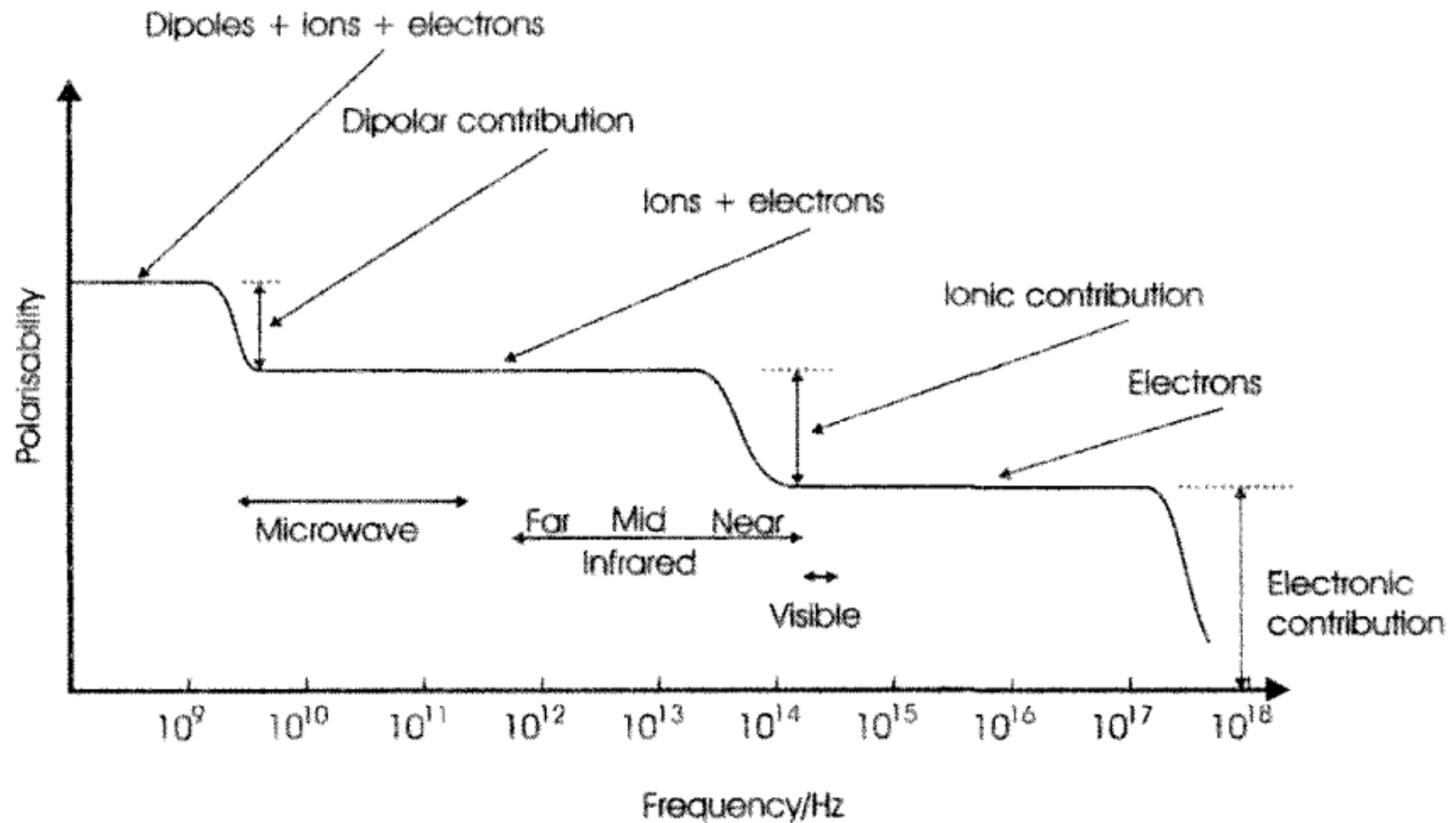
$$\mathbf{p} = \mathbf{r} \cdot q$$

$$\mathbf{P} = \int \mathbf{r} q dV$$

$$\mathbf{P} = \alpha \mathbf{E}_{\text{local}}$$

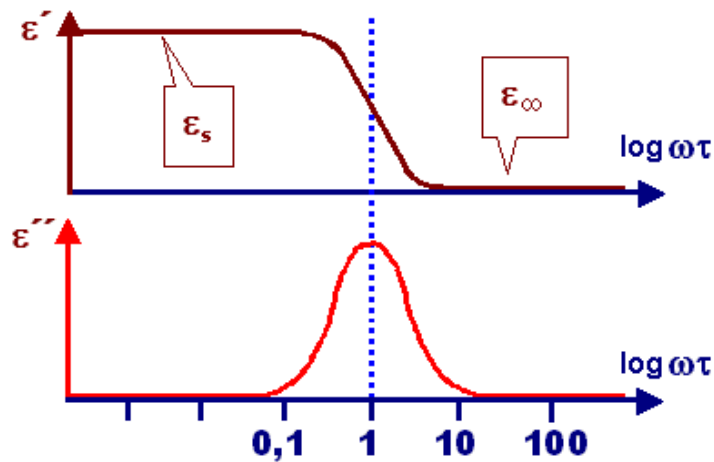
polarisability – ability to polarise
under local (“true”) electric field
(microscopic property)

Frequency dependence of α

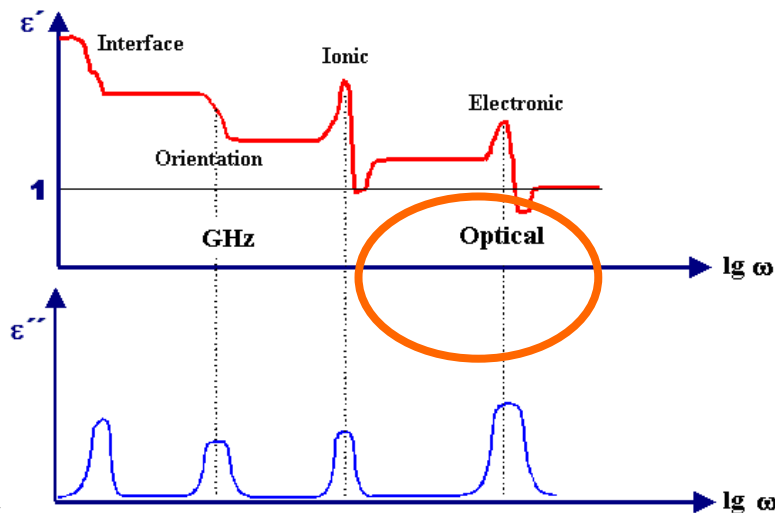
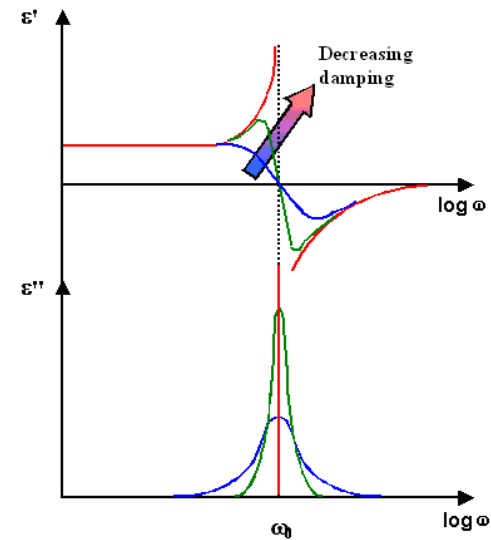


Resonances and Relaxations

Relaxation



Resonance



$$\epsilon = \epsilon' + i\epsilon''$$

Frequency Dependence of Dielectric Function

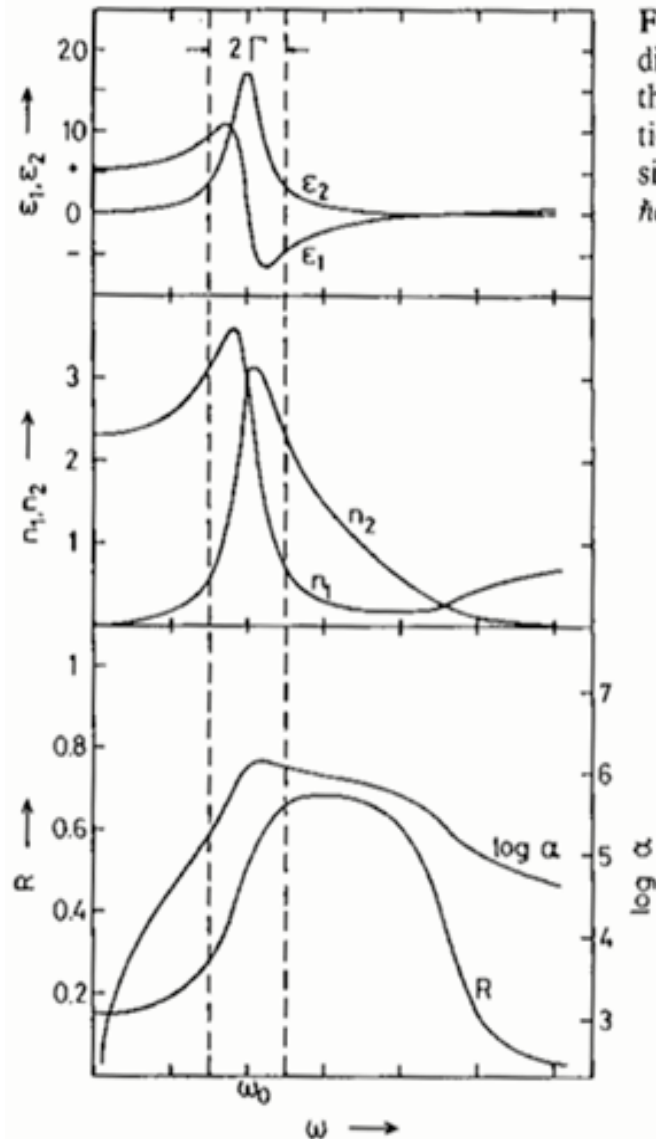


Fig.2.1. Frequency dependence of the dielectric function, the refractive index, the Fresnel reflectance and the absorption coefficient for a medium with a single resonance at ω_0 (calculated for $\hbar\omega_0 = 4\text{ eV}$, $\hbar\Gamma = 1\text{ eV}$, $N = 5 \cdot 10^{22}\text{ cm}^{-3}$)

$$n_1 \equiv n$$

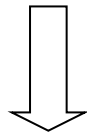
$$n_2 \equiv k_a$$

$$\epsilon = 1 + \frac{N_e e_0^2}{m_e \epsilon_0} f_{osc}^e \frac{\omega^2 - \omega_0^2 + i\Gamma\omega}{(\omega^2 - \omega_0^2)^2 - \Gamma^2\omega^2}$$

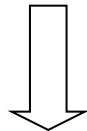
Electronic Polarisability of Atom

for optics in visible range only electronic polarisability important

$$m \frac{d^2 x}{dt^2} + \frac{m}{\tau} \frac{dx}{dt} + m\omega_0^2 x = -q_e E e^{-i\omega t}$$

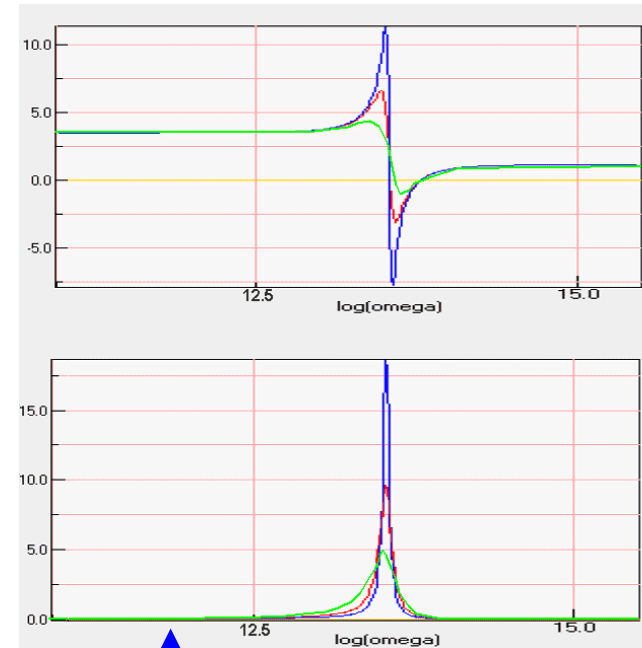


$$x(t) = f(t)$$



$$\alpha_{electron} = -\frac{q_e x}{E} = \frac{e^2}{m (\omega_0^2 - \omega^2) - i\omega / \tau}$$

at low frequencies ($\omega \rightarrow 0$)



$$\alpha_{\omega \rightarrow 0} = \frac{e^2}{m\omega_0^2}$$

What happens to the light?

- when interacting with the materials...

Light Properties

Or how to describe the electromagnetic wave ???
What parameters/properties do you know???

Let's start with exam !!!

Light Properties

Or how to describe the electromagnetic wave ???

Wave	Photon (Particle)

Collective (Beam) Properties

Light Properties

Or how to describe the electromagnetic wave ???

