

**Laser Processing of Materials**  
**Optical Properties of Materials and**  
**Light-Material Interaction**

---

Patrik Hoffmann

# Contents

---

- Laser light - materials interaction
  - dielectric constants, refractive index
  - absorption / absorption mechanisms
  - spectroscopy
  - refraction/reflection
  - properties of dielectrics
  - properties of metals
  - scattering

# Remarks

---

- Recommended literature:

Optical properties of solids / Mark Fox. 2nd ed.. Oxford : Oxford University Press ; 2010

# Definitions

$E(r,t)$  [V·m<sup>-1</sup>] – electric field

$D(r,t)$  [C·m<sup>-2</sup>] – electric displacement

$H(r,t)$  [A·m<sup>-1</sup>] – magnetic field

$B(r,t)$  [T] – magnetic induction

$P(r,t)$  – polarisation

$\epsilon$  – relative permittivity

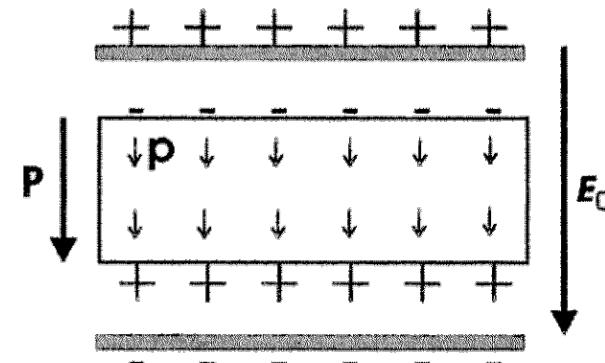
$\chi$  – electric susceptibility

$\mu$  - relative permeability

$\chi_M$  – magnetic susceptibility

$\epsilon_0$  – permittivity of vacuum

$\mu_0$  - permeability or vacuum



Electric material response:

$$\vec{D} = \epsilon_0 \vec{E} + \vec{P} = \epsilon_0 (1 + \chi) \vec{E} = \epsilon_0 \epsilon \vec{E}$$

$$\vec{P} = \epsilon_0 \chi \vec{E}$$

$$\epsilon = 1 + \chi$$

Magnetic material response:

$$\vec{B} = \mu_0 \vec{H} + \vec{M} = \mu_0 (1 + \chi_M) \vec{H} = \mu_0 \mu \vec{H}$$

$$\vec{M} = \mu_0 \chi_M \vec{H}$$

$$\mu = 1 + \chi_M$$

# Maxwell's Equations

---

$$\nabla \times \vec{E} = - \frac{\partial \vec{B}}{\partial t}$$

Faraday's law

$$\nabla \times \vec{H} = \vec{J} + \frac{\partial \vec{D}}{\partial t}$$

Ampere's law

$$\nabla \cdot \vec{D} = \rho$$

Coulomb's law

$$\nabla \cdot \vec{B} = 0$$

absence of magnetic charge

$E(r,t)$  [ $V \cdot m^{-1}$ ] – electric field

$D(r,t)$  [ $C \cdot m^{-2}$ ] – electric displacement

$H(r,t)$  [ $A \cdot m^{-1}$ ] – magnetic field

$B(r,t)$  [T] – magnetic induction

$J(r,t)$  - current

$$\nabla \cdot \vec{J} + \frac{\partial \rho}{\partial t} = 0$$

conservation of electric charge

# Wave Propagation

for light (EM-wave) propagation normally a simplified set of Maxwell's equations can be used, since currents and charges are not present

$$\nabla \times \vec{E} = - \frac{\partial \vec{B}}{\partial t}$$

$$\overset{\Psi}{J} \equiv 0$$

$$\rho \equiv 0$$

$$\nabla \times \vec{H} = \frac{\partial \vec{D}}{\partial t}$$

$$\nabla \cdot \vec{D} = 0$$

$$\nabla \cdot \vec{B} = 0$$

description of a plane wave can be, for example, used to find solutions of Maxwell's equations

$$\overset{\Psi}{E}(z, t) = E_0 e^{i(k \cdot z - \omega \cdot t)}$$

$$k = \frac{2\pi}{\lambda} = \frac{2\pi n}{\lambda_0} = \frac{n \cdot \omega}{c} \text{ - wave vector (photon impulse)}$$

$$\omega = 2\pi\nu \text{ - light frequency (photon energy)}$$

# Photon Energy Units

---

depending on region of the EM-spectrum and discussed application, different units can be used

$$E[J] = eE[eV] = h \cdot \omega[Hz] = h \cdot \nu[Hz] = \frac{h \cdot c}{n} k[cm^{-1}] = \frac{h \cdot c}{\lambda_0[nm, \mu m]}$$

this is for convenience and/or by tradition  
all units can be converted to another one

# n - refractive index

---

Refractive index come out as a coefficient of Maxwell's equations for propagation of EM-wave

$$v_{EM-wave} = \frac{1}{\sqrt{\epsilon\mu}} c$$

$$c = \frac{1}{\sqrt{\epsilon_0\mu_0}}$$

$$n = \sqrt{\epsilon \cdot \mu}$$

$\epsilon$  - relative permittivity  
 $\mu$  - relative permeability

$$n = \sqrt{\epsilon} \quad \text{at } \omega \text{ optical frequencies} - \mu \sim 1$$

If absorption is present:

$$n^2 = (n + ik)^2 = \epsilon' + i\epsilon''$$

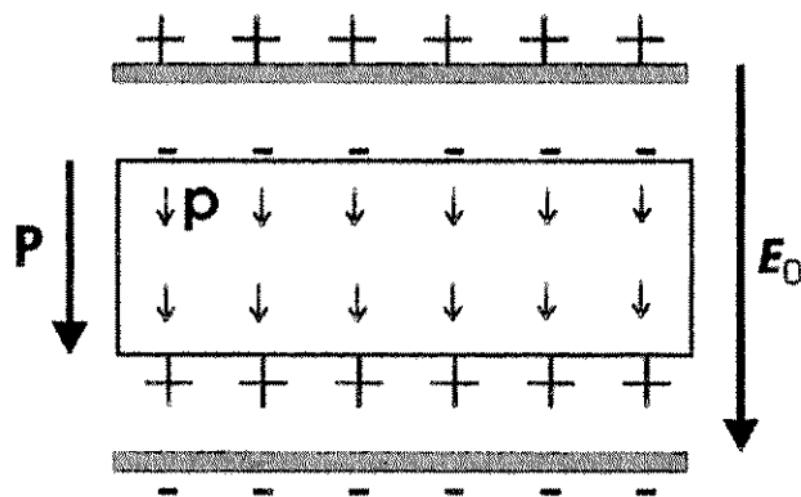
$$n^2 - k^2 = \epsilon'$$

$$2nk = \epsilon''$$

# Polarisation Density

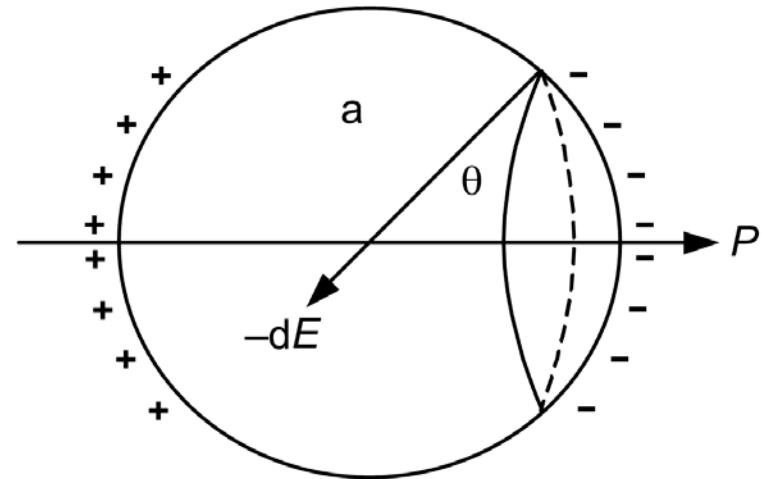
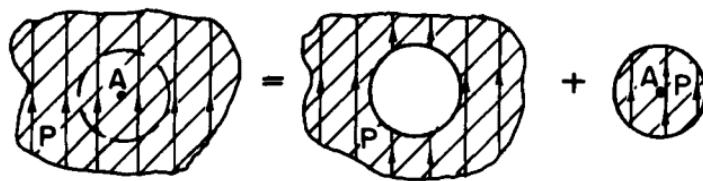
$$\mathbf{P} = \sum_j N_j \mathbf{p}_j = \sum_j N_j \alpha_j \mathbf{E}_{local}$$

$$\mathbf{p} = \mathbf{r} \cdot \mathbf{q}$$
$$\mathbf{P} = \int \mathbf{r} q dV$$



$E_{local}$  – local electric field  
 $\mathbf{p}_j$  – polarisation of one unit element of the matter (microscopic)  
 $\mathbf{P}$  – average (macroscopic) polarisation vector  
 $N_j$  – concentration of the elements  
 $\alpha_j$  - polarisability of the element

# Local electric field



for uniformly polarised medium (gas, liquid, glass, cubic crystal) one can show:

$$\mathbf{E}_{local} = \mathbf{E}_0 + \frac{\mathbf{P}}{3\epsilon_0} \quad \textit{Lorentz formula}$$

for lower symmetry crystals relation is more complex and  $\epsilon$  will be a tensor

# Relation between $\alpha$ and $\epsilon$

$$\mathbf{E}_{local} = \mathbf{E}_0 + \frac{\mathbf{P}}{3\epsilon_0}$$

$$\mathbf{P} = \sum_j N_j \alpha_j \mathbf{E}_{local}$$

$$\mathbf{P} = \epsilon_0 \chi \mathbf{E}$$



$$\frac{\epsilon - 1}{\epsilon + 2} = \frac{N\alpha}{3\epsilon_0} \quad \text{Clausius-Mossotti relation}$$

$$\alpha = 3\epsilon_0 V_m \frac{\epsilon - 1}{\epsilon + 2} \quad V_m = 1/N$$

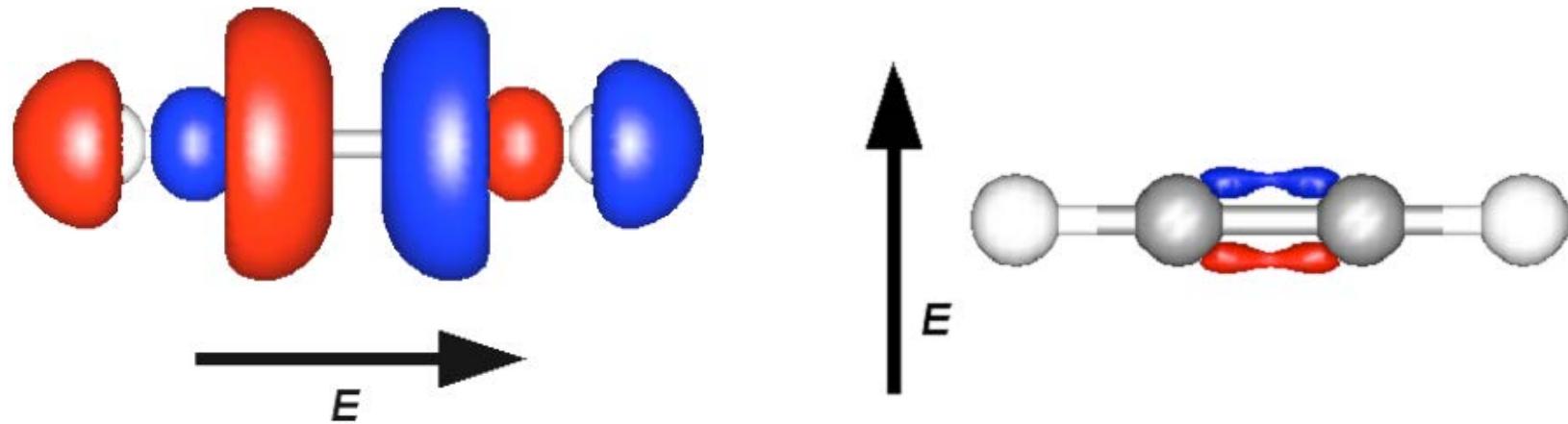
Relation between polarisability of a unit element of the matter and dielectric constant

Dielectric response of the medium depends on the polarisability of microscopic elements (atoms, molecules) and their density