Wave	Photon (Particle)
Amplitude (ϵ)	Number of photons
Phase	Phase
Propagation Direction (k - vector)	Flight Direction
Wavelength / Frequency (λ / ν)	Energy [eV]
Polarisation (ψ , χ)	Polarisation

Collective (Beam) Properties
Power
Coherence length
Divergence of the beam
Monochromaticity
Polarization degree
Pulse length

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Recommended literature

- Optical properties of solids / Mark Fox. 2nd ed.. Oxford : Oxford University Press ; 2010

Absorption & Luminescence

Absorption

for linear absorption lost intensity in a thin layer is proportional to incident intensity

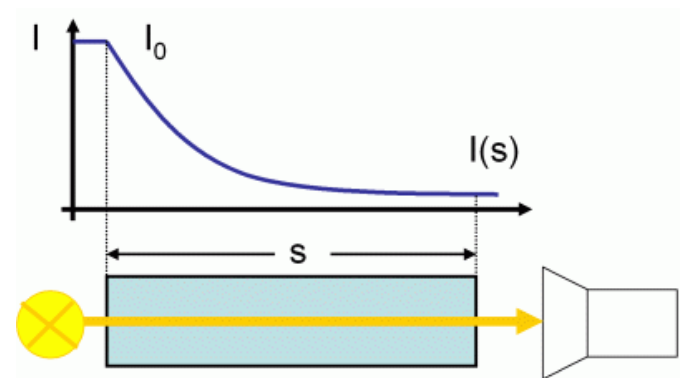
$$\frac{dI(z)}{dz} = -\alpha \cdot I(z)$$

which results in a Beer-Lambert law

$$I = I_0 \cdot e^{-\alpha \cdot z} = I_0 \cdot e^{-z/l_\alpha}$$

α - absorption coefficient

$l_\alpha = 1/\alpha$ - penetration depth
(characteristic absorption length)



Measures of Absorption

absorption coefficient and extinction coefficient

$$\alpha = 4\pi \frac{k}{\lambda}$$

optical density – a logarithmic unit:

$$O.D. = -\log_{10} \frac{I(l)}{I_0} = \frac{\alpha \cdot l}{\log_e 10}$$

complex refractive index
and complex dielectric
constant:

$$\tilde{n}^2 = (n + ik)^2 = \epsilon' + i\epsilon'' = \tilde{\epsilon}$$

$$n^2 - k^2 = \epsilon'$$

$$2nk = \epsilon''$$

$$n = \sqrt{\frac{\epsilon' + \sqrt{\epsilon'^2 + \epsilon''^2}}{2}}, k = \sqrt{\frac{-\epsilon' + \sqrt{\epsilon'^2 + \epsilon''^2}}{2}}$$

Absorption

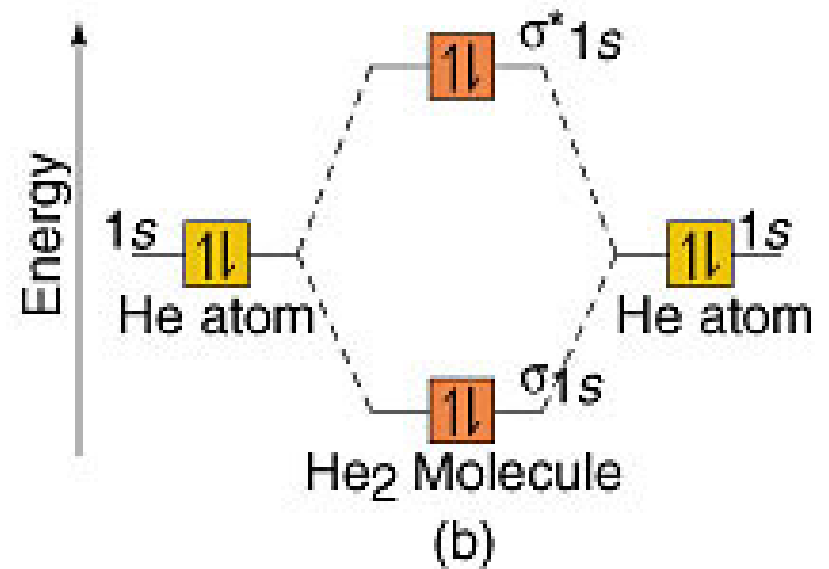
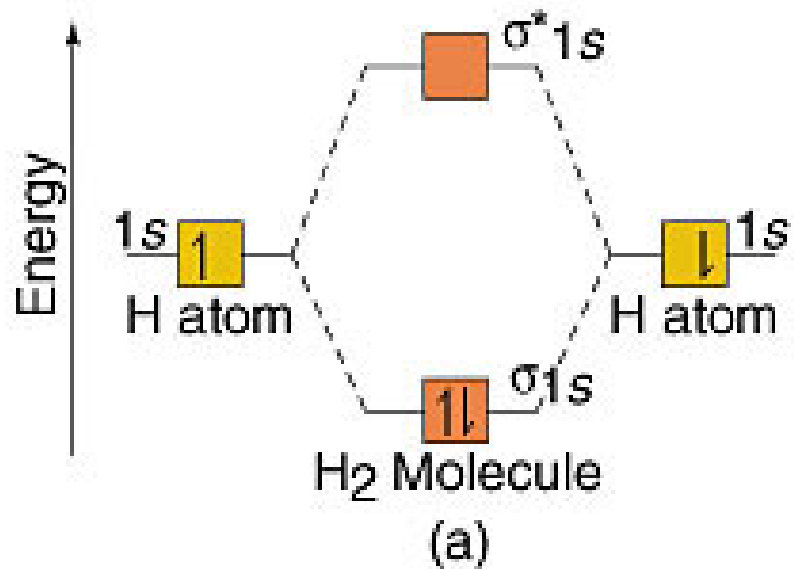
$$I = I_0 \cdot e^{-\alpha \cdot z} = I_0 \cdot e^{-z/l_\alpha}$$

macroscopic (“black box”) description of absorption

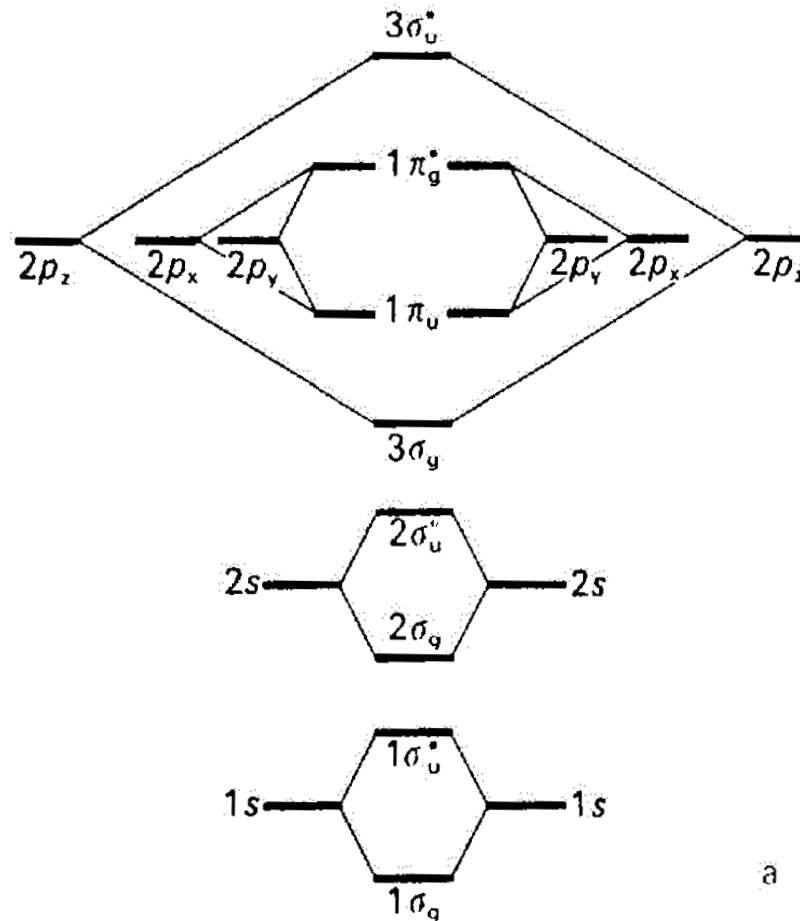
Types of Absorption /Excitation

Absorption	Wavelength (nm)
electronic molecular(σ , π)	150 – 1-2 μ m
electronic interband	150 – 1-2 μ m
vibrational	900 – 10'000
rotational	> 10'000

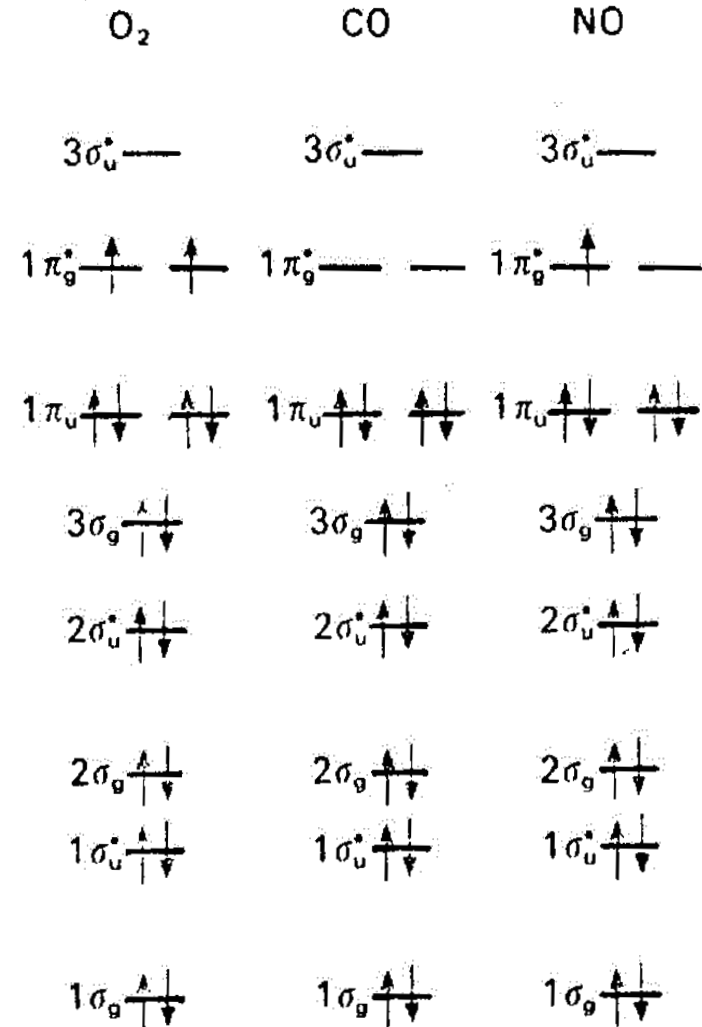
Energy Levels



Light absorption in a Gaseous Molecule



a

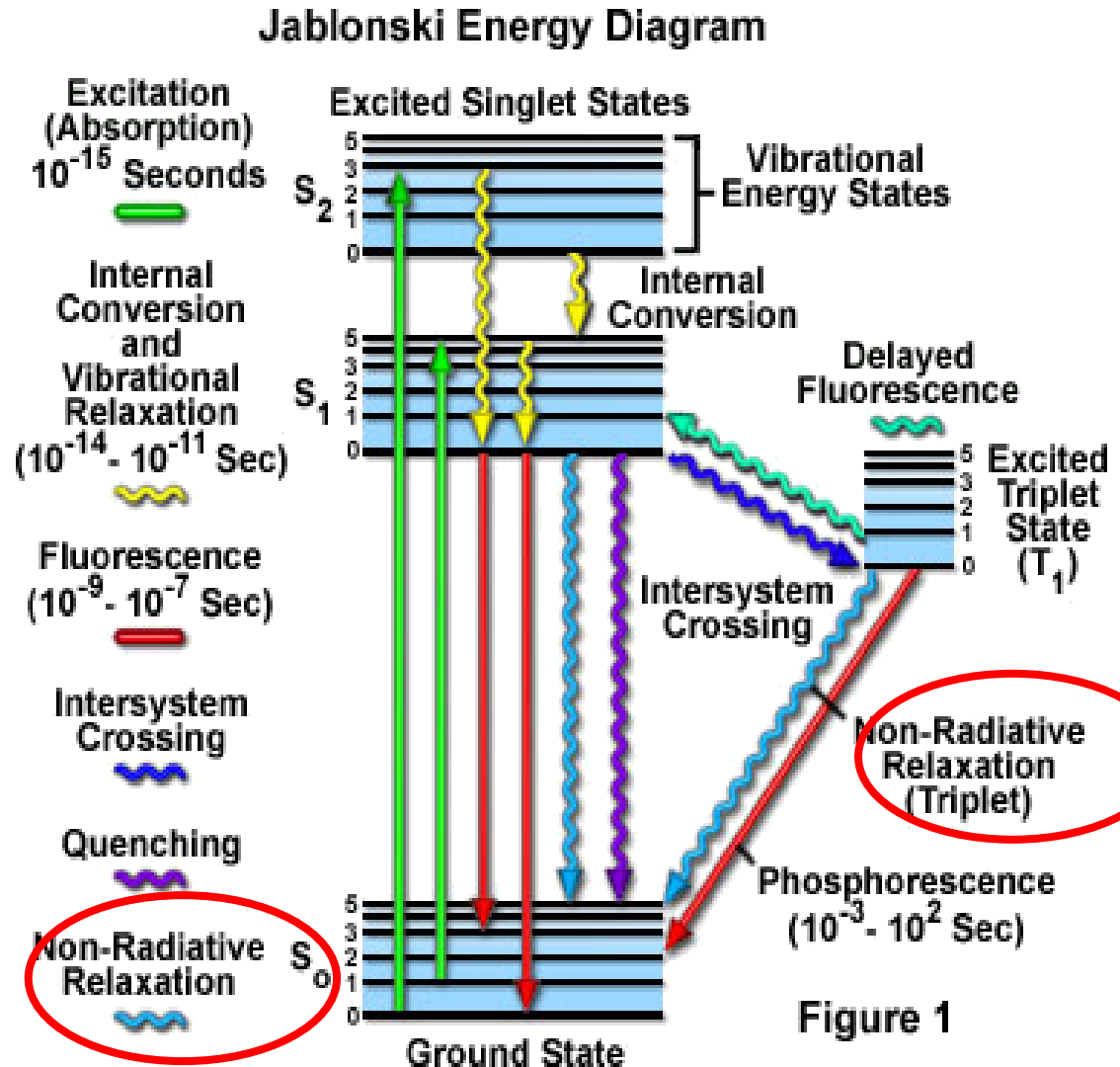


Absorption & Fluorescence

Absorption & fluorescence
in a single molecule, ion,
atom



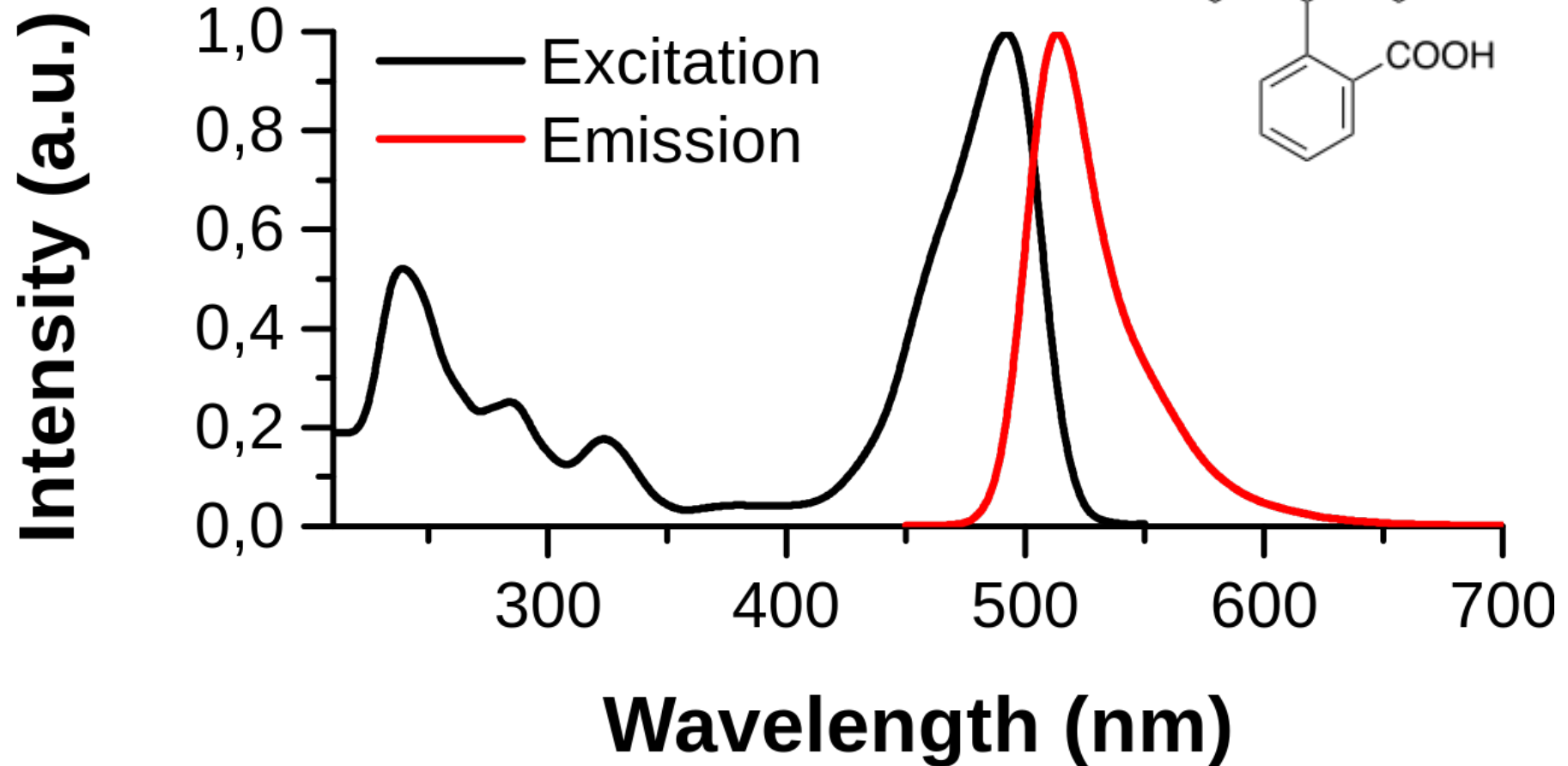
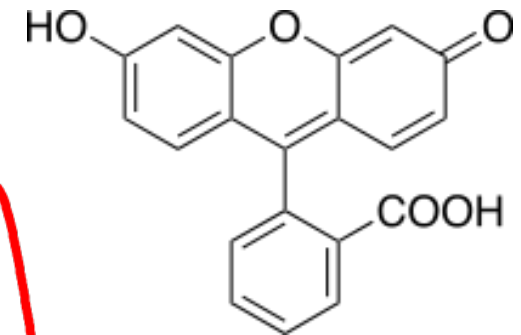
non-radiative transition
→ transformation into
heat



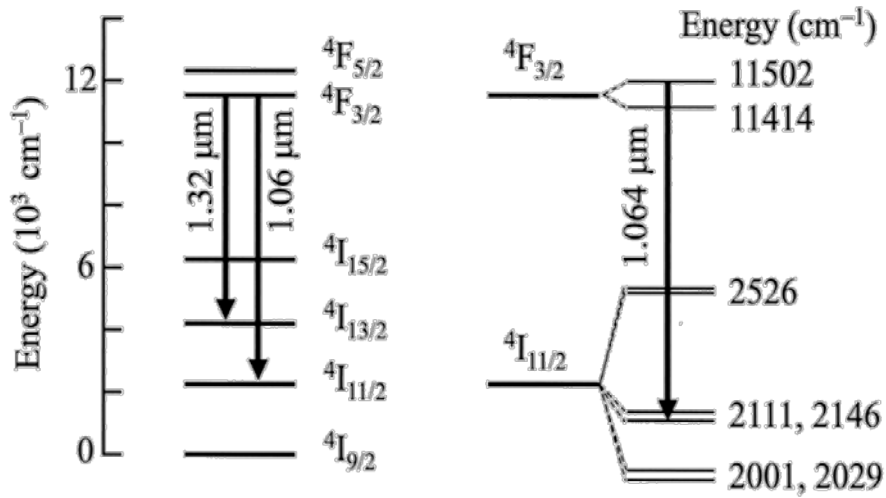
<http://micro.magnet.fsu.edu/primer/techniques/fluorescence/fluorescenceintro.html>

Fluorescein

Formula of Fluorescein

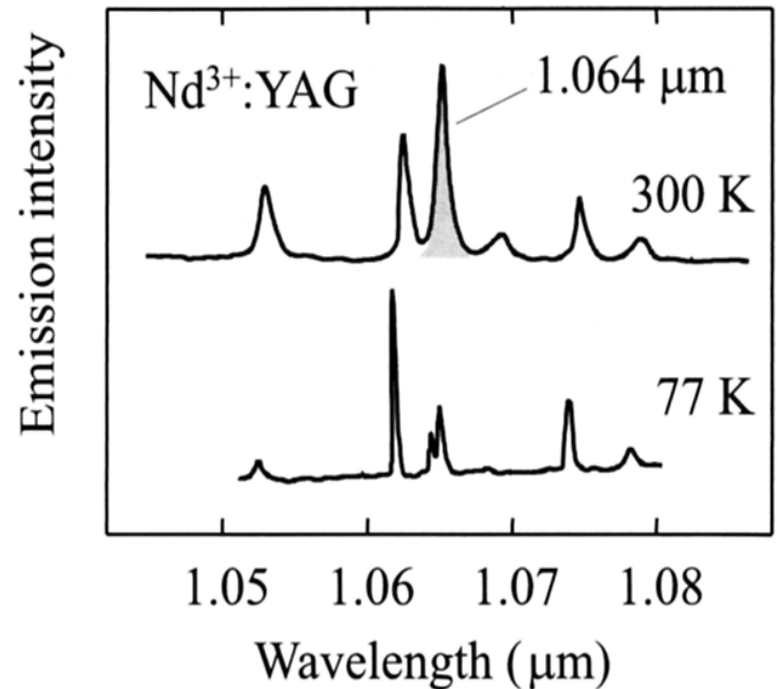


Absorption/Luminescence Centers in Solids

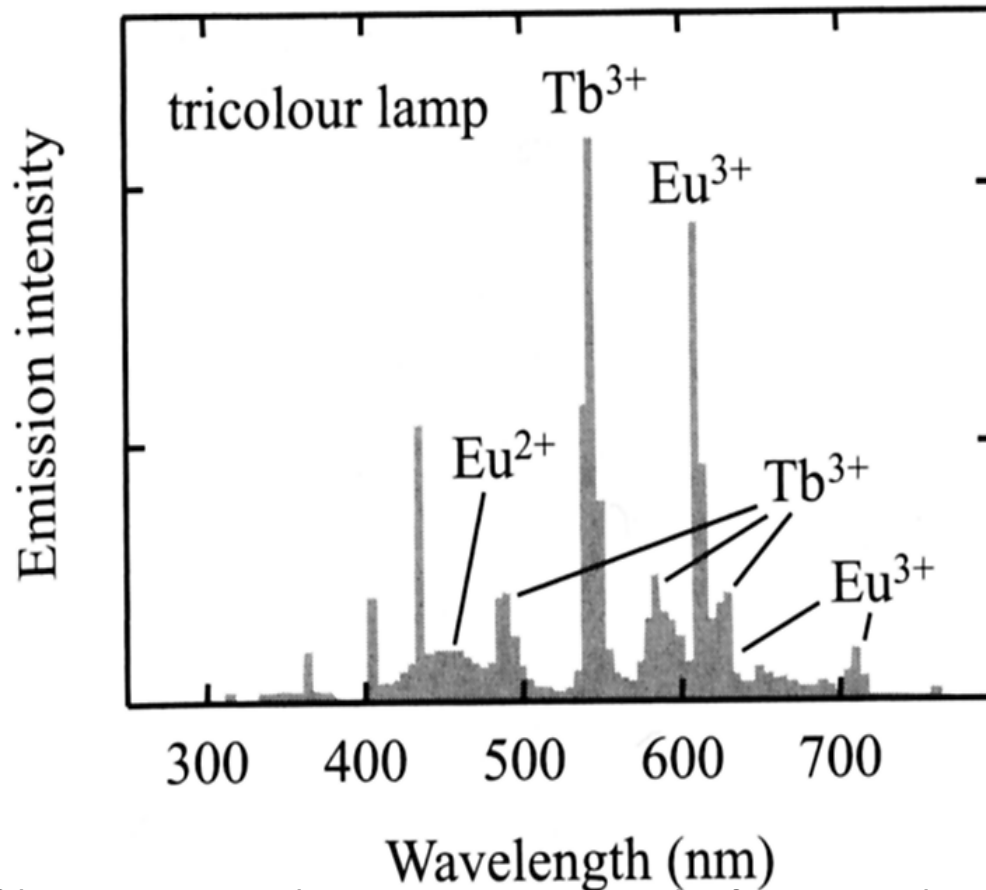


Energy Level Diagram of Nd^{3+} -ion in YAG crystal

Emission spectrum of Nd^{3+} -ion in YAG crystal



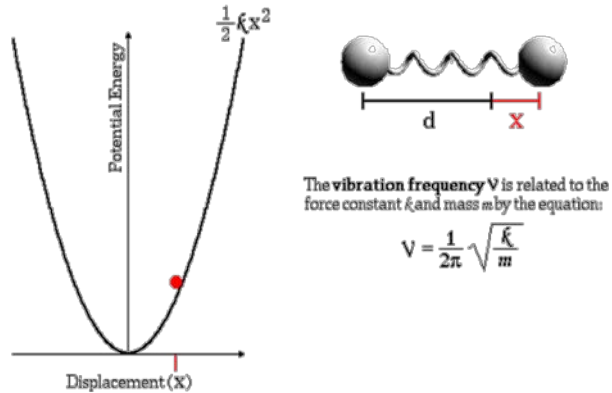
Emission of Luminescent Lamp



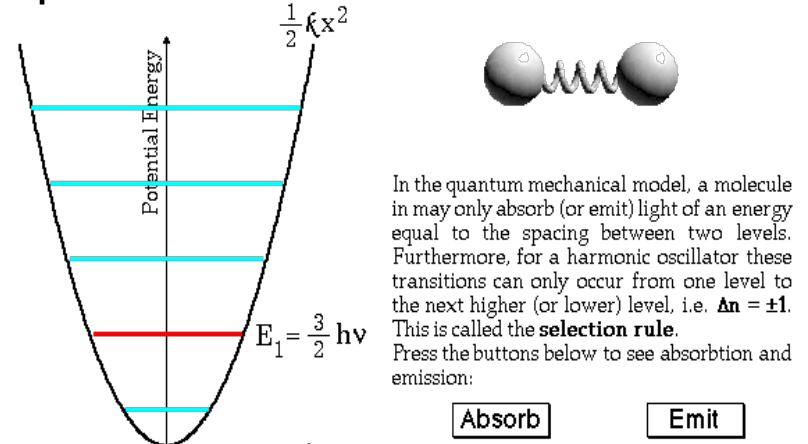
emission of luminescent lamp is composed of narrow line emission of a mixture of phosphors

Vibronic Transitions and Infrared Spectroscopy

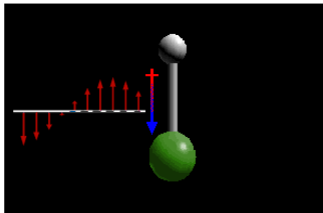
Vibration of a di-atomic molecule



quantized harmonic oscillator

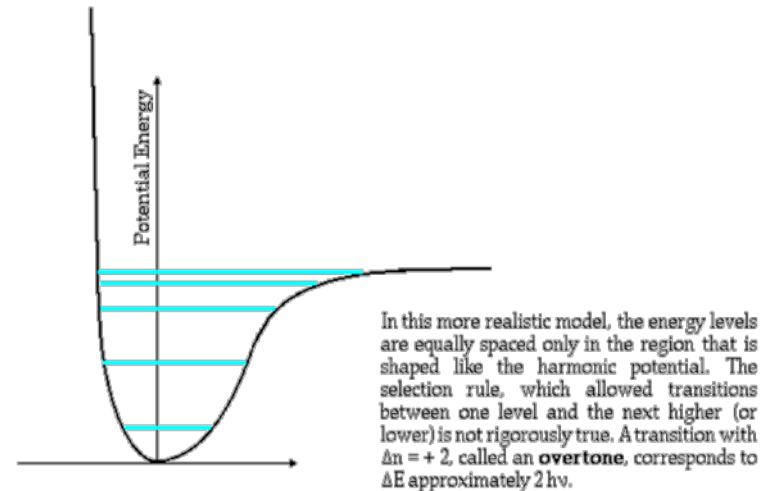


Selection rules for oscillation to be visible in IR spectroscopy: the dipole moment of a molecule have to change when undergoing the transition

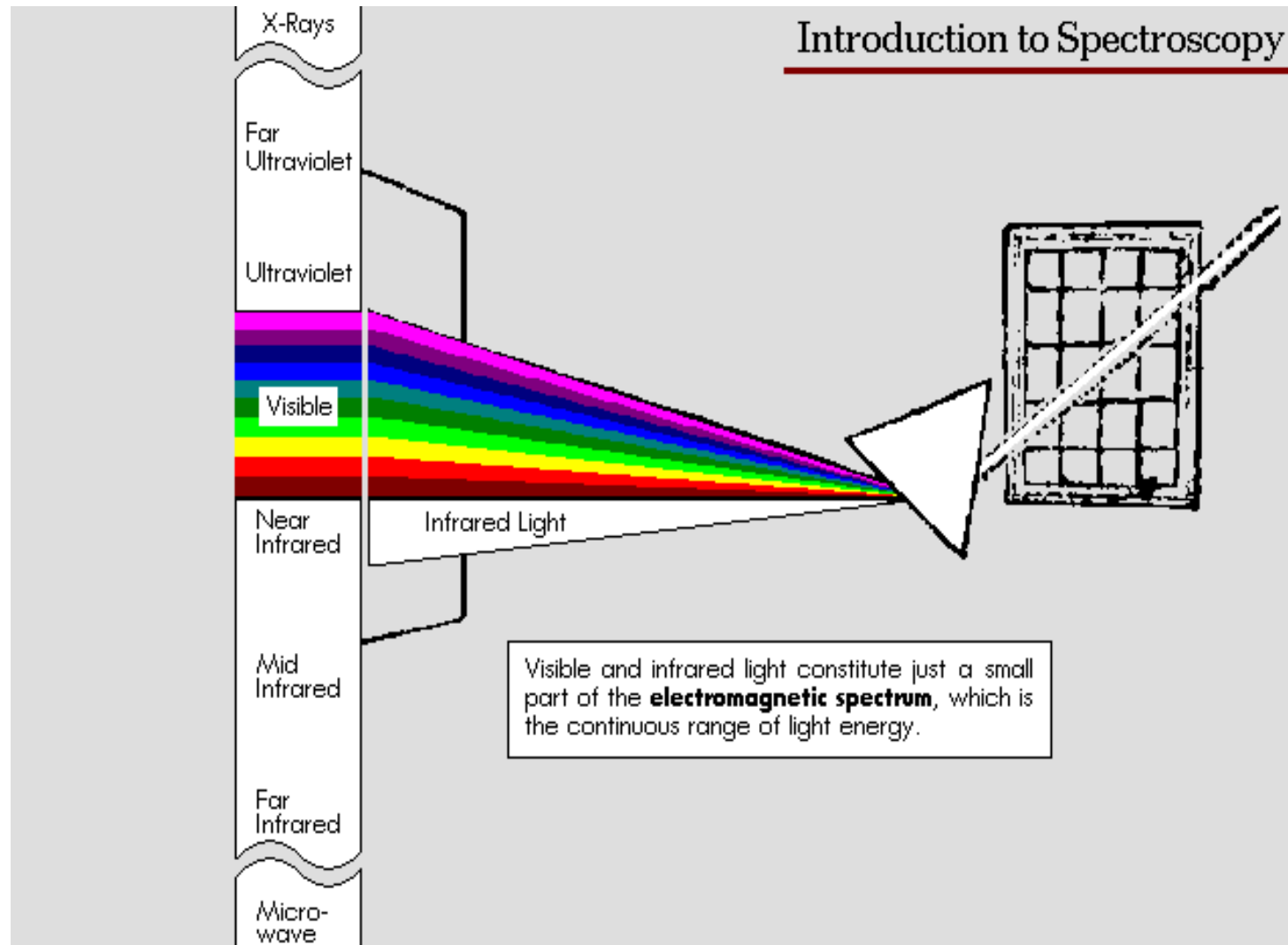


However, HCl does have a dipole change as it stretches. When this dipole aligns with the electric field of a beam of light, the light is absorbed (so long as the frequency is correct). The intensity of the absorption is related to the magnitude of the dipole change.