N

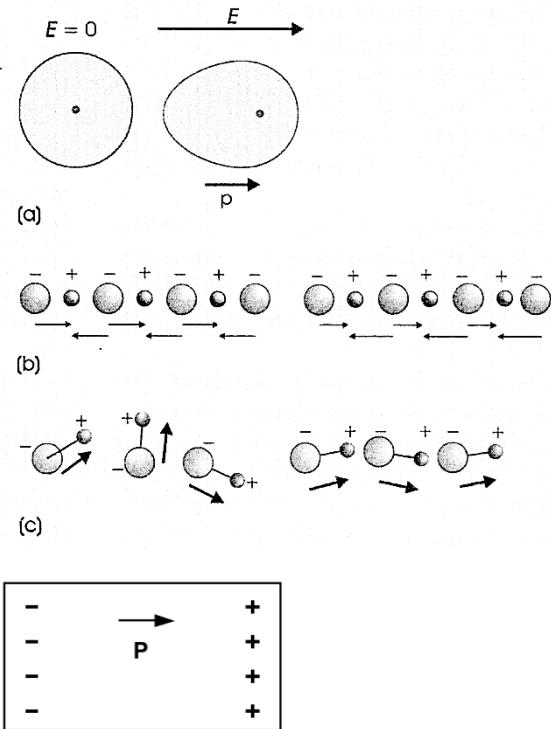
$\alpha$

# Example: C<sub>2</sub>H<sub>2</sub>



polarised C<sub>2</sub>H<sub>2</sub> molecule

# Polarisability $\alpha$



- electronic polarisability
- ionic/atomic polarisability
- orientational polarisability
- space charge polarisability

$$\alpha = \alpha_{\text{charge}} + \alpha_{\text{orient.}} + \alpha_{\text{ionic}} + \alpha_{\text{electron.}}$$

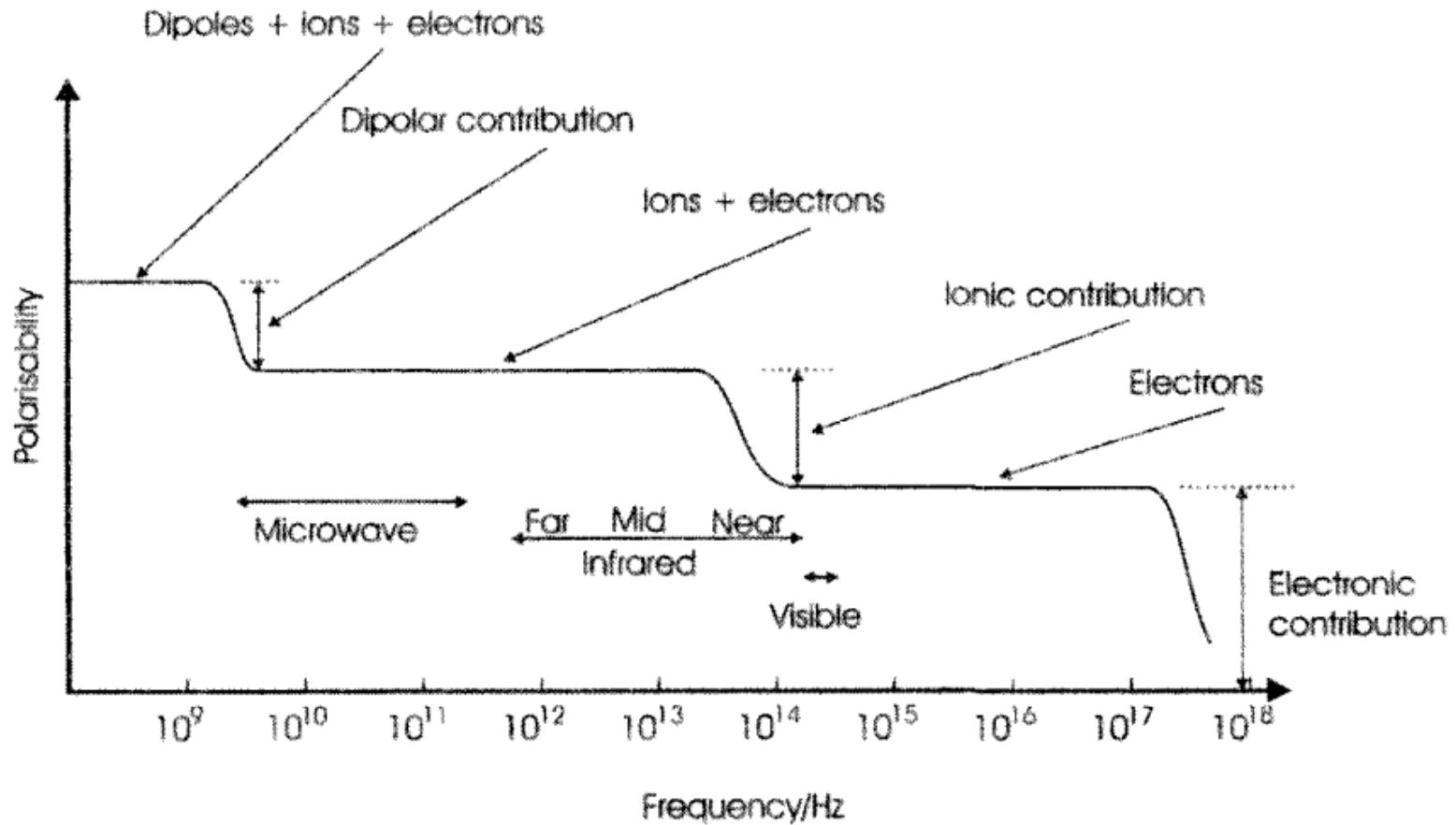
$$\mathbf{p} = \mathbf{r} \cdot \mathbf{q}$$

$$\mathbf{P} = \int \mathbf{r} q dV$$

$$\mathbf{P} = \alpha \mathbf{E}_{\text{local}}$$

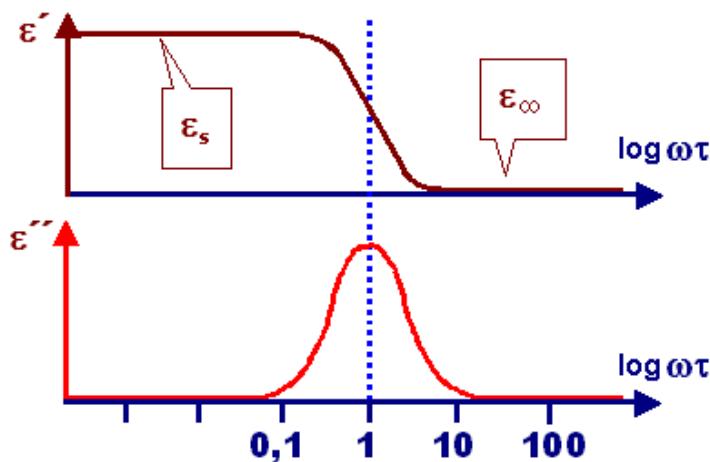
polarisability – ability to polarise under local (“true”) electric field (microscopic property)

# Frequency dependence of $\alpha$

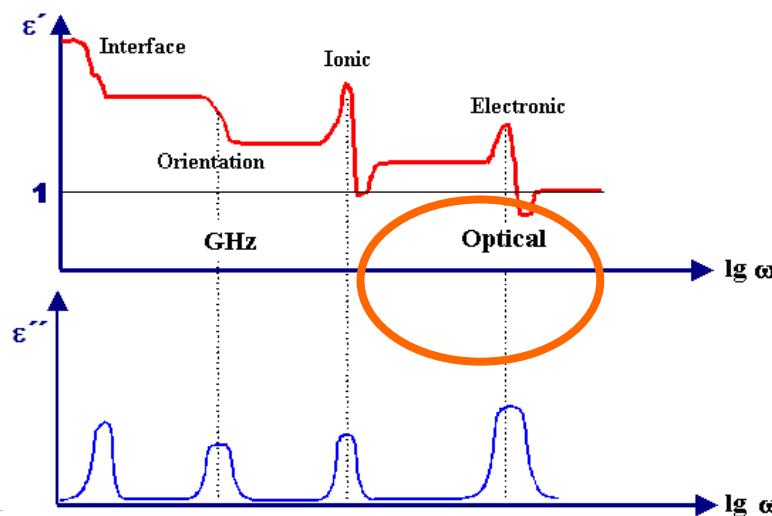
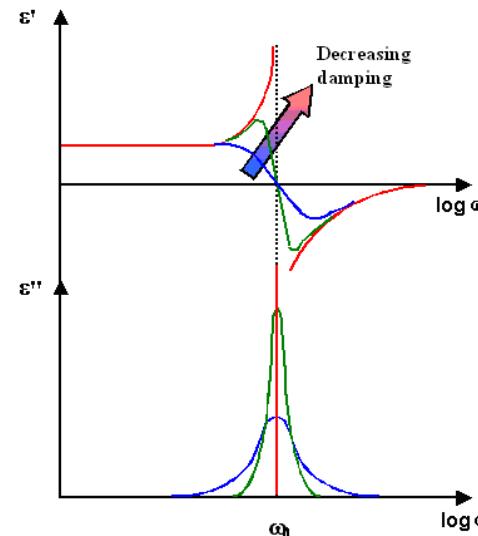


# Resonances and Relaxations

## Relaxation



## Resonance



$$\epsilon = \epsilon' + i\epsilon''$$

# Frequency Dependence of Dielectric Function

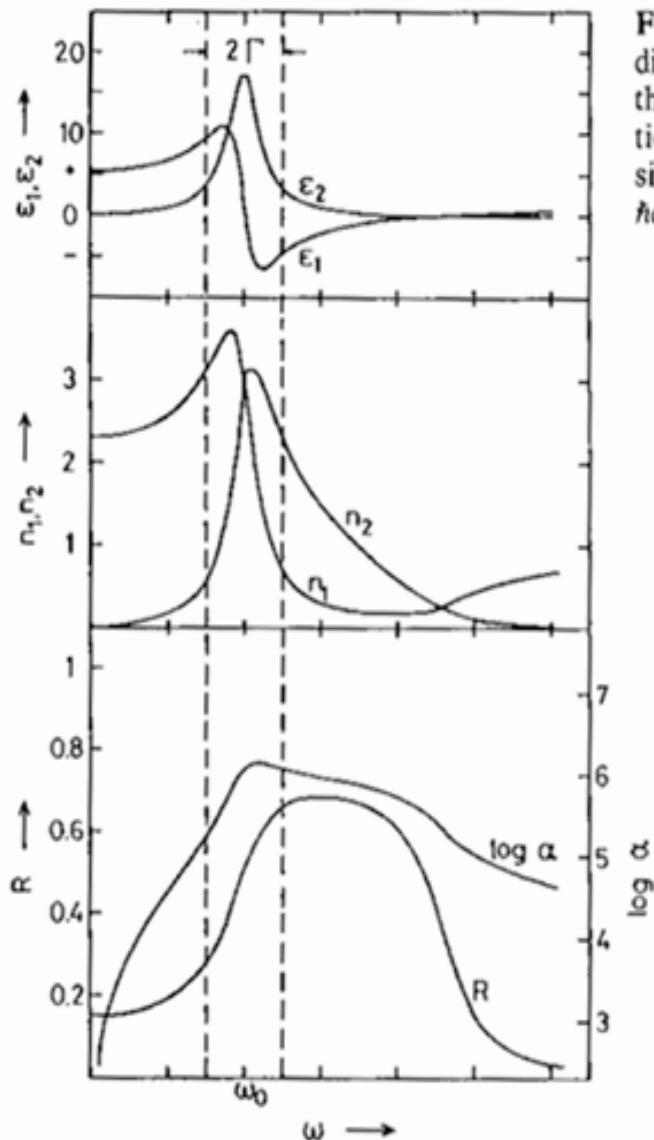


Fig.2.1. Frequency dependence of the dielectric function, the refractive index, the Fresnel reflectance and the absorption coefficient for a medium with a single resonance at  $\omega_0$  (calculated for  $\hbar\omega_0 = 4\text{eV}$ ,  $\hbar\Gamma = 1\text{eV}$ ,  $N = 5 \cdot 10^{22} \text{cm}^{-3}$ )

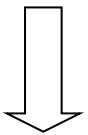
$$\begin{aligned} n_1 &\equiv n \\ n_2 &\equiv k_a \end{aligned}$$

$$\epsilon = 1 + \frac{N_e e_0^2}{m_e \epsilon_0} f_{osc} \frac{\omega^2 - \omega_0^2 + i\Gamma\omega}{(\omega^2 - \omega_0^2)^2 - \Gamma^2 \omega^2}$$

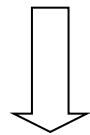
# Electronic Polarisability of Atom

for optics in visible range only electronic polarisability important

$$m \frac{d^2 x}{dt^2} + \frac{m}{\tau} \frac{dx}{dt} + m\omega_0^2 x = -q_e E e^{-i\omega t}$$

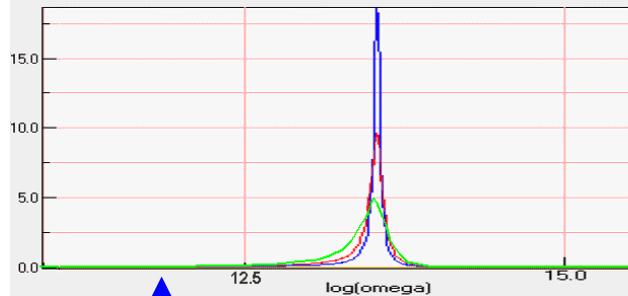
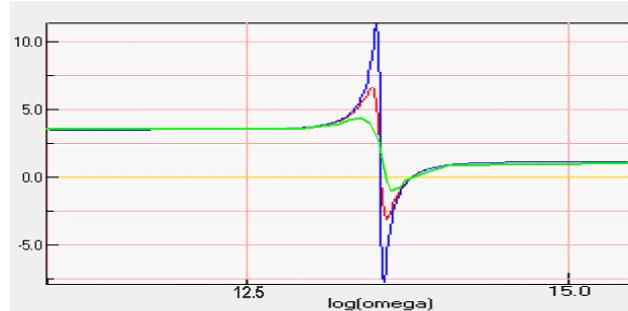


$$x(t) = f(t)$$



$$\alpha_{electron} = -\frac{q_e x}{E} = \frac{e^2}{m} \frac{1}{(\omega_0^2 - \omega^2) - i\omega/\tau}$$

at low frequencies ( $\omega \rightarrow 0$ )



$$\alpha_{\omega \rightarrow 0} = \frac{e^2}{m\omega_0^2}$$

# What happens to the light?

---

- when interacting with the materials...

# Light Properties

---

Or how to describe the electromagnetic wave ???  
What parameters/properties do you know???

Let's start with exam !!!

# Light Properties

Or how to describe the electromagnetic wave ???

Wave	Photon (Particle)

## Collective (Beam) Properties


# Light Properties

Or how to describe the electromagnetic wave ???

Wave	Photon (Particle)
Amplitude ( $\varepsilon$ )	Number of photons
Phase	Phase
Propagation Direction ( $\mathbf{k}$ - vector)	Flight Direction
Wavelength / Frequency ( $\lambda$ / $\nu$ )	Energy [eV]
Polarisation ( $\psi, \chi$ )	Polarisation

## Collective (Beam) Properties

Power

Coherence length

Divergence of the beam

Monochromaticity

Polarization degree

Pulse length

# Contents

---

- Laser light - materials interaction
  - dielectric constants, refractive index
  - absorption / absorption mechanisms
  - spectroscopy
  - refraction/reflection
  - properties of dielectrics
  - properties of metals
  - scattering

# Recommended literature

---

- Optical properties of solids / Mark Fox. 2nd ed.. Oxford : Oxford University Press ; 2010

# Absorption & Luminescence

---

# Absorption

for linear absorption lost intensity in a thin layer is proportional to incident intensity

$$\frac{dI(z)}{dz} = -\alpha \cdot I(z)$$

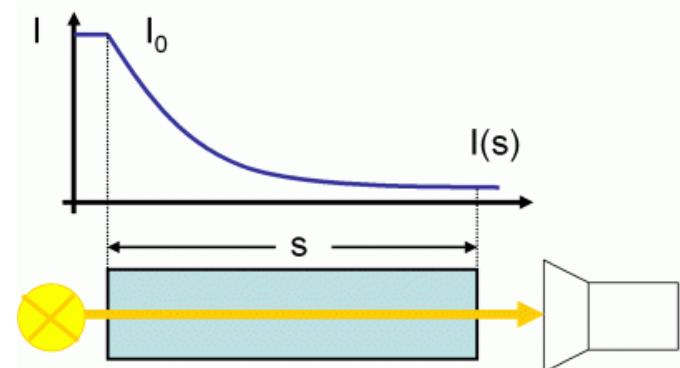
which results in a Beer-Lambert law

$$I = I_0 \cdot e^{-\alpha \cdot z} = I_0 \cdot e^{-z/l_\alpha}$$

$\alpha$  - absorption coefficient

$l_\alpha = 1/\alpha$  - penetration depth

(characteristic absorption length)



# Measures of Absorption

---

absorption coefficient and extinction coefficient

$$\alpha = 4\pi \frac{k}{\lambda}$$

optical density – a logarithmic unit:

$$O.D. = -\log_{10} \frac{I(l)}{I_0} = \frac{\alpha \cdot l}{\log_e 10}$$

complex refractive index and complex dielectric constant:

$$n^2 = (n + ik)^2 = \epsilon' + i\epsilon'' = \epsilon^*$$

$$n^2 - k^2 = \epsilon'$$

$$2nk = \epsilon''$$

$$n = \sqrt{\frac{\epsilon' + \sqrt{\epsilon'^2 + \epsilon''^2}}{2}}, k = \sqrt{\frac{-\epsilon' + \sqrt{\epsilon'^2 + \epsilon''^2}}{2}}$$

# Absorption

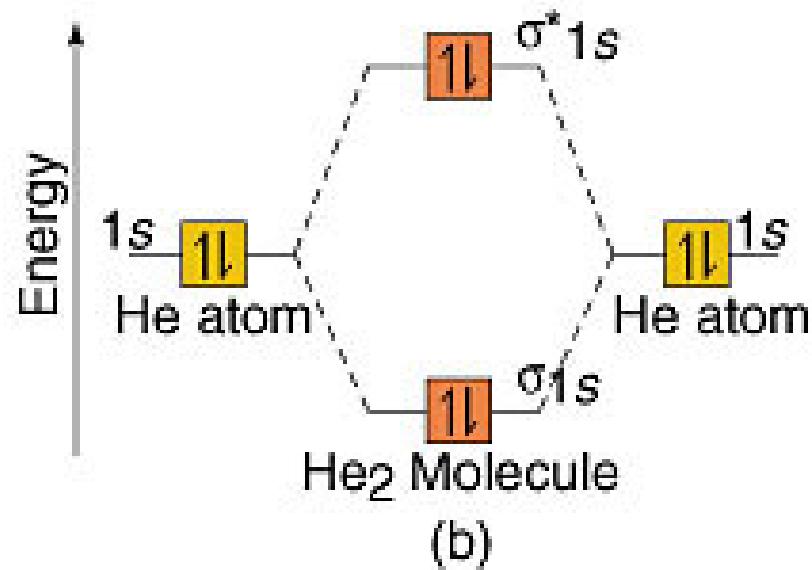
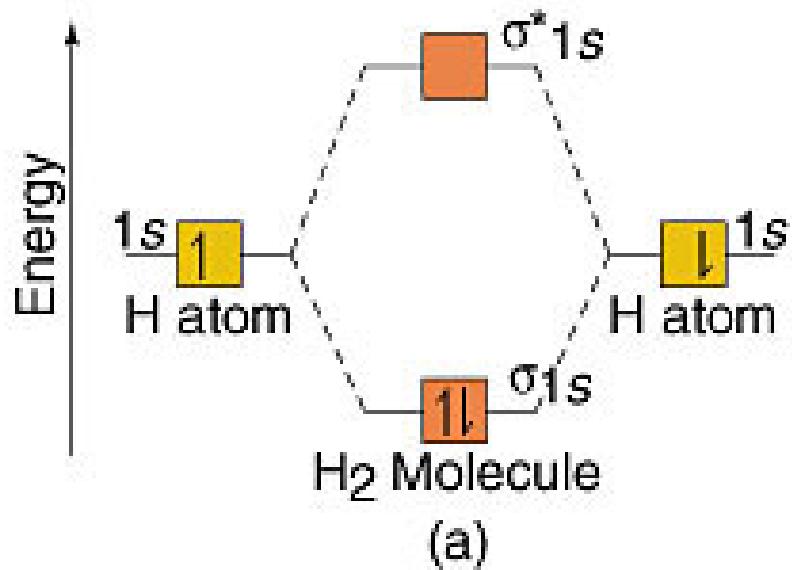
$$I = I_0 \cdot e^{-\alpha \cdot z} = I_0 \cdot e^{-z/l_\alpha}$$

macroscopic (“black box”) description of absorption

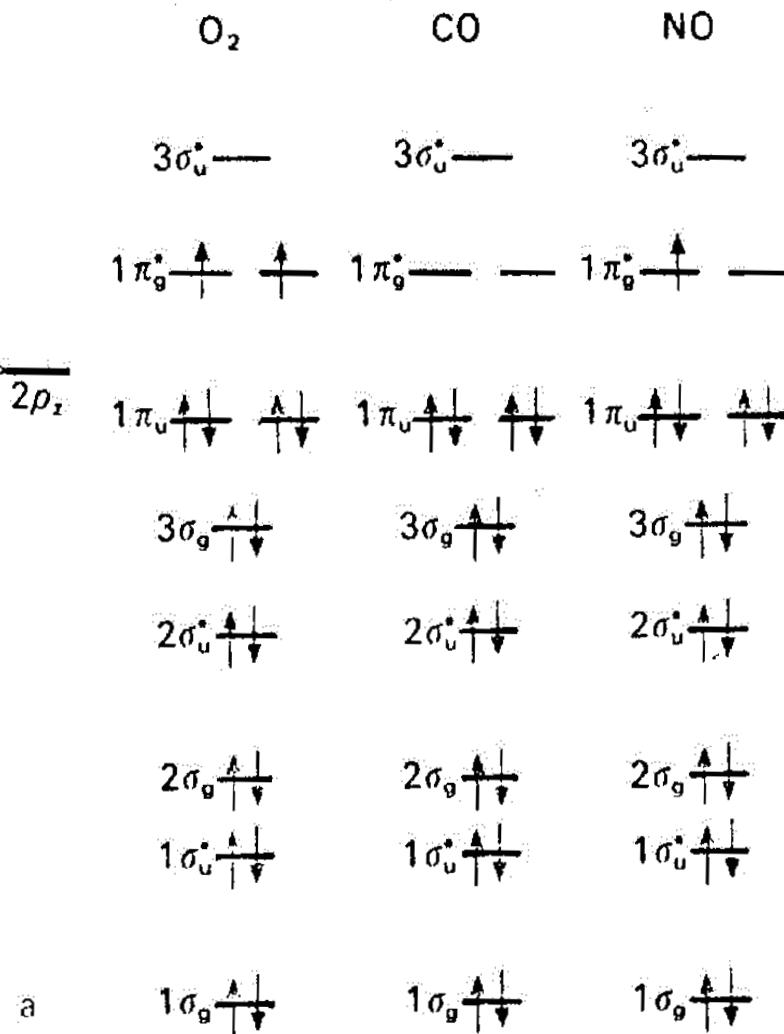
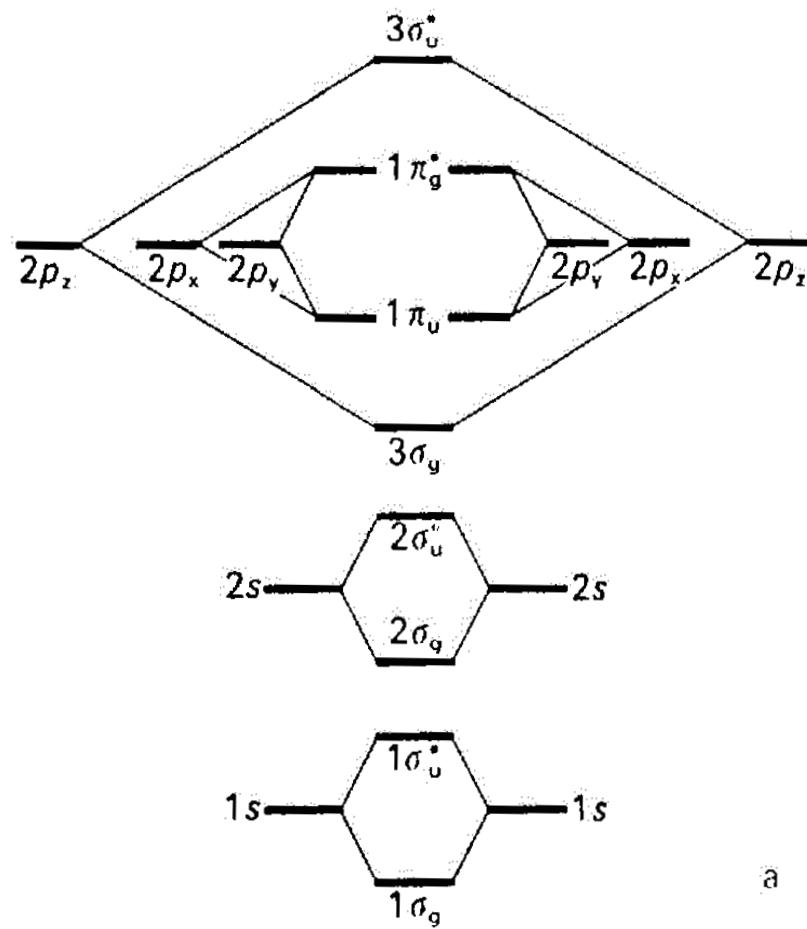
## Types of Absorption /Excitation

Absorption	Wavelength (nm)
electronic molecular( $\sigma$ , $\pi$ )	150 – 1-2 $\mu$ m
electronic interband	150 – 1-2 $\mu$ m
vibrational	900 – 10'000
rotational	> 10'000