quantized unharmonic oscillator



Infrared Spectroscopy



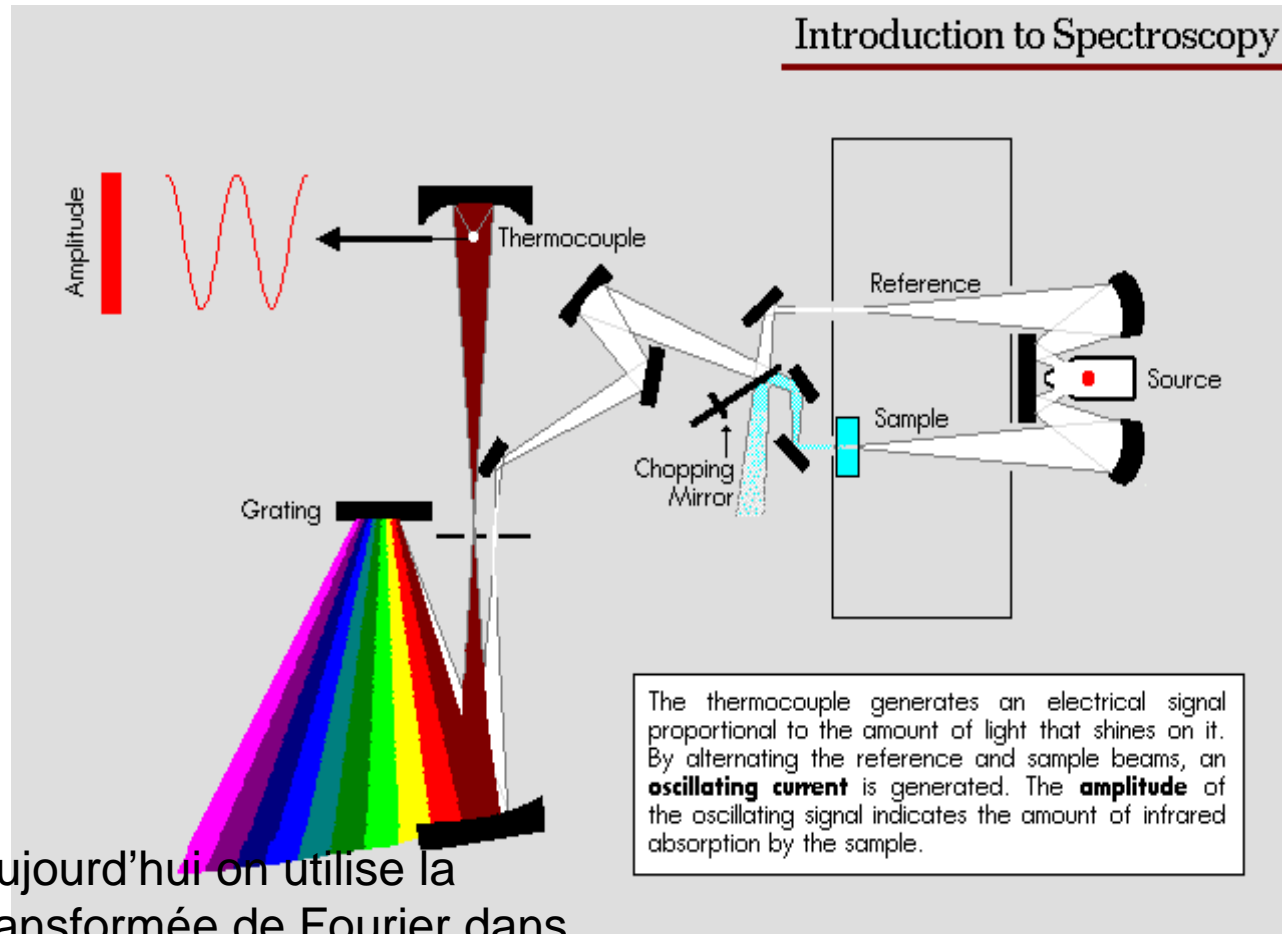
Schematic of Infrared Spectroscopy

En pivotant le réseau (en anglais *grating*, prisme réflectif), la longueur d'onde arrivant sur l'échantillon est scannée.

L'absorption dans l'échantillon varie avec la longueur d'onde.

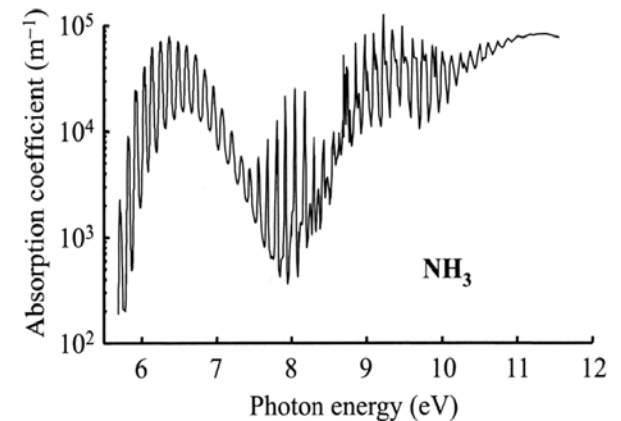
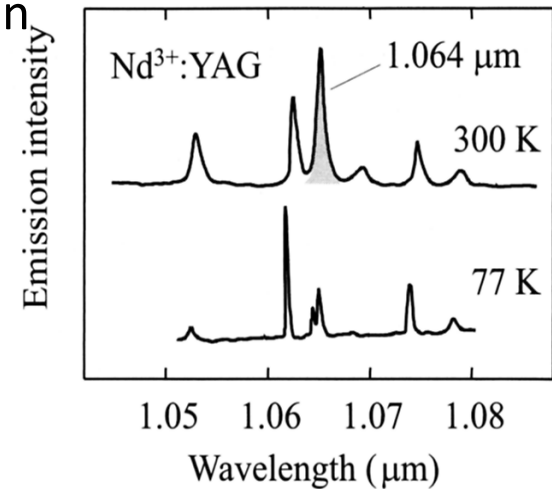
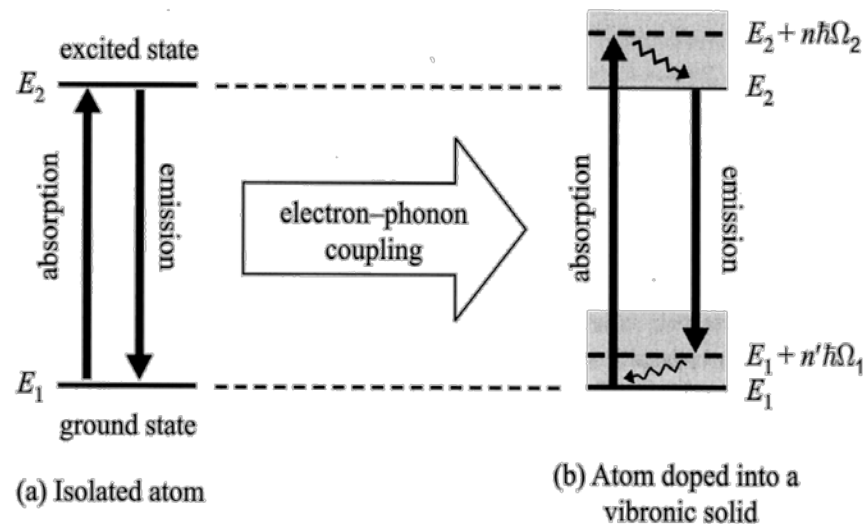
On obtient sur le détecteur un spectre IR.

Aujourd'hui on utilise la transformée de Fourier dans les machines, pour augmenter la vitesse et la précision.

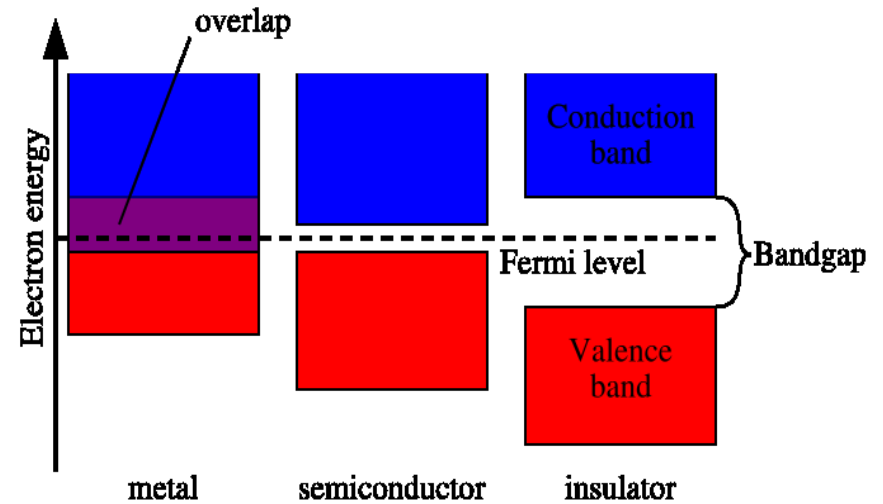
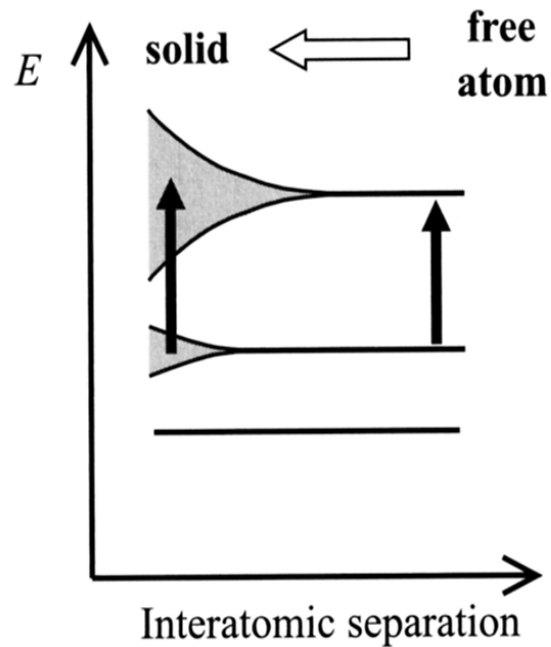


Electronic and Vibronic Transitions

electronic and vibronic transition often interact –
broadening of the transitions (emission / absorption peaks)

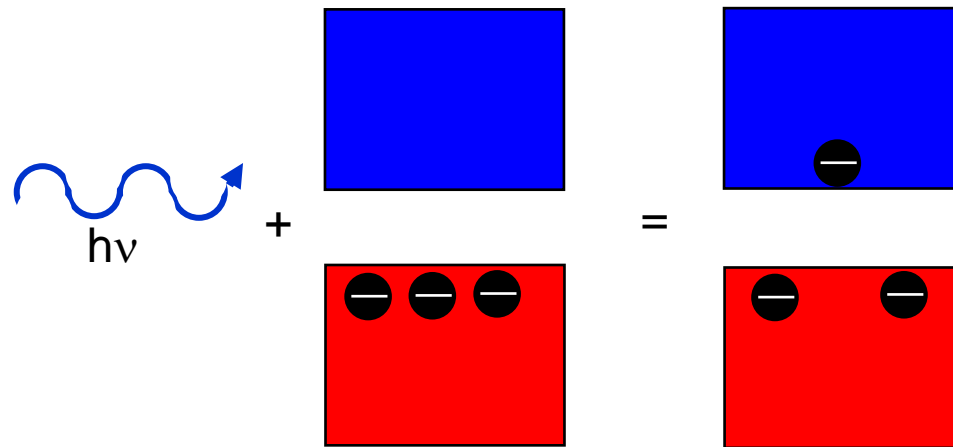


Band Structure of Solids



http://en.wikipedia.org/wiki/Band_structure

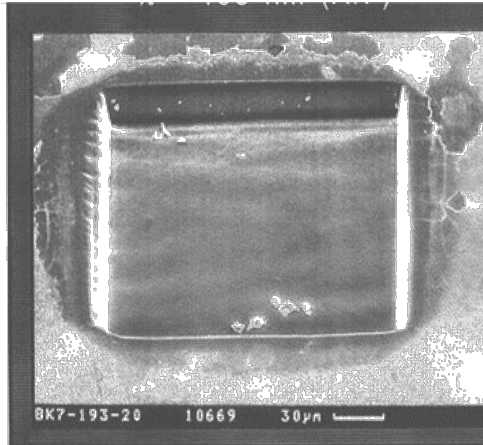
Band Gap Absorption



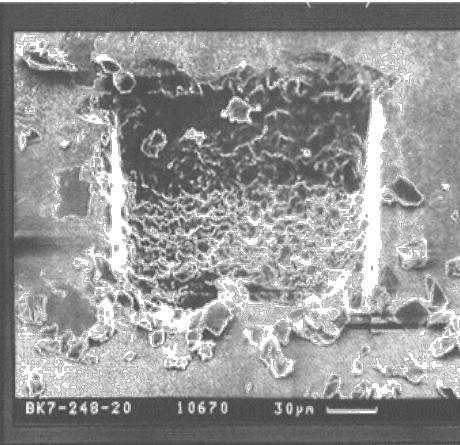
Only photons with energy larger than the band gap of material are absorbed
Inter band absorption creates free charge carriers – new centers of absorption

Comparison Excimer Ablation of BK7 Glass

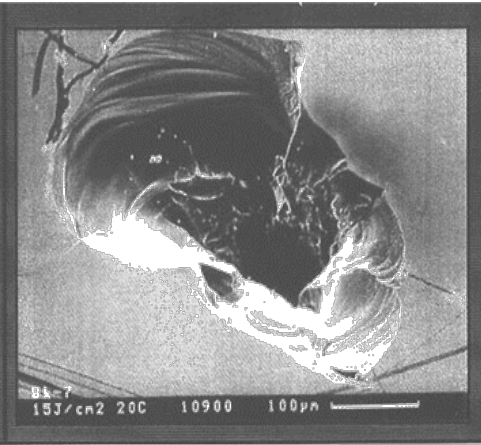
$\lambda = 193 \text{ nm}$ (ArF)



$\lambda = 248 \text{ nm}$ (KrF)



$\lambda = 308 \text{ nm}$ (XeCl)



LASER ZENTRUM HANNOVER e.V.

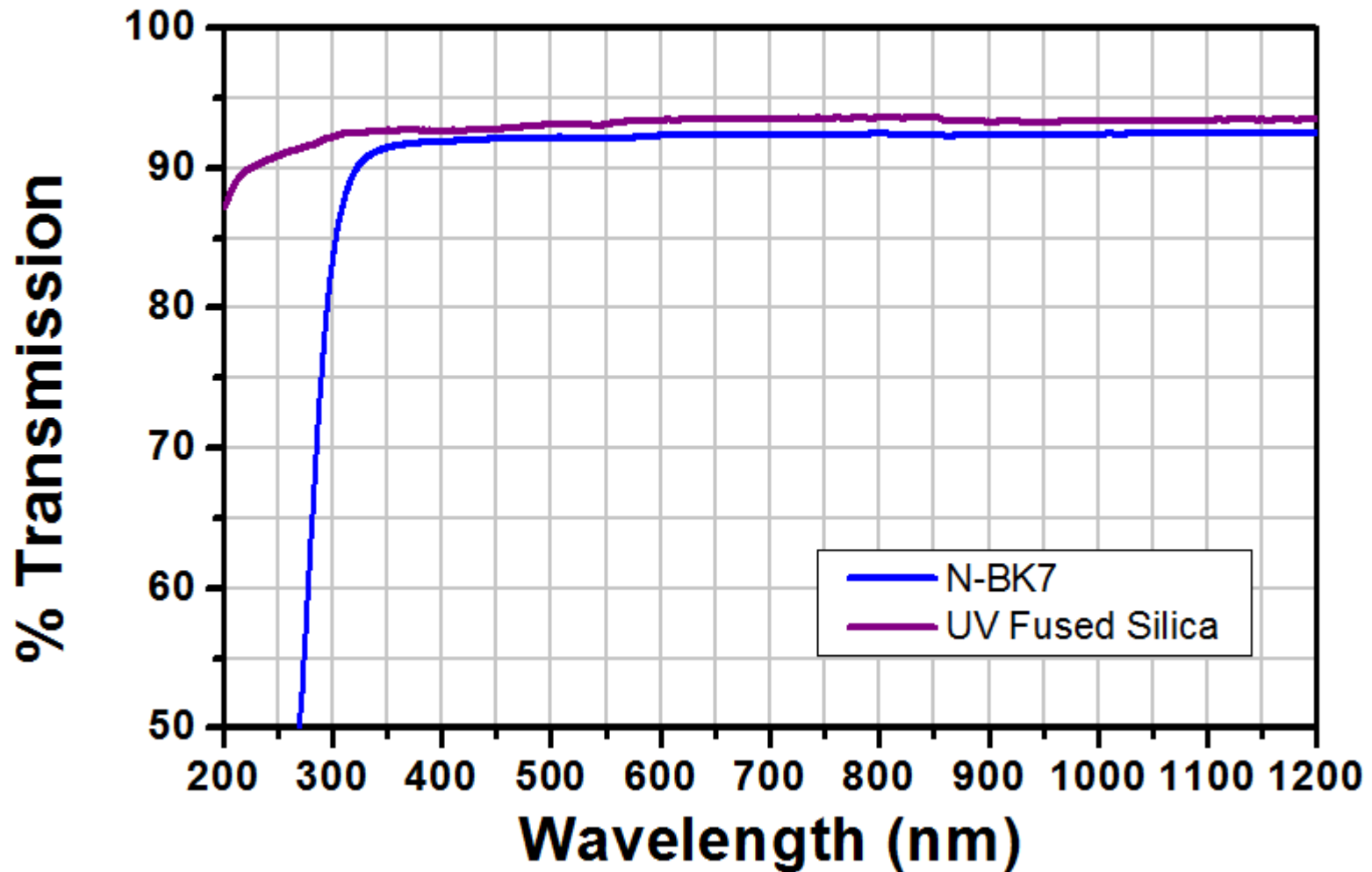
© LZH

3 08831-33 Rk

Where is the absorption edge (band gap) of BK7 glass?

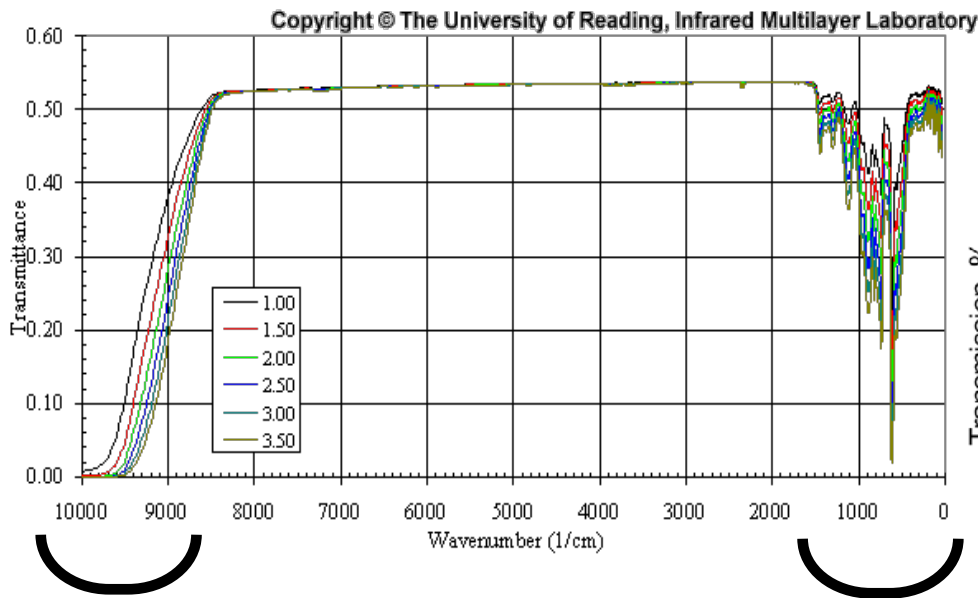
Material: BK7 glass
Energy density: 20 J/cm^2
Pulse frequency: 50 Hz
Number of pulses: 50

Transmission of N-BK7 and UVFS



Transmission Spectra (Silicon)

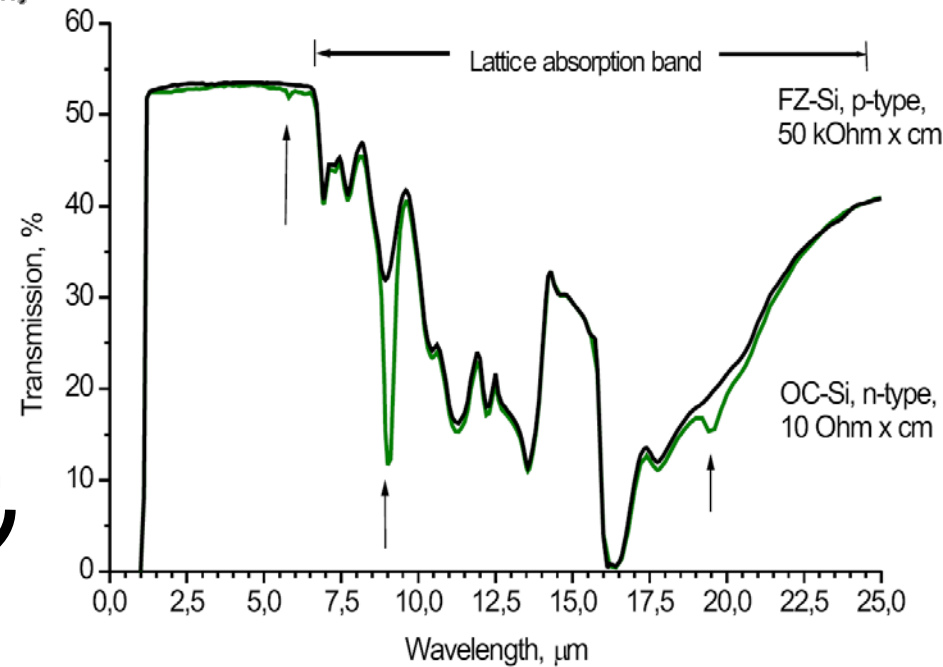
Calculated transmission profiles of hyperpure Fz Silicon (Si) at 293K for substrate thicknesses between 1.0 and 3.5mm



Absorption due to electronic band to band transitions (band gap)

Absorption due to excitation of lattice vibrations (phonons)

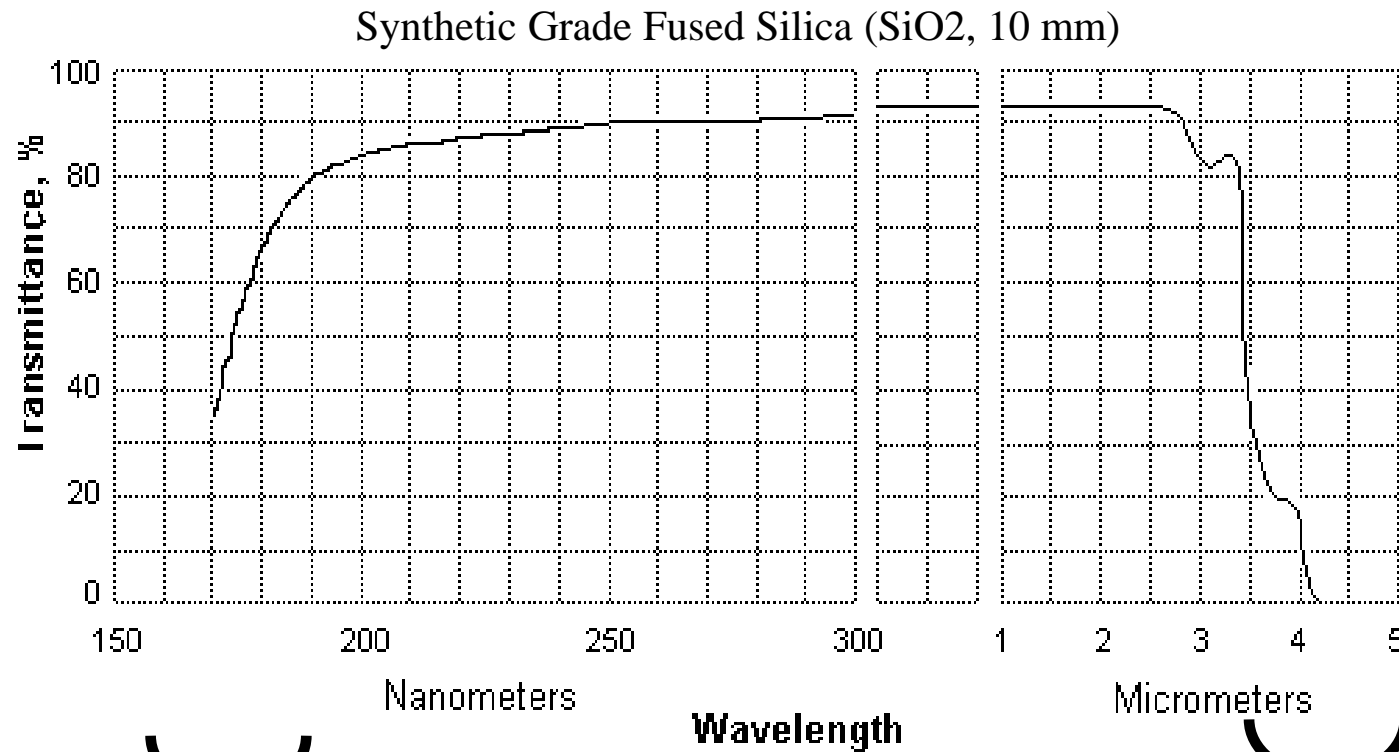
Silicon (5 mm) transmission.
(pure and oxygen contaminated)
Arrows point to the oxygen absorption peaks.



Tydex J.S.Co
<http://www.tydex.ru>



Transmission Spectra (Fused Silica)



Absorption due to
electronic band to band
transitions (band gap)

Absorption due to
excitation of lattice
vibrations (phonons)

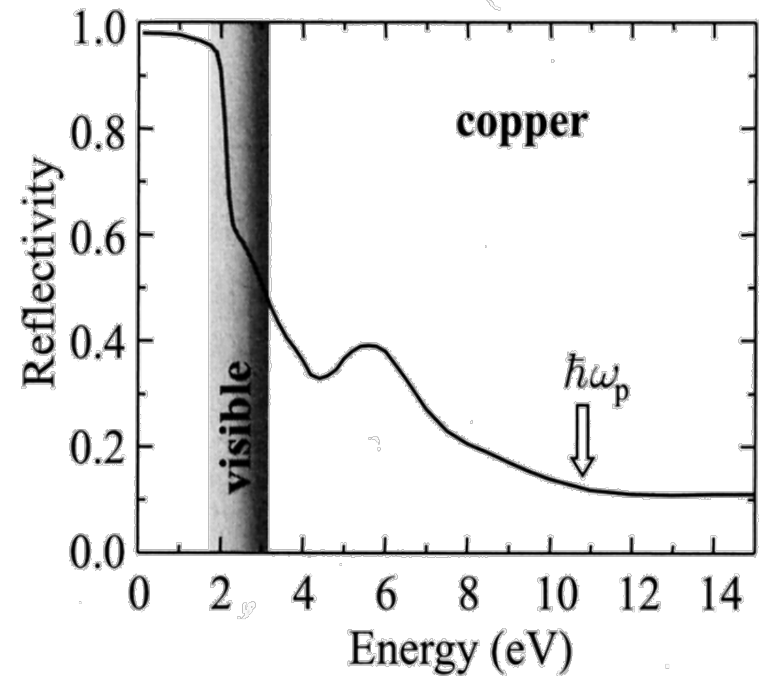
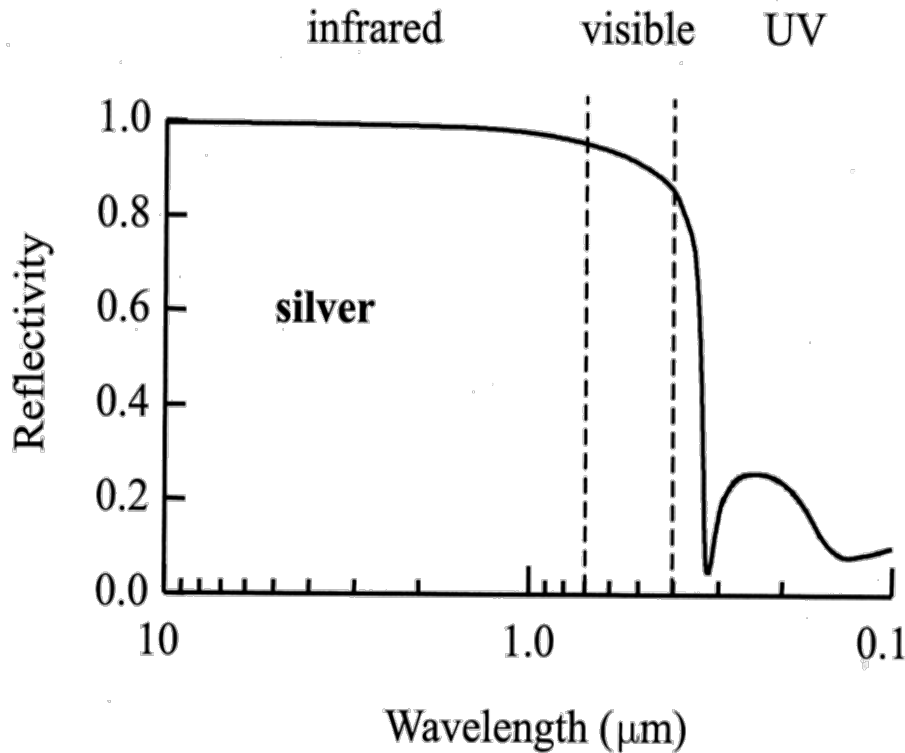


Almaz Optics Inc.
<http://www.almazoptics.com>

Refractive index

Optical properties of Metals

Metals are shiny and typically not transparent



What would be the best laser for metal processing?