# Energy Levels



# Light absorption in a Gaseous Molecule

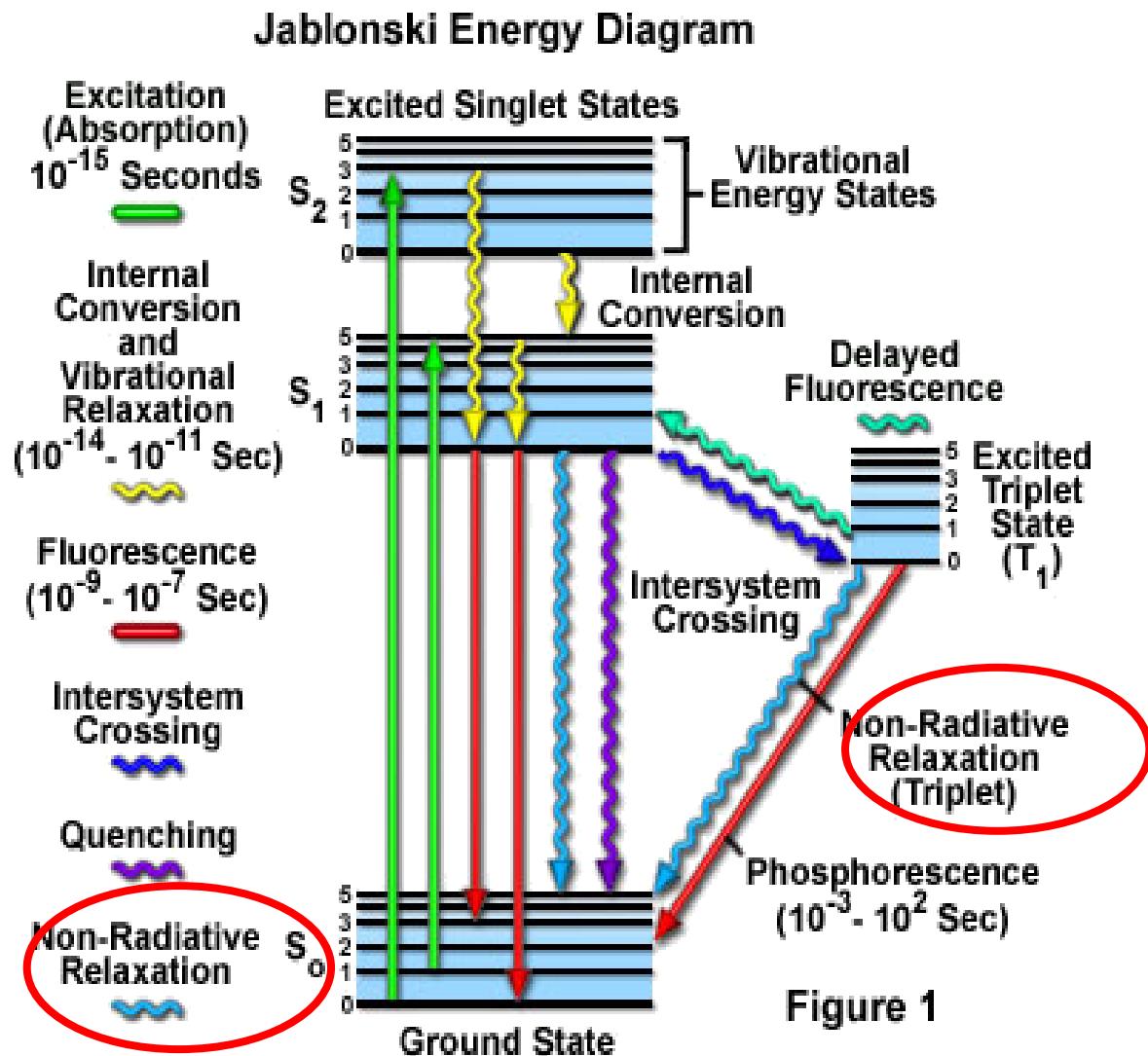


# Absorption & Fluorescence

Absorption & fluorescence  
in a single molecule, ion,  
atom

!

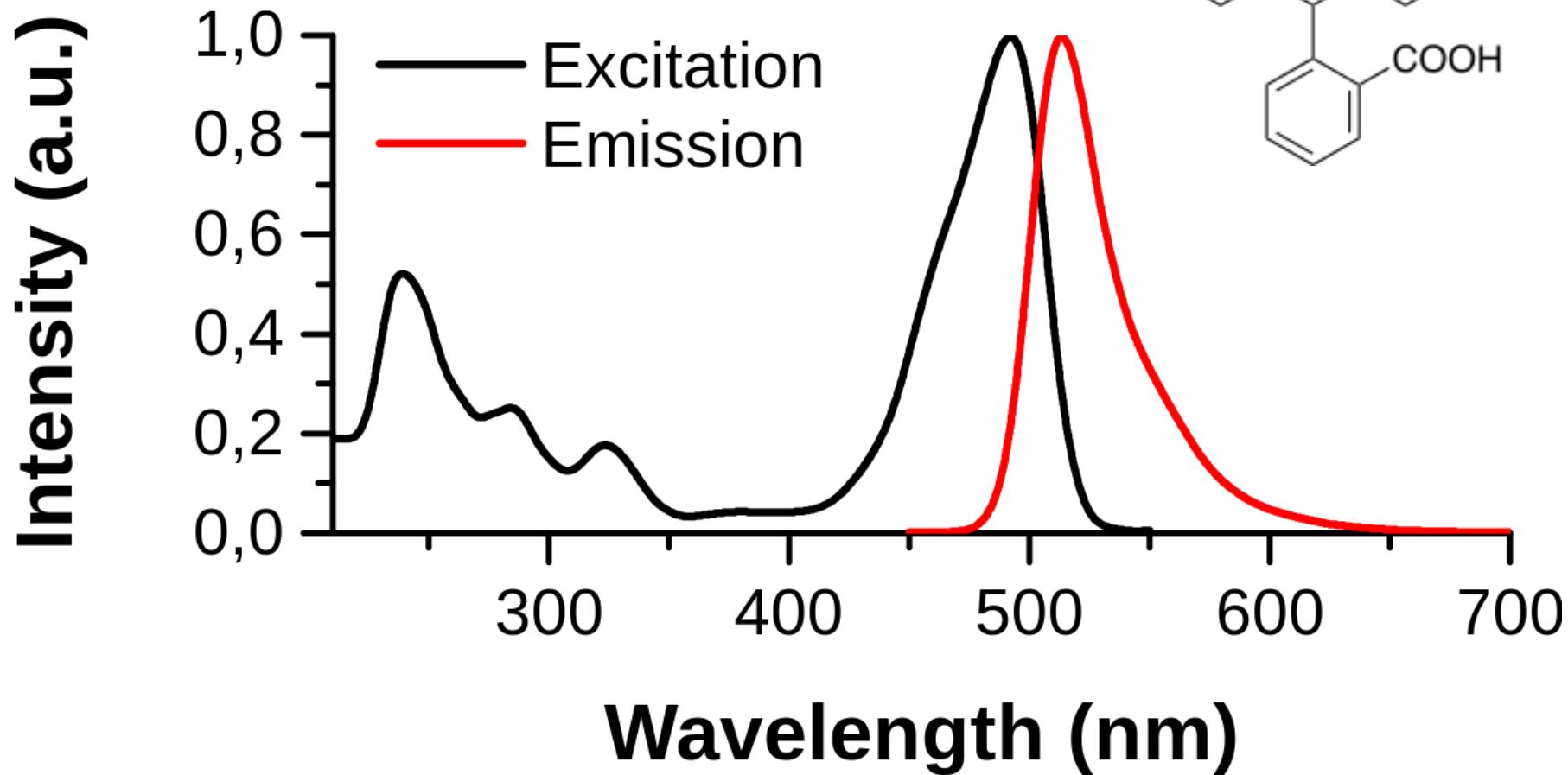
non-radiative transition  
→ transformation into  
heat



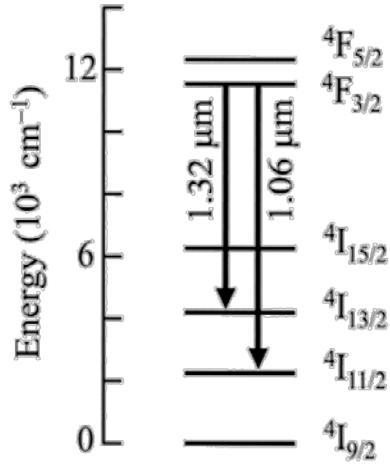
<http://micro.magnet.fsu.edu/primer/techniques/fluorescence/fluorescenceintro.html>

# Fluorescein

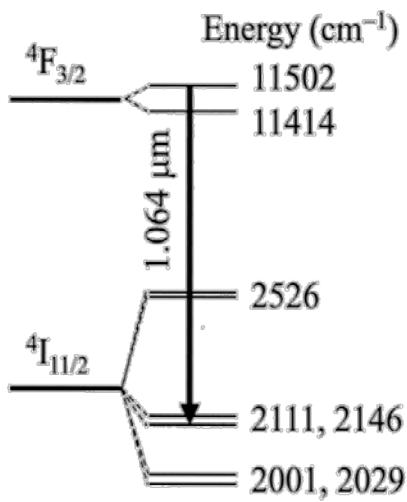
Formula of Fluorescein



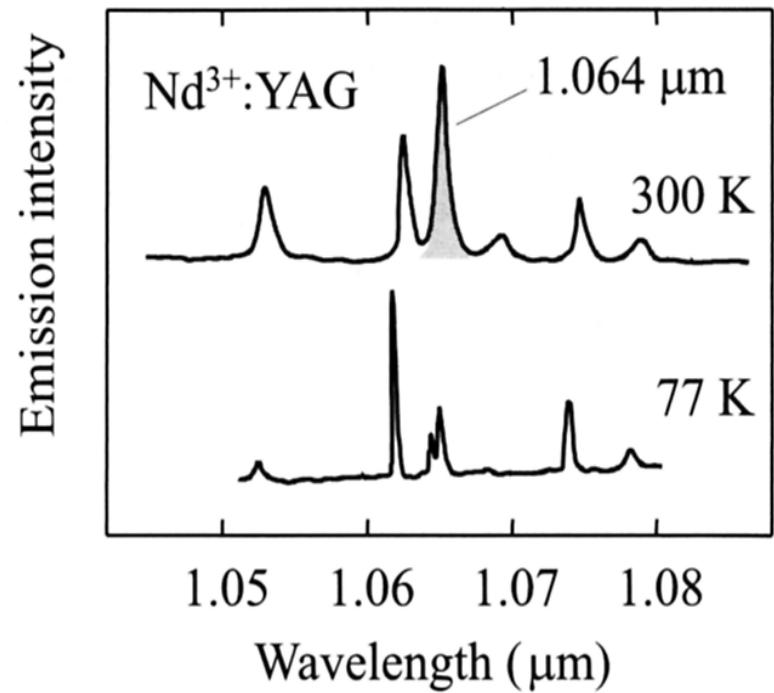
# Absorption/Luminescence Centers in Solids



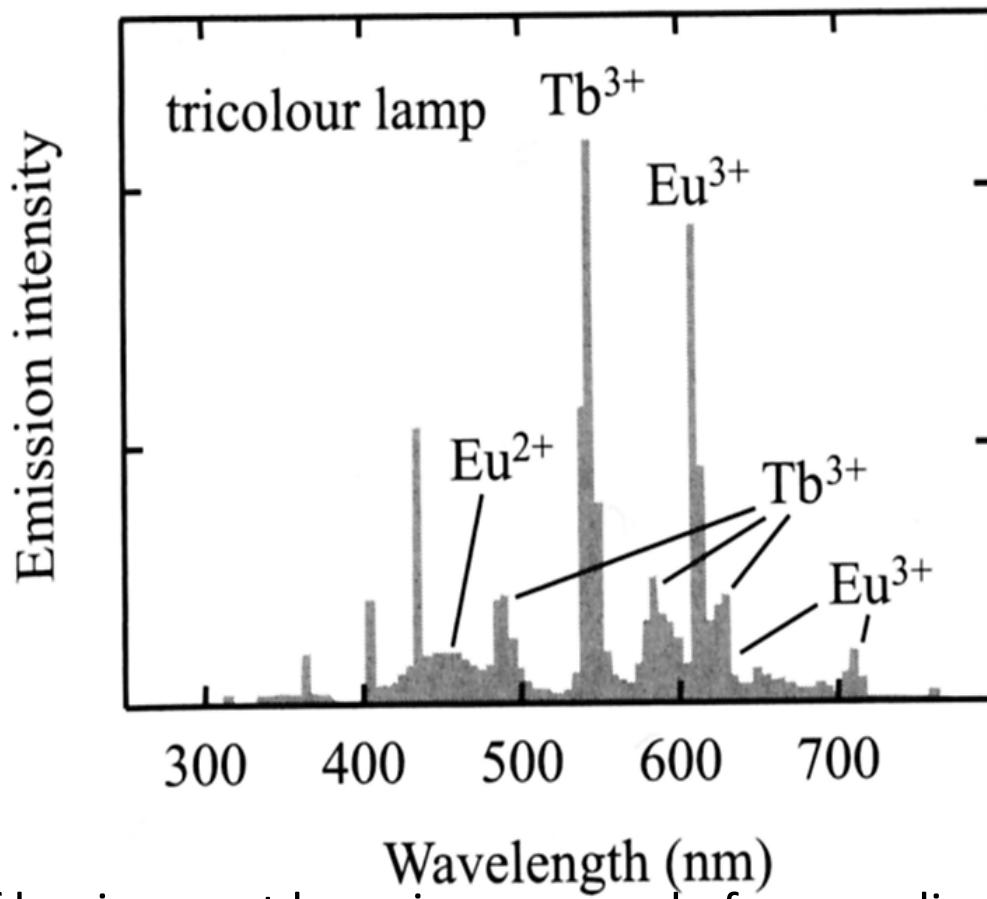
Energy Level Diagram of  $\text{Nd}^{3+}$ -ion in YAG crystal