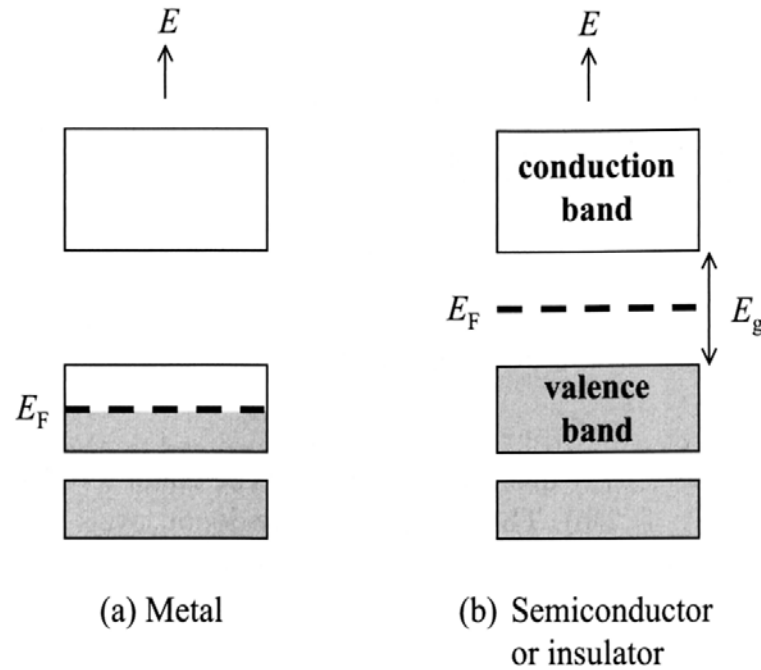
TRUMPF CO₂ Laser



Why in reality other lasers are used?



Band Structure of Metals



in metal electrons are not bounded \Rightarrow free-electron plasma

Electrons in Metal

in metal electrons are not bounded \Rightarrow free-electron plasma

$$m_0 \frac{d^2 x}{dx^2} + m_0 \gamma \frac{dx}{dt} + \cancel{m_0 \omega^2 x} = -eE(t) = -eE_0 e^{-i\omega t}$$

acceleration damping E-field driving force

“spring” (returning force) term is not present

solution:

$$x = \frac{e}{m_0(\omega^2 + i\omega\gamma)} E(t)$$



$$P = -N_e \cdot e \cdot x = \varepsilon_0(\varepsilon - 1)E$$

dielectric constant for free-electron plasma (in first approximation for metals):

$$\varepsilon(\omega) = 1 - \frac{N_e e^2}{\varepsilon_0 m_0} \frac{1}{(\omega^2 + i\gamma\omega)} = 1 - \frac{\omega_p^2}{(\omega^2 + i\gamma\omega)}$$

$$\omega_p = \sqrt{\frac{N_e e^2}{\varepsilon_0 m_0}}$$

plasma frequency

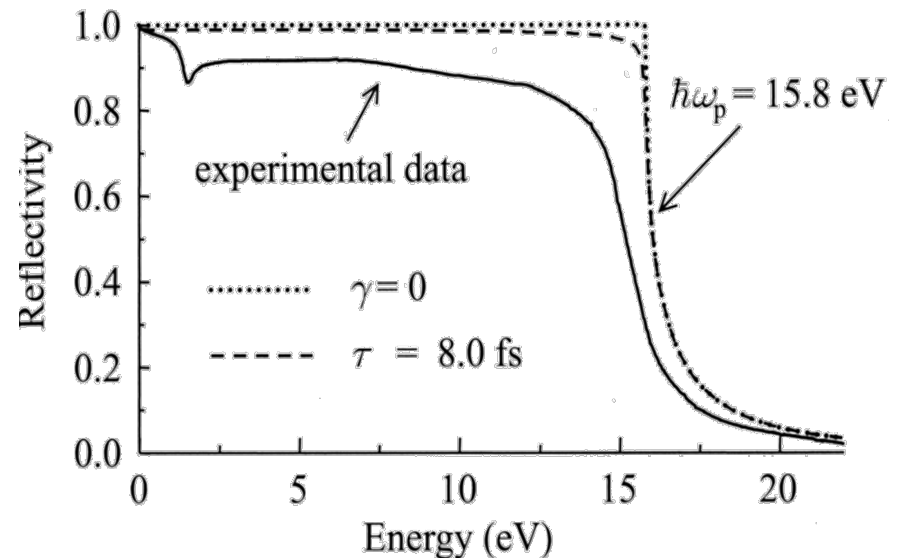
Theoretical Plasma Frequencies

Table 7.1 Free electron density and plasma properties of some metals. The figures are for room temperature unless stated otherwise. The electron densities are based on data taken from Wyckoff (1963). The plasma frequency ω_p is calculated from eqn 7.6, and λ_p is the wavelength corresponding to this frequency.

Metal	Valency	N (10^{28} m^{-3})	$\omega_p/2\pi$ (10^{15} Hz)	λ_p (nm)
Li (77 K)	1	4.70	1.95	154
Na (5 K)	1	2.65	1.46	205
K (5 K)	1	1.40	1.06	282
Rb (5 K)	1	1.15	0.96	312
Cs (5 K)	1	0.91	0.86	350
Cu	1	8.47	2.61	115
Ag	1	5.86	2.17	138
Au	1	5.90	2.18	138
Be	2	24.7	4.46	67
Mg	2	8.61	2.63	114
Ca	2	4.61	1.93	156
Al	3	18.1	3.82	79

$$\varepsilon(\omega) = 1 - \frac{\omega_p^2}{(\omega^2 + i\gamma\omega)}$$

reflectivity of free-electron gas and real metal (Al)



$$\gamma = \frac{1}{\tau}$$

γ – damping coefficient

τ – momentum scattering time

Dielectric Constant and Conductivity

$$\varepsilon(\omega) = 1 - \frac{\omega_p^2}{\omega^2 + i\gamma\omega}$$

$$\varepsilon(\omega) = 1 + \frac{i\sigma(\omega)}{\varepsilon_0\omega},$$

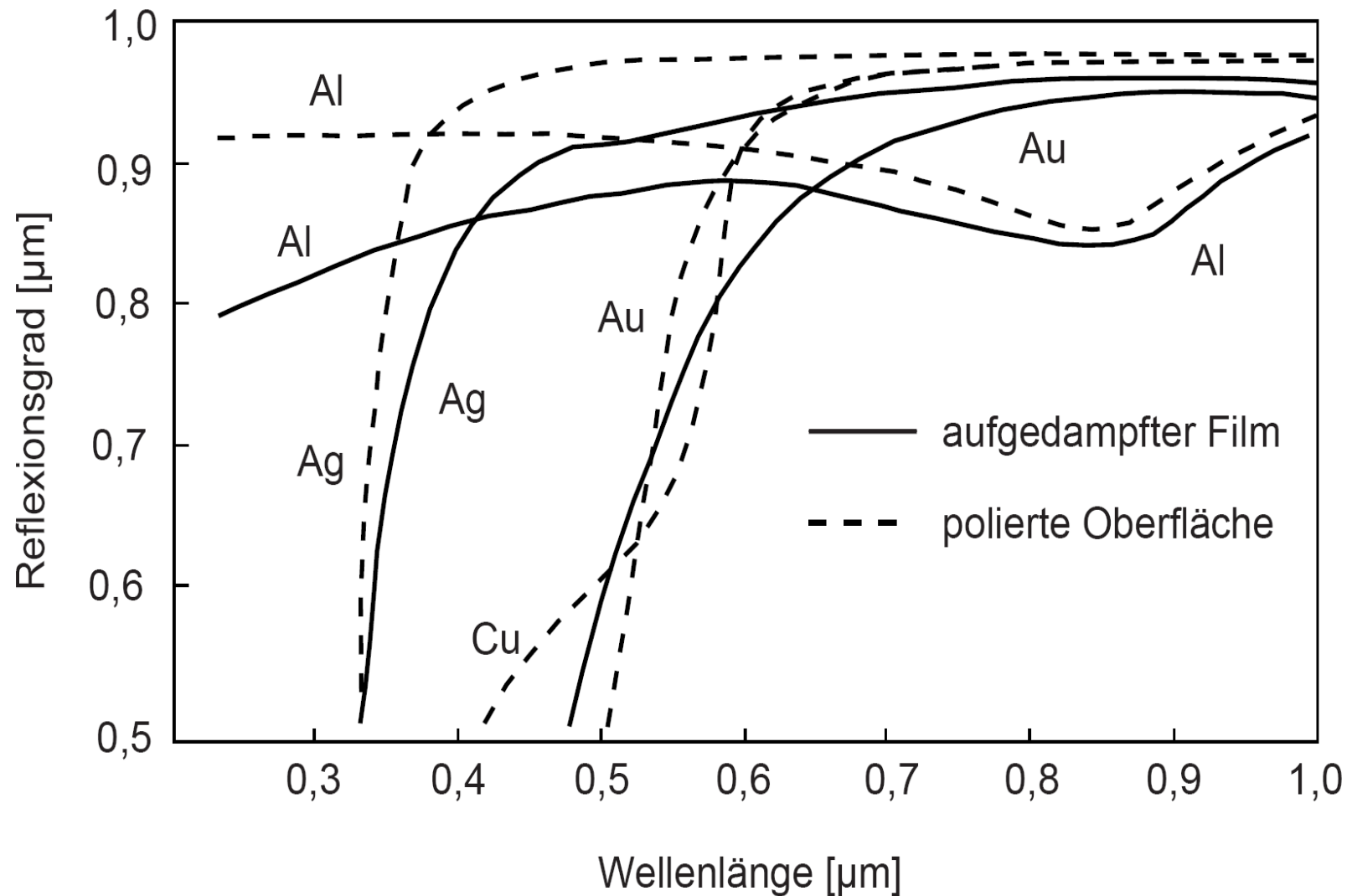
$$\sigma(\omega) = \frac{\sigma_0}{1 - i\omega\tau} \quad \text{AC conductivity}$$

$$\sigma_0 = \frac{N_e e^2 \tau}{m_0} \quad \text{DC conductivity}$$

$$\sigma_0 = \omega_p^2 \varepsilon_0 \tau$$

conductivity and plasma frequency of a metal are directly linked (link between optical and electrical properties)

Reflection of Al, Ag & Au



Reflection coefficients and penetration depth for some Materials

matériaux	l_α (250 nm)	R (250 nm)	l_α (500 nm)	R (500 nm)	l_α (1060 nm)	R (1060 nm)	l_α (10.6 μm)	R (10.6 μm)
KCl	> 1 cm	0.05	> 1 cm	0.04	> 1 cm	0.04	> 1 cm	0.03
SiO ₂	> 1 cm	0.06	> 1 cm	0.04	> 1 cm	0.04	40 μm	0.2
Ge	7 nm	0.42	15 nm	0.49	200 μm	0.38	1 mm	0.36
Si	6 nm	0.61	500 nm	0.36	200 μm	0.33	1 mm	0.3
Ag	20 nm	0.30	14 nm	0.98	12 nm	0.99	12 nm	0.99
Al	8 nm	0.92	7 nm	0.92	10 nm	0.94	12 nm	0.98
Au	18 nm	0.33	22 nm	0.48	13 nm	0.98	14 nm	0.98
W	7 nm	0.51	13 nm	0.49	23 nm	0.58	20 nm	0.98

for metals for frequencies between:

$$1/\tau_e < \omega < \omega_p \text{ (optical, vis.)}$$

$$\alpha \approx \frac{2\omega_p}{c}$$

$$l_\alpha \approx \frac{c}{2\omega_p}$$

Table 1: Energies de gap pour les exemples

Matériaux	Gap (eV)	λ (nm)
Si	1.1	1130
SiO ₂	6.9	180

Ablation of Biotissue - Difference in Absorption

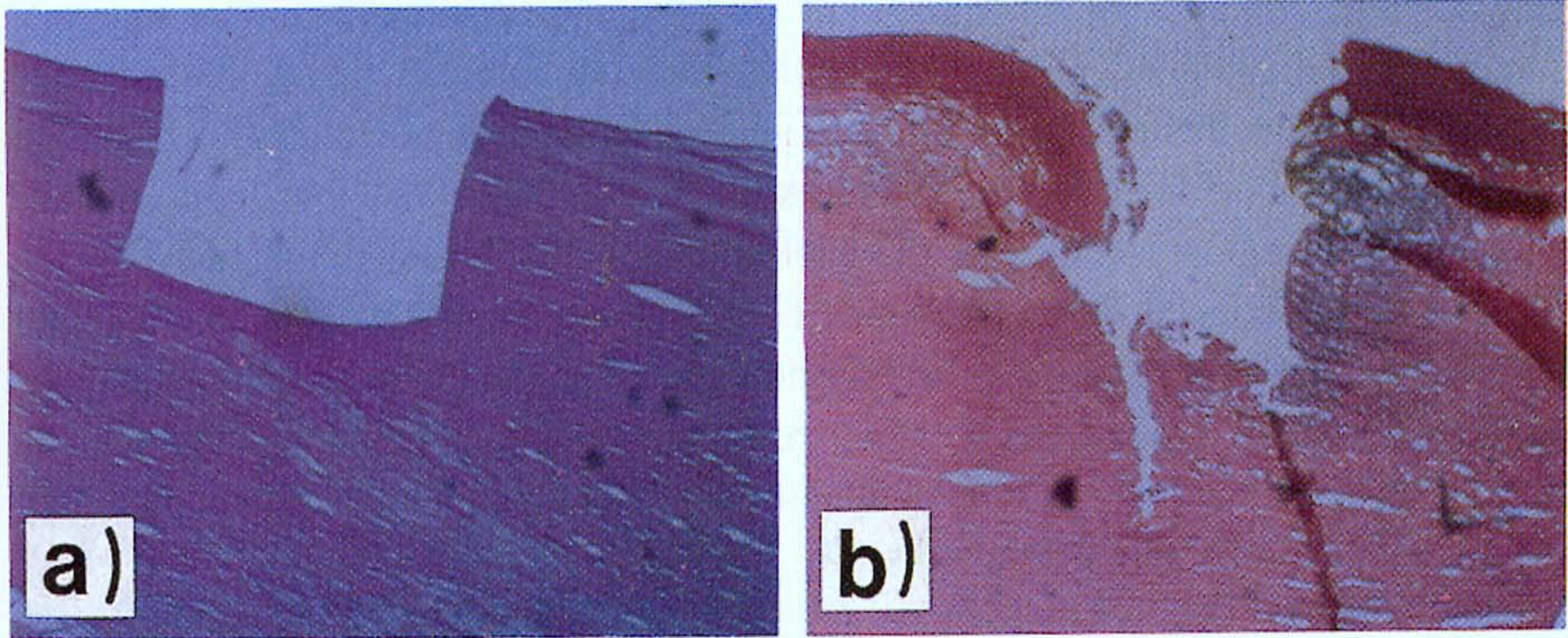
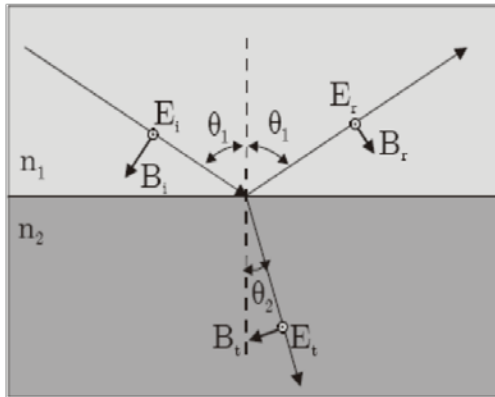