Emission spectrum of  $\text{Nd}^{3+}$ -ion in YAG crystal



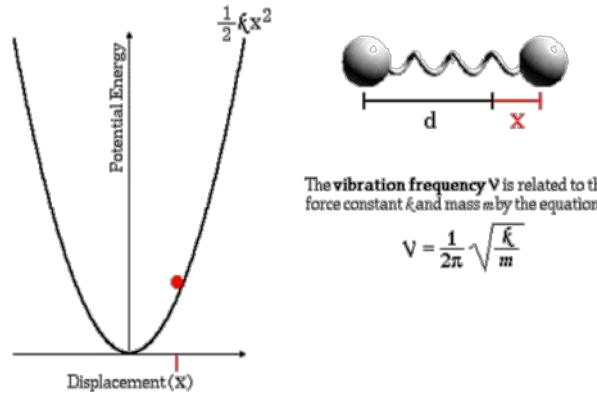
# Emission of Luminescent Lamp



emission of luminescent lamp is composed of narrow line emission of a mixture of phosphors

# Vibronic Transitions and Infrared Spectroscopy

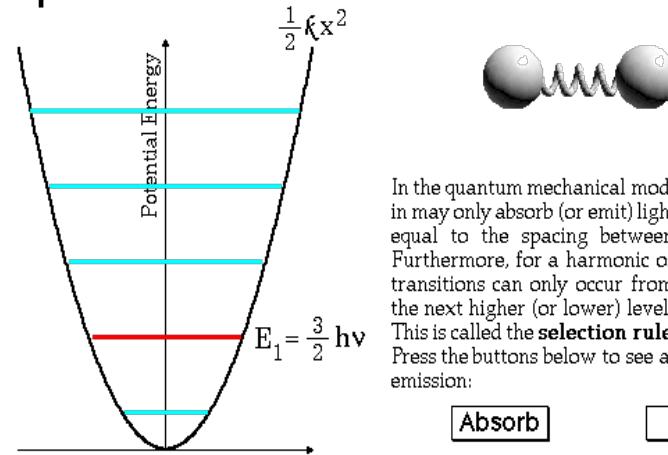
## Vibration of a di-atomic molecule



The vibration frequency  $\nu$  is related to the force constant  $k$  and mass  $m$  by the equation:

$$\nu = \frac{1}{2\pi} \sqrt{\frac{k}{m}}$$

## quantized harmonic oscillator



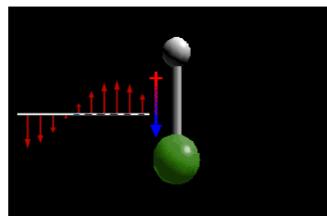
In the quantum mechanical model, a molecule can only absorb (or emit) light of an energy equal to the spacing between two levels. Furthermore, for a harmonic oscillator these transitions can only occur from one level to the next higher (or lower) level, i.e.  $\Delta n = \pm 1$ . This is called the **selection rule**. Press the buttons below to see absorption and emission:

**Absorb**

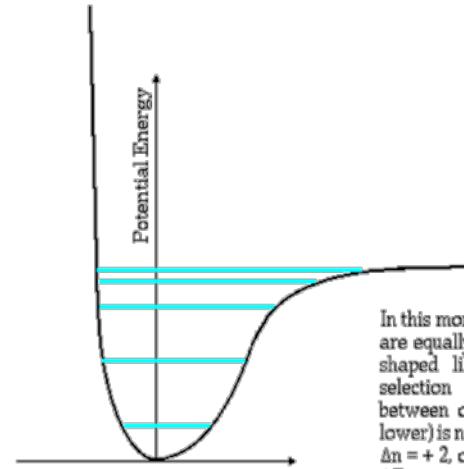
**Emit**

Selection rules for oscillation to be visible in IR spectroscopy: the dipole moment of a molecule have to change when undergoing the transition

## quantized unharmonic oscillator

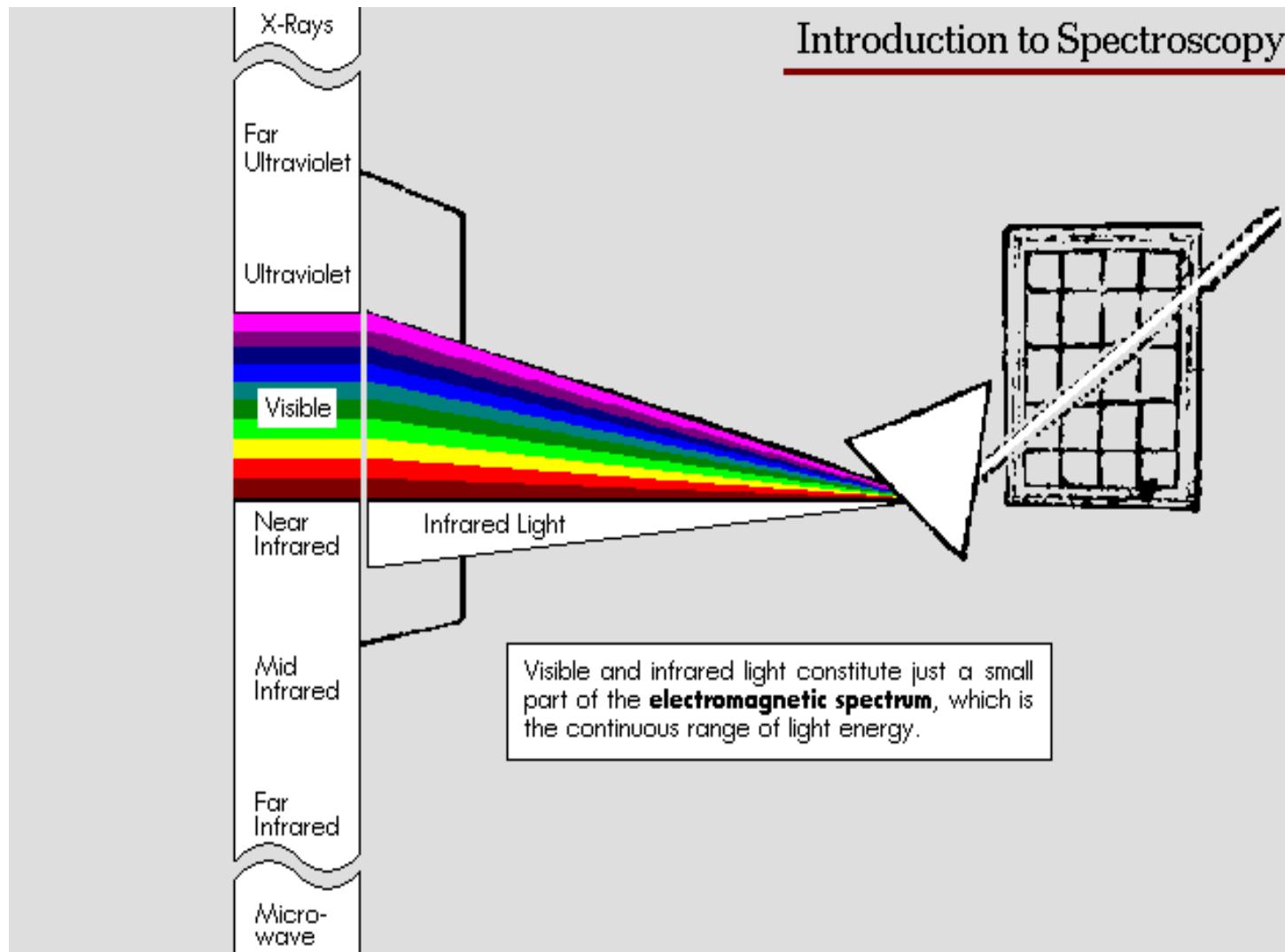


However, HCl does have a dipole change as it stretches. When this dipole aligns with the electric field of a beam of light, the light is absorbed (so long as the frequency is correct). The intensity of the absorption is related to the magnitude of the dipole change.



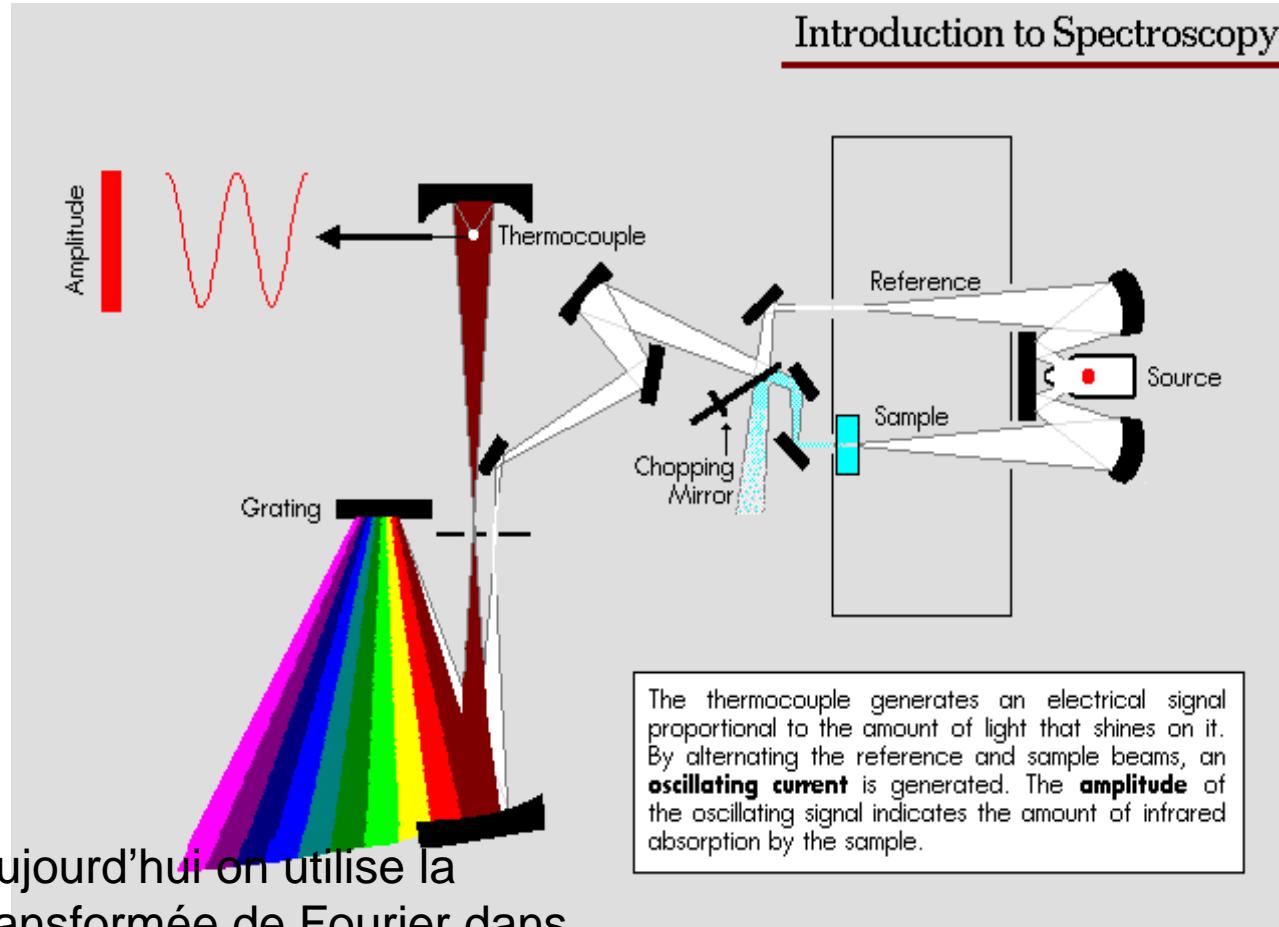
In this more realistic model, the energy levels are equally spaced only in the region that is shaped like the harmonic potential. The selection rule, which allowed transitions between one level and the next higher (or lower) is not rigorously true. A transition with  $\Delta n = + 2$ , called an **overtone**, corresponds to  $\Delta E$  approximately  $2 \hbar\nu$ .