Fig. 12.1.5a,b. Cross section of luminal side of an aortic wall. (a) Trench (0.35 mm) produced by ArF-laser radiation ($\phi \approx 0.25 \text{ J/cm}^2$, $\tau_l \approx 14 \text{ ns}$). (b) Crater (0.4 mm) produced by 532 nm Nd:YAG laser radiation ($\phi \approx 1.0 \text{ J/cm}^2$, $\tau_l \approx 5 \text{ ns}$). The absorption coefficients of the material at the two wavelengths differ by about a factor of 10^3 [Srinivasan 1986]

Reflection and Refraction

Reflection - Fresnel Equations

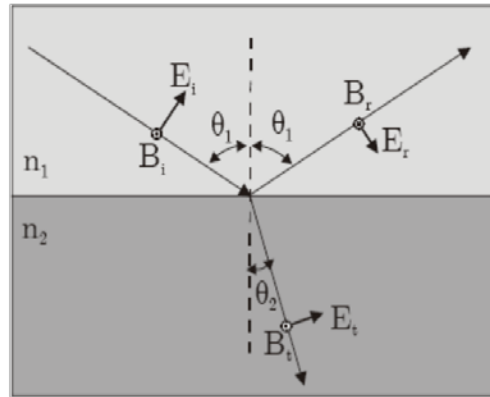
σ -polarization (TE)
(Transversal Electric field)



$$r^{\sigma} = \frac{n_1 \cos(\theta_1) - n_2 \cos(\theta_2)}{n_1 \cos(\theta_1) + n_2 \cos(\theta_2)} \quad (\text{B.1})$$

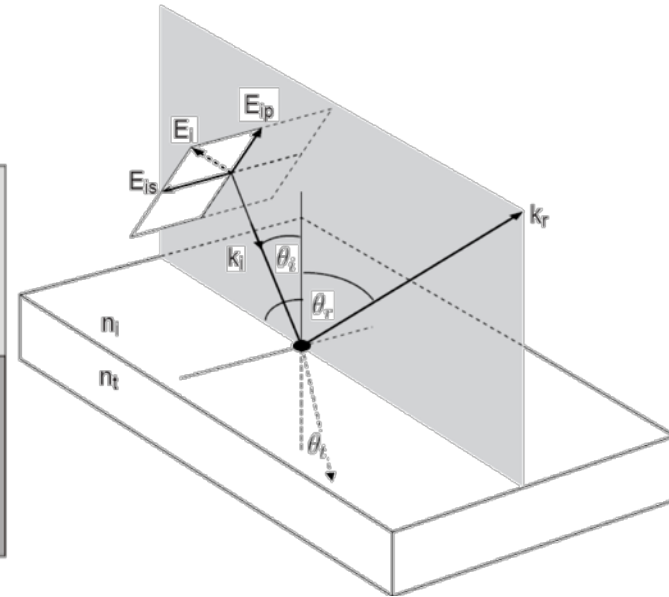
$$t^{\sigma} = \frac{2 n_1 \cos(\theta_1)}{n_1 \cos(\theta_1) + n_2 \cos(\theta_2)} \quad (\text{B.2})$$

π -polarization (TM)
(Transversal Magnetic field)



$$r^{\pi} = \frac{n_1 \cos(\theta_2) - n_2 \cos(\theta_1)}{n_1 \cos(\theta_2) + n_2 \cos(\theta_1)} \quad (\text{B.3})$$

$$t^{\pi} = \frac{2 n_1 \cos(\theta_1)}{n_1 \cos(\theta_2) + n_2 \cos(\theta_1)} \quad (\text{B.4})$$



Field amplitude
coefficients

Fresnel Equations

Light intensity (Power) coefficients:

$$R^\sigma = \left(r^\sigma\right)^2$$

$$R^\pi = \left(r^\pi\right)^2$$

In case of normal incidence:

$$R = \left(\frac{n_1 - n_2}{n_1 + n_2}\right)^2$$

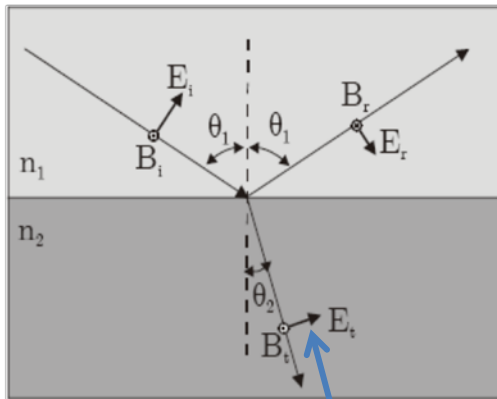
Do not forget to use complex refractive index, if absorption is present!

$$R = \left(\frac{n_1 - n_2}{n_1 + n_2}\right)^2 \quad \text{normal incidence}$$

$$R^\sigma = \left(\frac{n_1 \cos(\theta_1) - n_2 \cos(\theta_2)}{n_1 \cos(\theta_1) + n_2 \cos(\theta_2)}\right)^2 \quad \text{general case}, \text{ etc.}$$

Reflection

π -polarization (TM)
(Transversal Magnetic field)

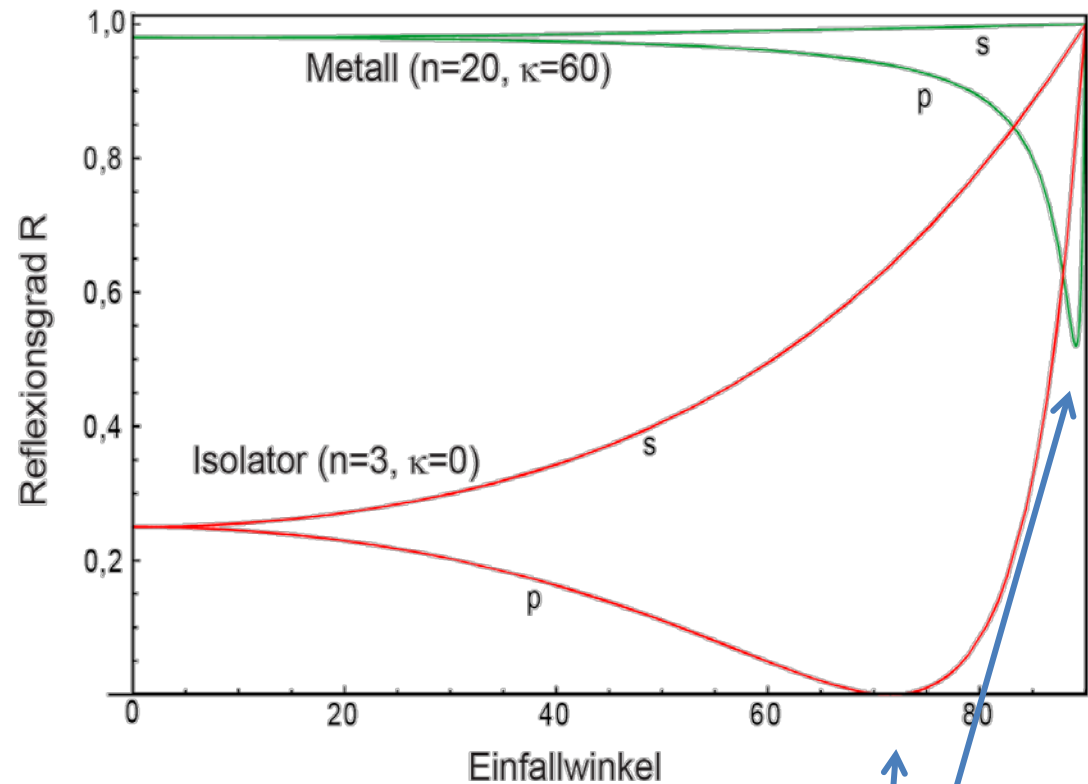


Excited dipoles cannot reemit light in the direction parallel to the dipole vector \Rightarrow no reflected light if,

$$\theta_1 + \theta_2 = 90^\circ$$

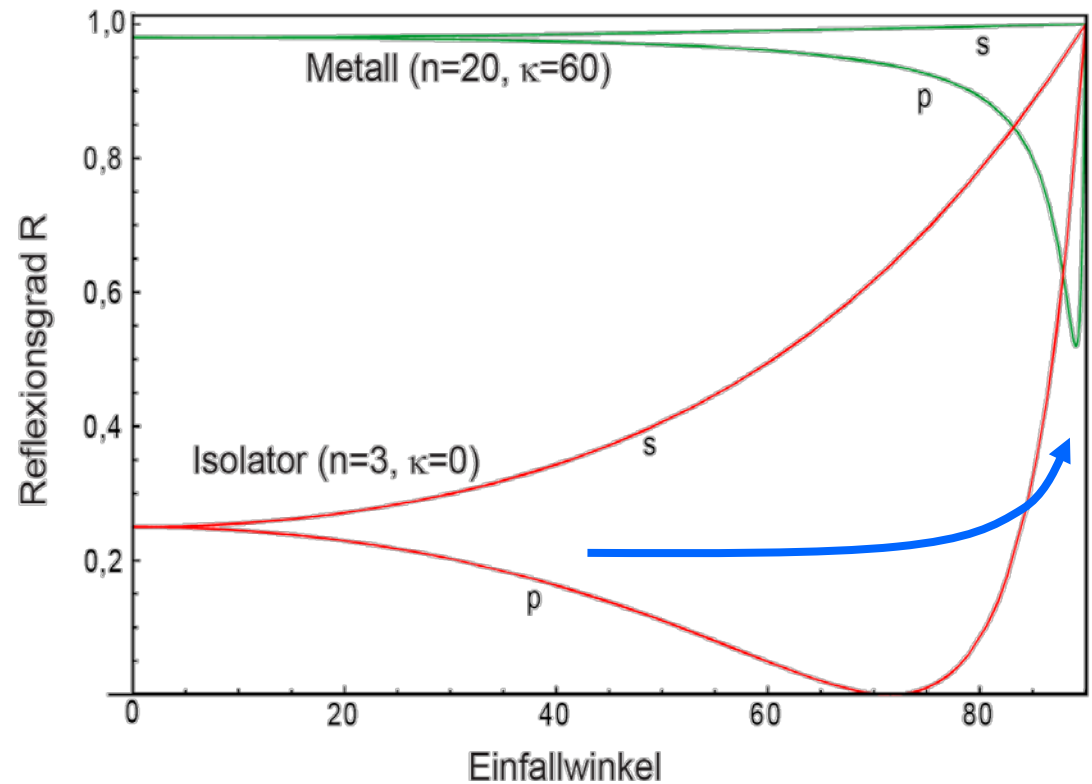
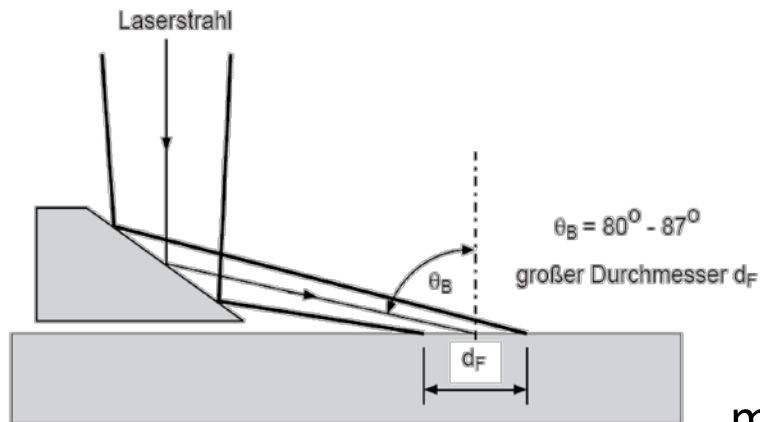
$$\theta_1^B = \arctan \frac{n_2}{n_1}$$

Brewster Angle



Reflection

$$\theta_1^B = \arctan \frac{n_2}{n_1}$$



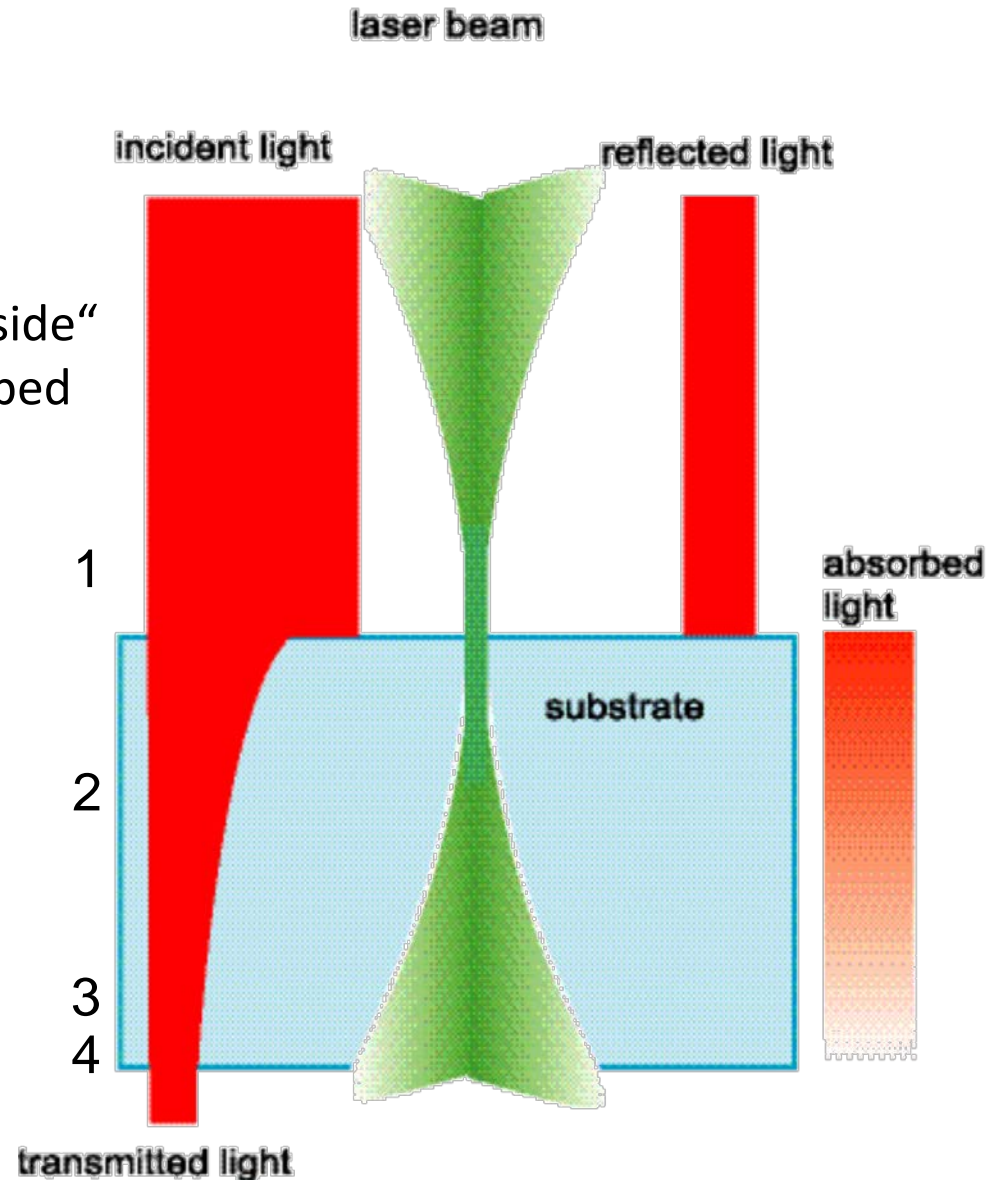
machining under Brewster angle
(increase absorption for metals)