# Infrared Spectroscopy



# Schematic of Infrared Spectroscopy

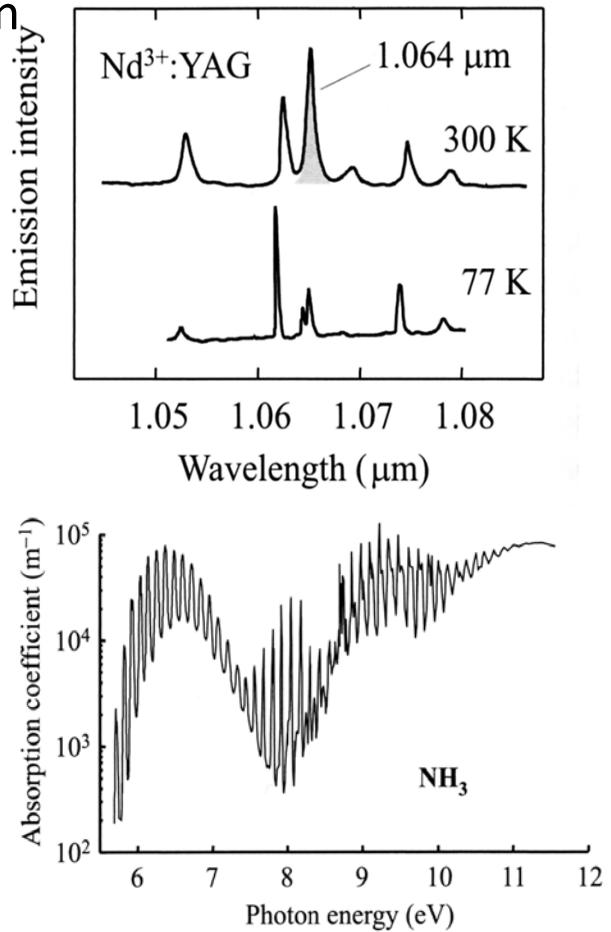
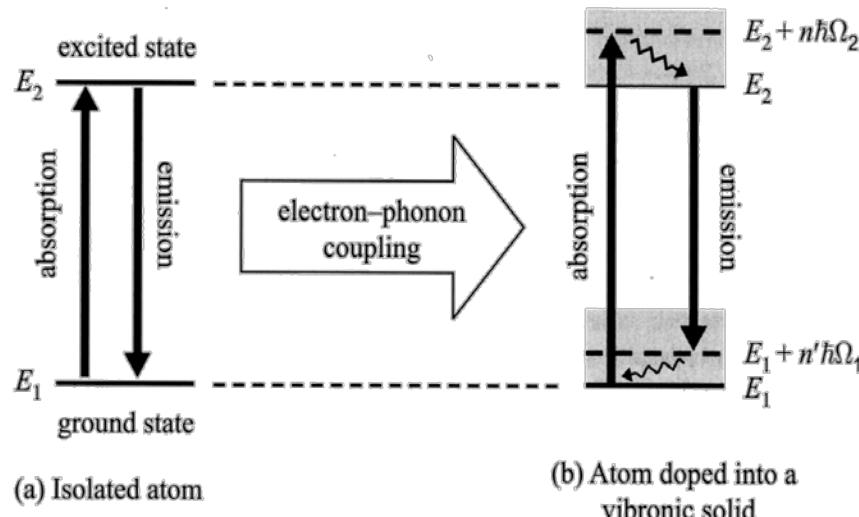
En pivotant le réseau (en anglais *grating*, prisme réflectif), la longueur d'onde arrivant sur l'échantillon est scannée. L'absorption dans l'échantillon varie avec la longueur d'onde. On obtient sur le détecteur un spectre IR.



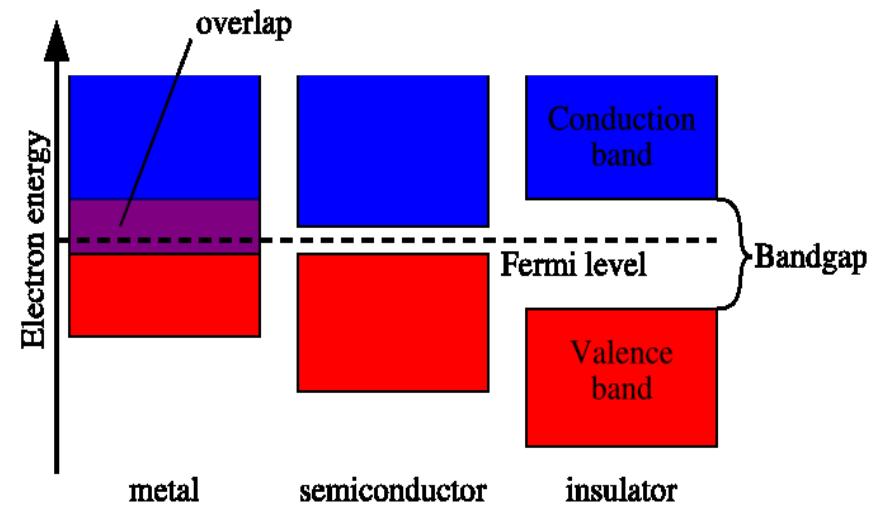
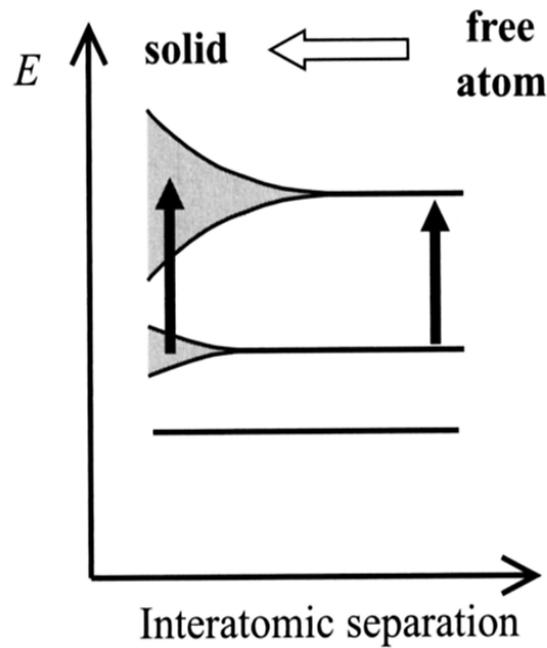
The thermocouple generates an electrical signal proportional to the amount of light that shines on it. By alternating the reference and sample beams, an **oscillating current** is generated. The **amplitude** of the oscillating signal indicates the amount of infrared absorption by the sample.

# Electronic and Vibronic Transitions

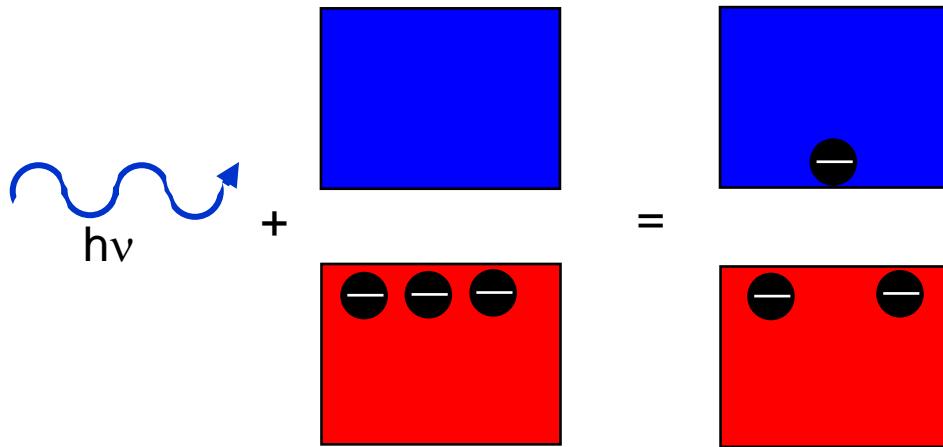
electronic and vibronic transition often interact –  
broadening of the transitions (emission / absorption  
peaks)



# Band Structure of Solids



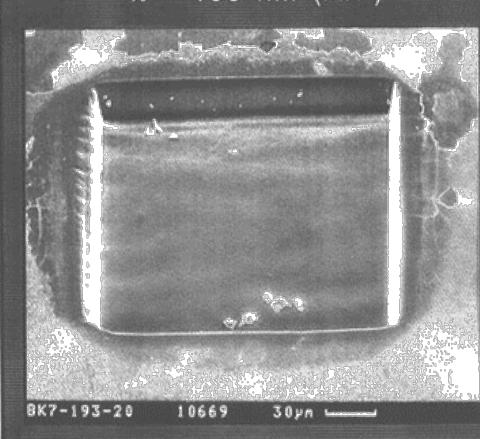
# Band Gap Absorption



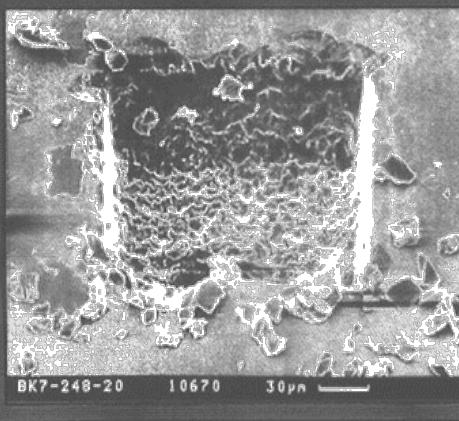
Only photons with energy larger than the band gap of material are absorbed  
Inter band absorption creates free charge carriers – new centers of absorption

# Comparison Excimer Ablation of BK7 Glass

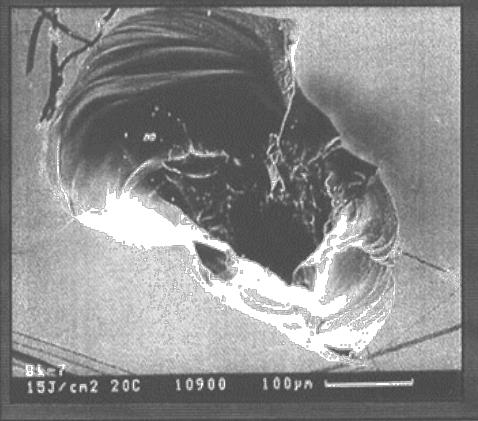
$\lambda = 193 \text{ nm (ArF)}$



$\lambda = 248 \text{ nm (KrF)}$



$\lambda = 308 \text{ nm (XeCl)}$



LASER ZENTRUM HANNOVER e.V.

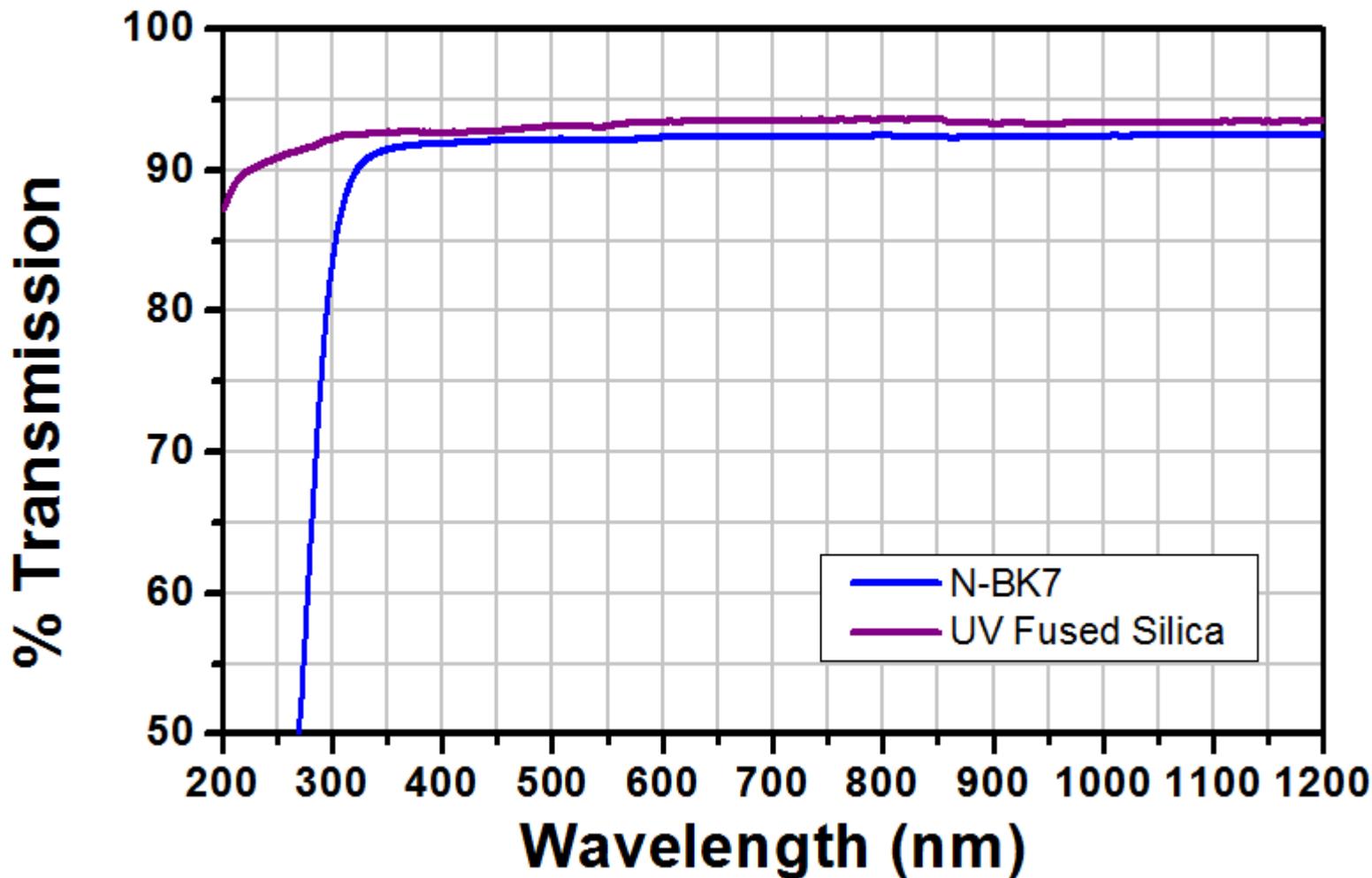
© LZH

3 08831-33 Rk

Where is the absorption edge (band gap) of BK7 glass?

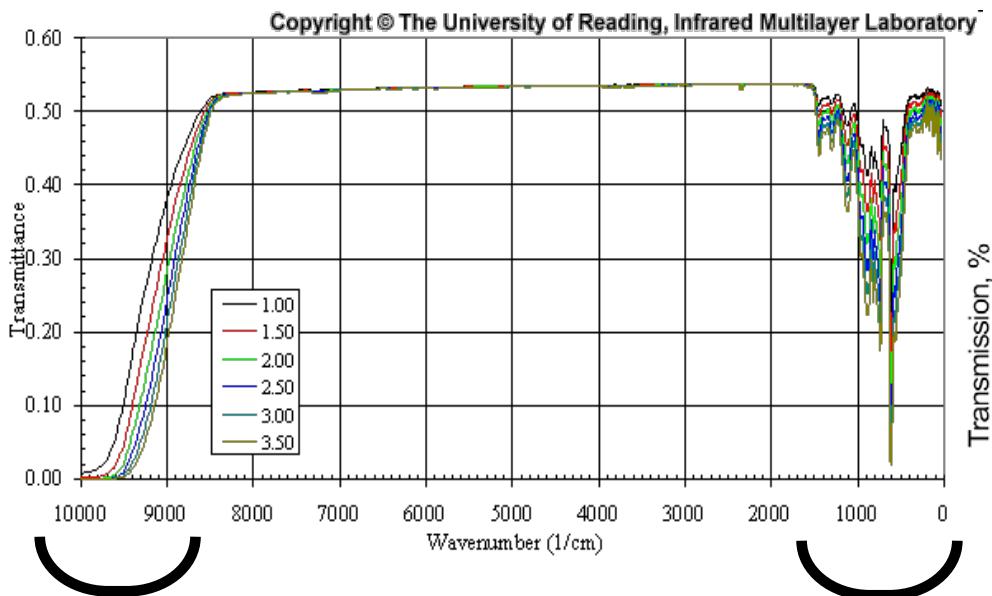
Material: BK7 glass  
Energy density: 20J/cm<sup>2</sup>  
Pulse frequency: 50 Hz  
Number of pulses: 50

## Transmission of N-BK7 and UVFS



# Transmission Spectra (Silicon)

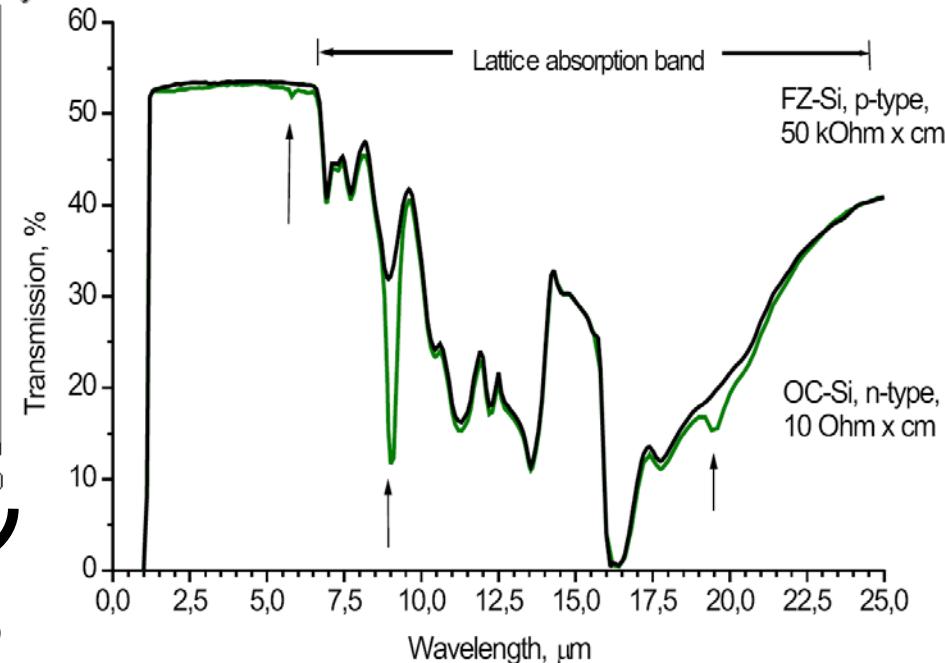
Calculated transmission profiles of hyperpure Fz Silicon (Si) at 293K for substrate thicknesses between 1.0 and 3.5mm



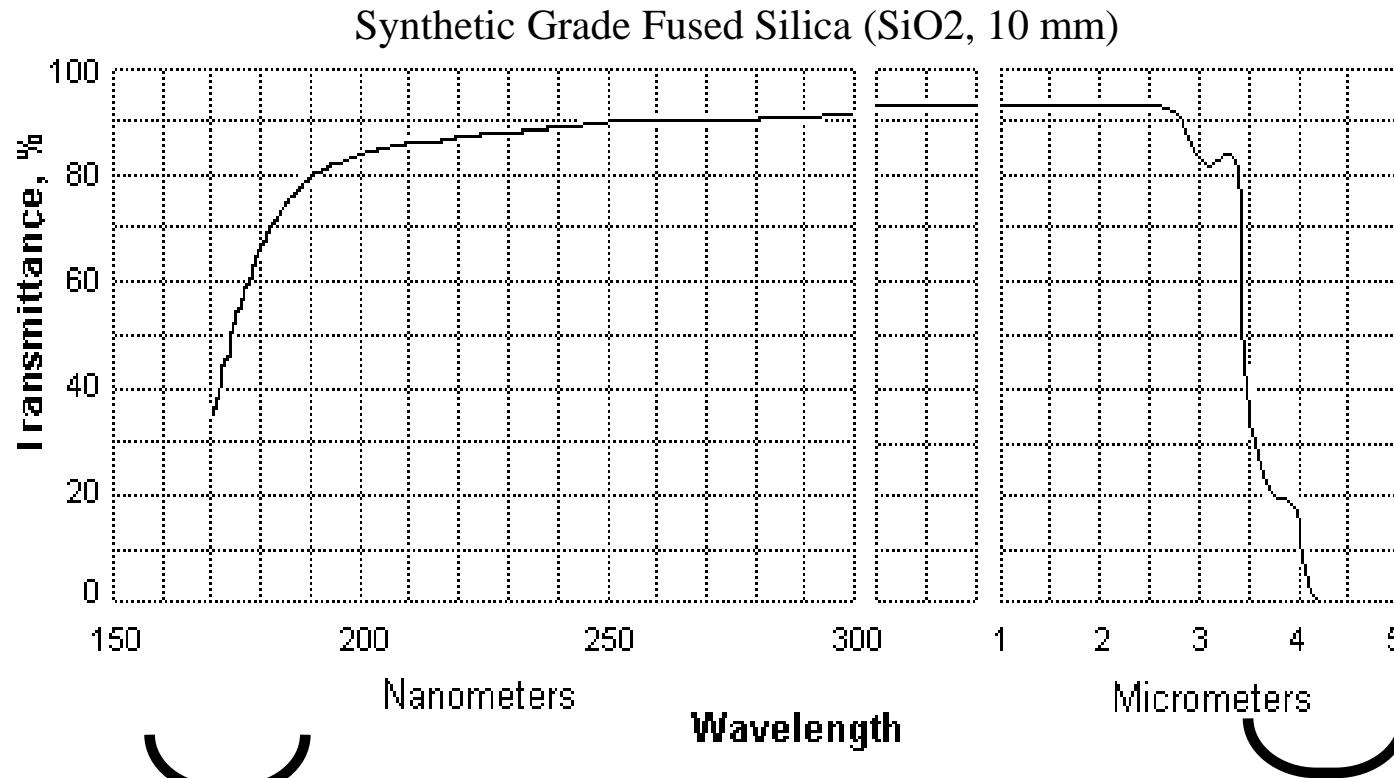
Absorption due to electronic band to band transitions (band gap)

Absorption due to excitation of lattice vibrations (phonons)

Silicon (5 mm) transmission.  
(pure and oxygen contaminated)  
Arrows point to the oxygen absorption peaks.



# Transmission Spectra (Fused Silica)



Absorption due to  
electronic band to band  
transitions (band gap)

Absorption due to  
excitation of lattice  
vibrations (phonons)



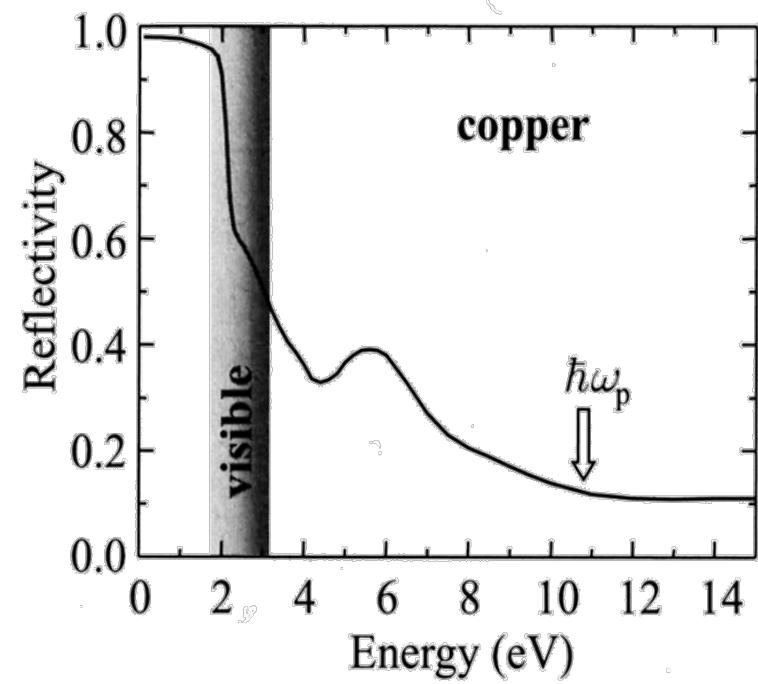
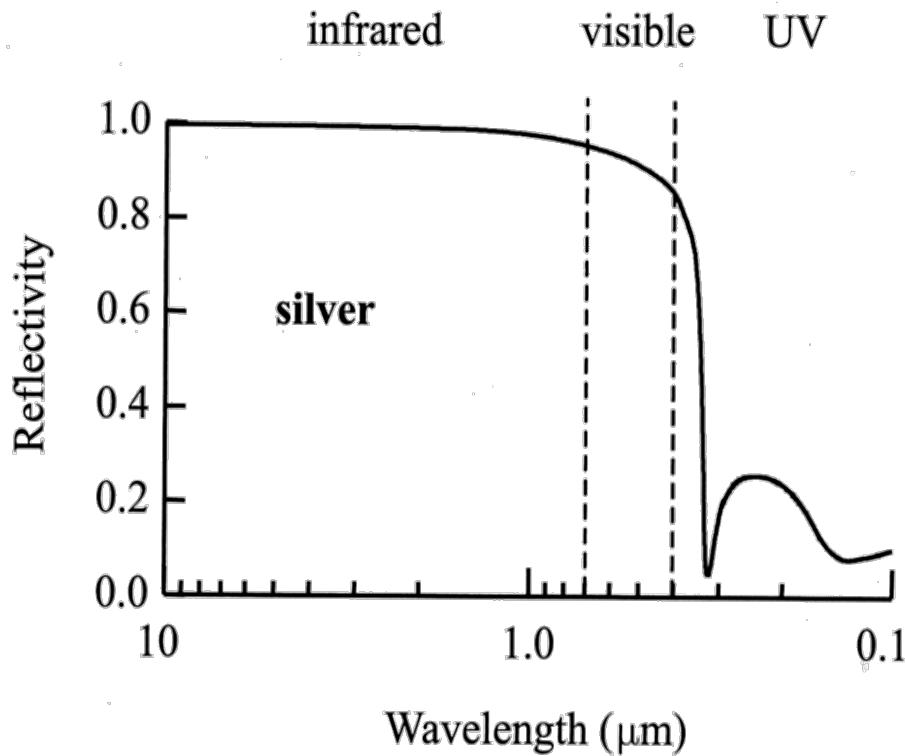
Almaz Optics Inc.  
<http://www.almazoptics.com>

# Refractive index

---

# Optical properties of Metals

Metals are shiny and typically not transparent



What would be the best laser for metal processing?