Laser light material interaction

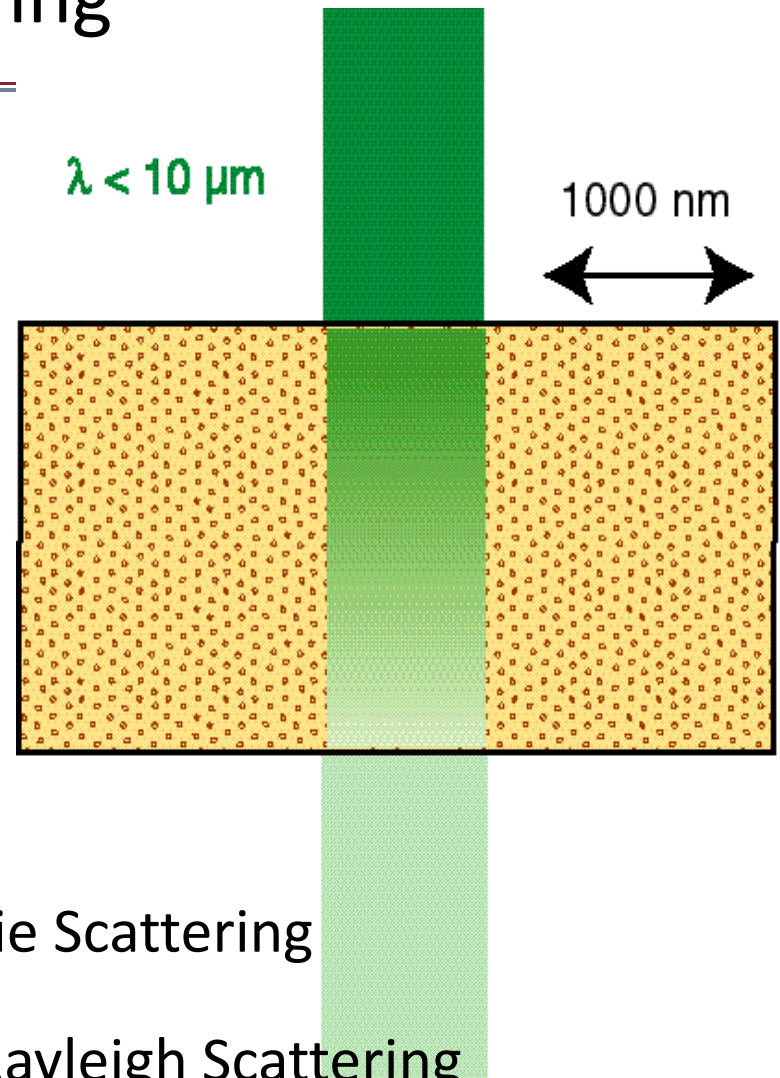
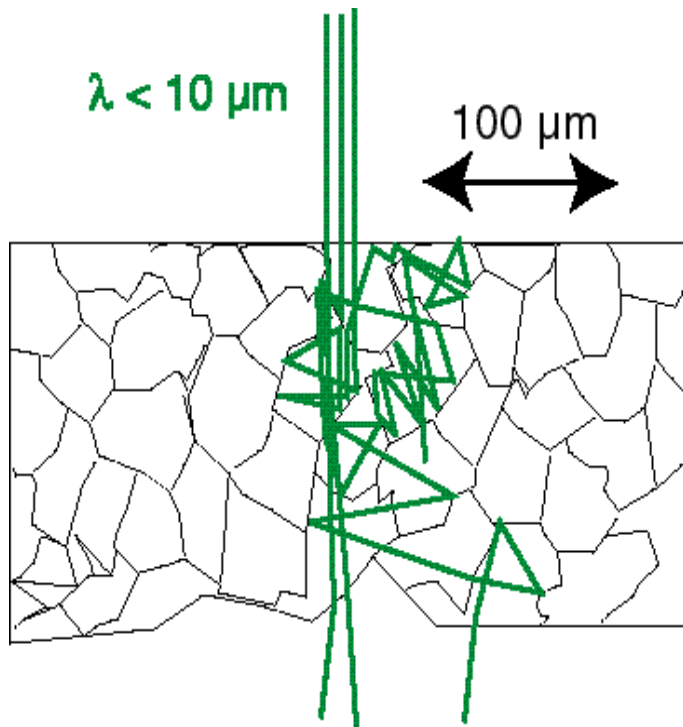
1. Incident -> Reflected + “Passing inside”
2. „Passing inside” -> partially absorbed

$$I = I_0 e^{-\alpha \cdot l}$$

3. Reflection from the back side
4. The rest is transmitted



Scattering



$\lambda \sim d \Rightarrow$ Mie Scattering

$\lambda \gg d \Rightarrow$ Rayleigh Scattering

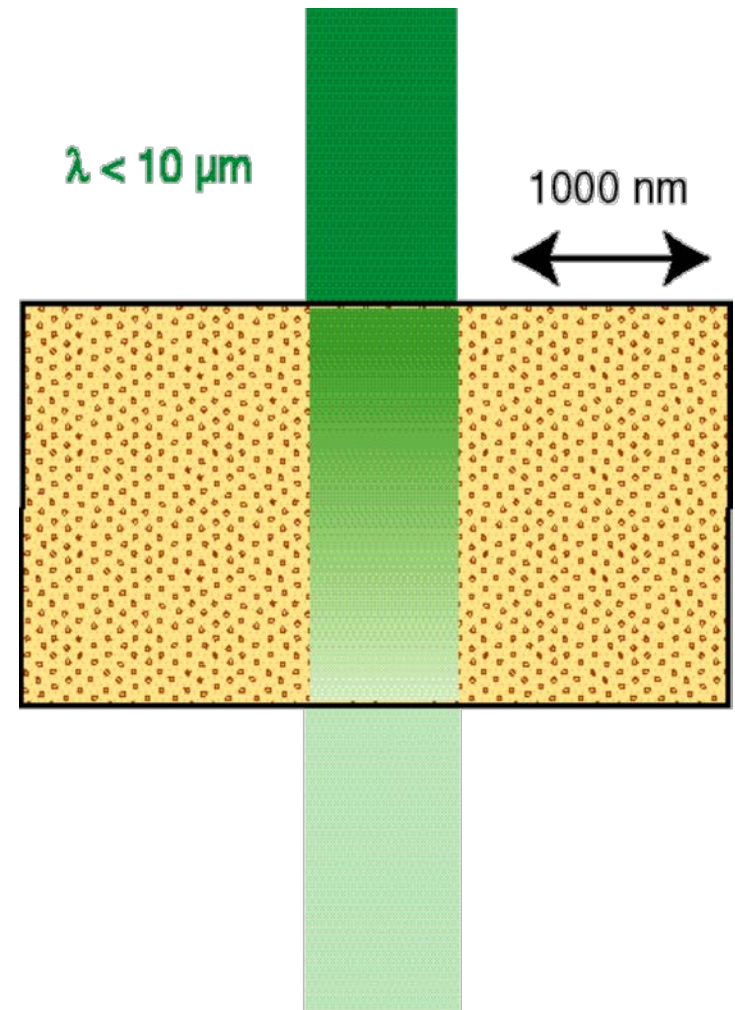
Effective Medium Approximation

ϵ_1 - inclusion dielectric constant
 ϵ_0 - matrix medium dielectric constant
 ϵ_{eff} - effective dielectric constant
 η_1 - volume fraction of inclusions

Maxwell-Garnett Equation

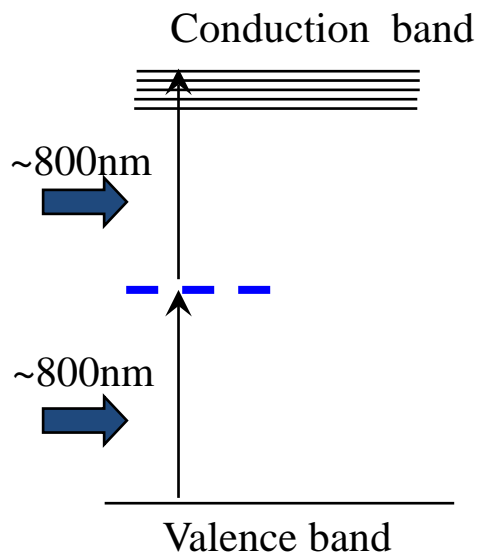
$$\frac{\epsilon_{\text{eff}} - \epsilon_0}{\epsilon_{\text{eff}} + 2\epsilon_0} = \eta_1 \frac{\epsilon_1 - \epsilon_0}{\epsilon_1 + 2\epsilon_0}$$

formula valid only for low concentrations η_1
and small difference between ϵ_1 and ϵ_0



Multiphoton absorption

Two photon absorption



linear absorption

$$dI = -\alpha \cdot I \cdot dz$$

non-linear absorption

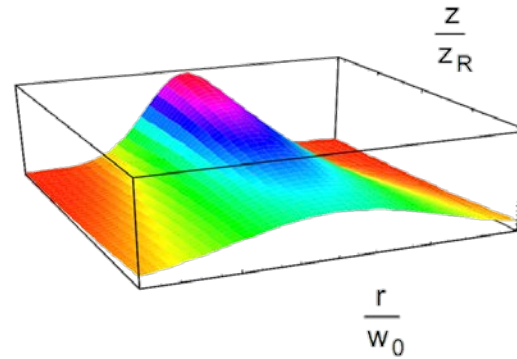
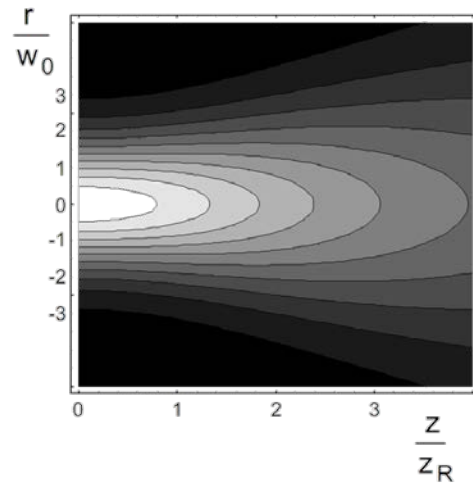
$$dI = -\alpha(I) \cdot I \cdot dz$$

two-photon absorption

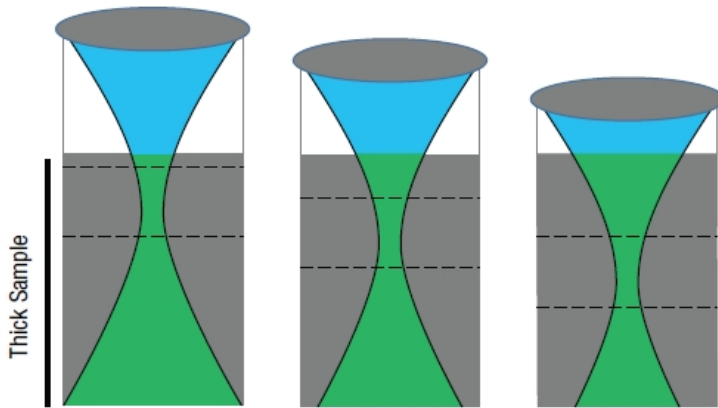
$$dI = -\alpha^{non-linear} \cdot I^2 \cdot dz$$
$$(\alpha(I) = \alpha^{non-linear} I)$$

in order to get many photons in the same place at the same time
high intensity is required \Rightarrow short-pulse lasers (ps, fs)

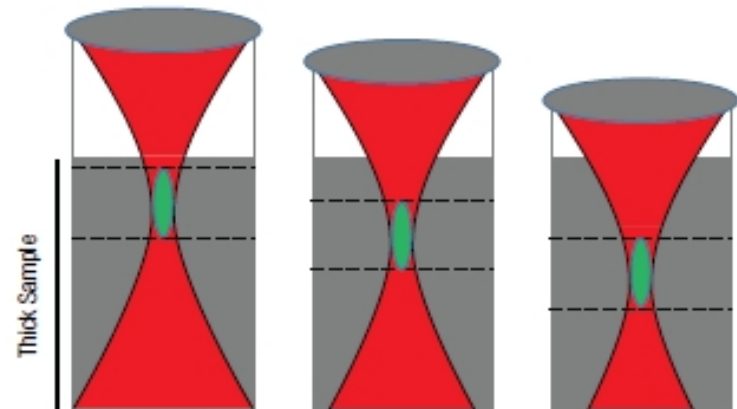
Localisation of Multiphoton Absorption



Linear (single photon) absorption

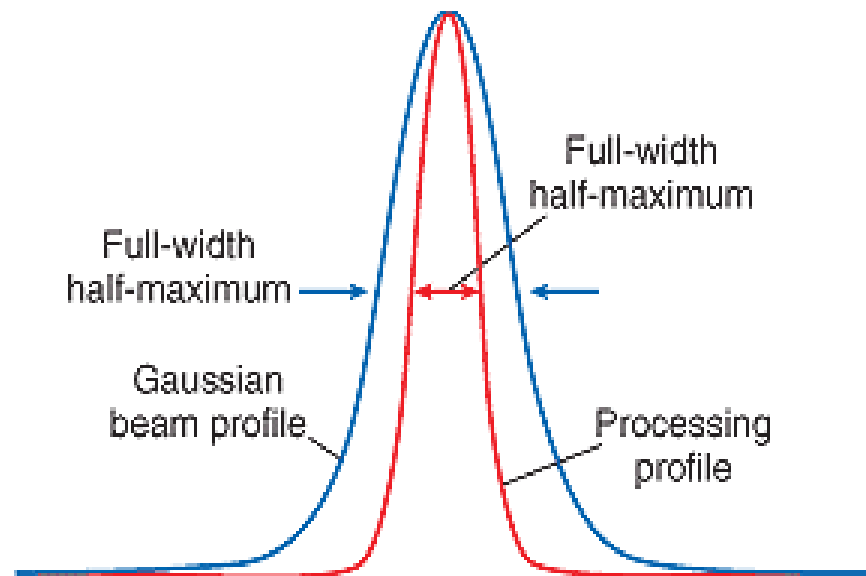


Multiphoton absorption



interaction region is also localised in z

Lateral Resolution



better localization
due to $\sim I^n$