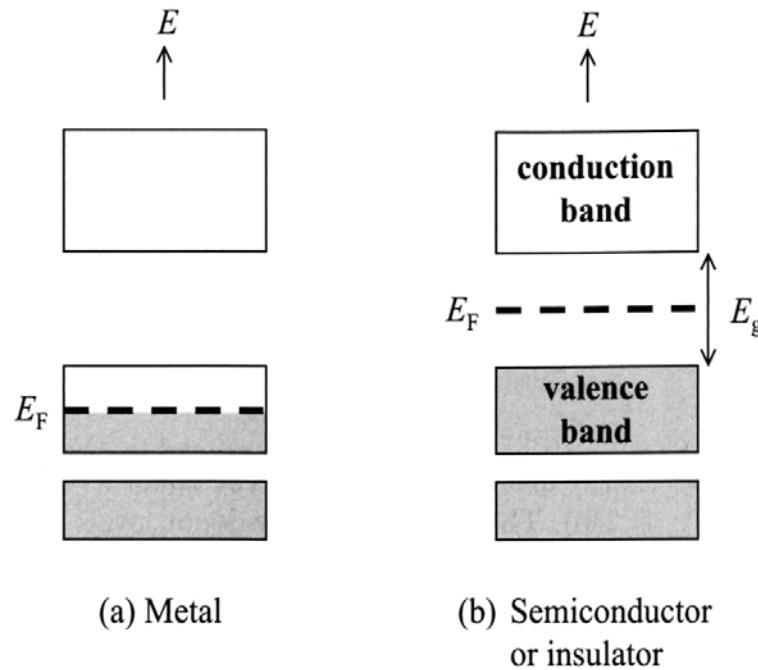
# TRUMPF CO<sub>2</sub> Laser



Why in reality other lasers are used?



# Band Structure of Metals



in metal electrons are not bounded  $\Rightarrow$  free-electron plasma

# Electrons in Metal

in metal electrons are not bounded  $\Rightarrow$  free-electron plasma

$$m_0 \frac{d^2 x}{dx^2} + m_0 \gamma \frac{dx}{dt} + \cancel{m_0 \omega^2 x} = -eE(t) = -eE_0 e^{-i\omega t}$$

acceleration    damping                    E-field driving force

solution:

“spring” (returning force) term is not present

$$x = \frac{e}{m_0(\omega^2 + i\omega\gamma)} E(t)$$

$$P = -N_e \cdot e \cdot x = \varepsilon_0 (\varepsilon - 1) E \quad \rightarrow$$

dielectric constant for free-electron plasma (in first approximation for

$$\varepsilon(\omega) = 1 - \frac{N_e e^2}{\varepsilon_0 m_0} \frac{1}{(\omega^2 + i\gamma\omega)} = 1 - \frac{\omega_p}{(\omega^2 + i\gamma\omega)}$$

$$\omega_p = \sqrt{\frac{N_e e^2}{\epsilon_0 m_0}} \quad \text{plasma frequency}$$

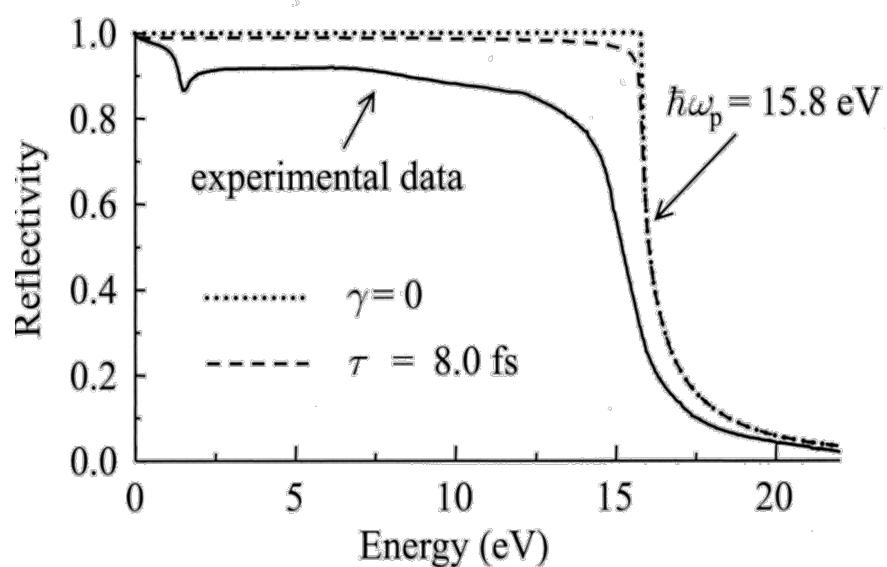
# Theoretical Plasma Frequencies

**Table 7.1** Free electron density and plasma properties of some metals. The figures are for room temperature unless stated otherwise. The electron densities are based on data taken from Wyckoff (1963). The plasma frequency  $\omega_p$  is calculated from eqn 7.6, and  $\lambda_p$  is the wavelength corresponding to this frequency.

Metal	Valecy	$N$ ( $10^{28} \text{ m}^{-3}$ )	$\omega_p/2\pi$ ( $10^{15} \text{ Hz}$ )	$\lambda_p$ (nm)
Li (77 K)	1	4.70	1.95	154
Na (5 K)	1	2.65	1.46	205
K (5 K)	1	1.40	1.06	282
Rb (5 K)	1	1.15	0.96	312
Cs (5 K)	1	0.91	0.86	350
Cu	1	8.47	2.61	115
Ag	1	5.86	2.17	138
Au	1	5.90	2.18	138
Be	2	24.7	4.46	67
Mg	2	8.61	2.63	114
Ca	2	4.61	1.93	156
Al	3	18.1	3.82	79

$$\varepsilon(\omega) = 1 - \frac{\omega_p}{(\omega^2 + i\gamma\omega)}$$

reflectivity of free-electron gas and real metal (Al)



$$\gamma = \frac{1}{\tau}$$

$\gamma$  – damping coefficient

$\tau$  – momentum scattering time

# Dielectric Constant and Conductivity

---

$$\varepsilon(\omega) = 1 - \frac{\omega_p}{\omega^2 + i\gamma\omega}$$

$$\varepsilon(\omega) = 1 + \frac{i\sigma(\omega)}{\varepsilon_0\omega},$$

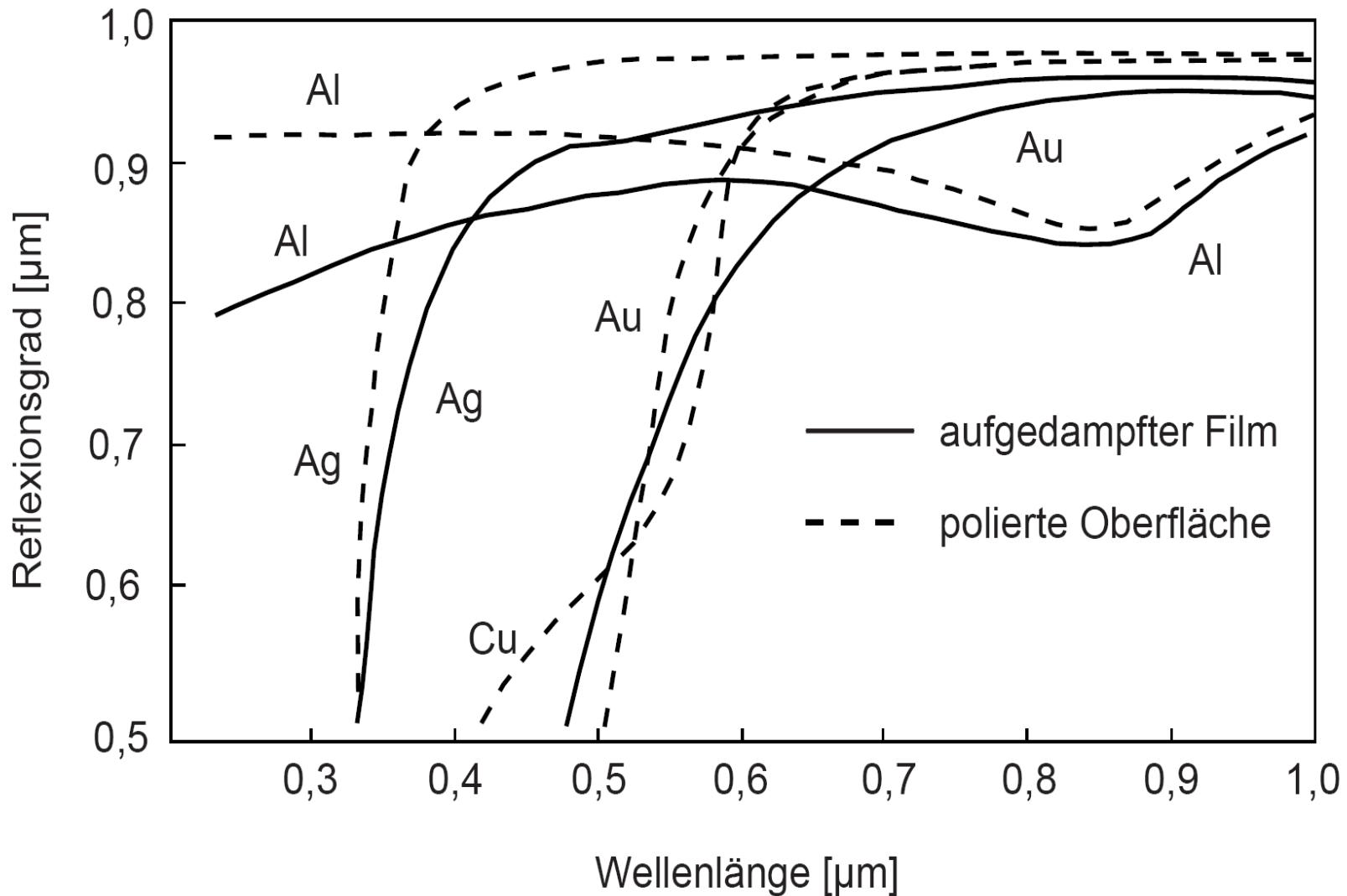
$$\sigma(\omega) = \frac{\sigma_0}{1 - i\omega\tau} - \text{AC conductivity}$$

$$\sigma_0 = \frac{N_e e^2 \tau}{m_0} - \text{DC conductivity}$$

$$\sigma_0 = \omega_p^2 \varepsilon_0 \tau$$

conductivity and plasma frequency of a metal are directly linked (link between optical and electrical properties)

# Reflection of Al, Ag & Au



# Reflection coefficients and penetration depth for some Materials

matériaux	$l_\alpha$ (250 nm)	$R$ (250 nm)	$l_\alpha$ (500 nm)	$R$ (500 nm)	$l_\alpha$ (1060 nm)	$R$ (1060 nm)	$l_\alpha$ (10.6 μm)	$R$ (10.6 μm)
KCl	> 1 cm	0.05	> 1 cm	0.04	> 1 cm	0.04	> 1 cm	0.03
SiO <sub>2</sub>	> 1 cm	0.06	> 1 cm	0.04	> 1 cm	0.04	40 μm	0.2
Ge	7 nm	0.42	15 nm	0.49	200 μm	0.38	1 mm	0.36
Si	6 nm	0.61	500 nm	0.36	200 μm	0.33	1 mm	0.3
Ag	20 nm	0.30	14 nm	0.98	12 nm	0.99	12 nm	0.99
Al	8 nm	0.92	7 nm	0.92	10 nm	0.94	12 nm	0.98
Au	18 nm	0.33	22 nm	0.48	13 nm	0.98	14 nm	0.98
W	7 nm	0.51	13 nm	0.49	23 nm	0.58	20 nm	0.98

for metals for frequencies between:

$1/\tau_e < \omega < \omega_p$  (optical, vis.)

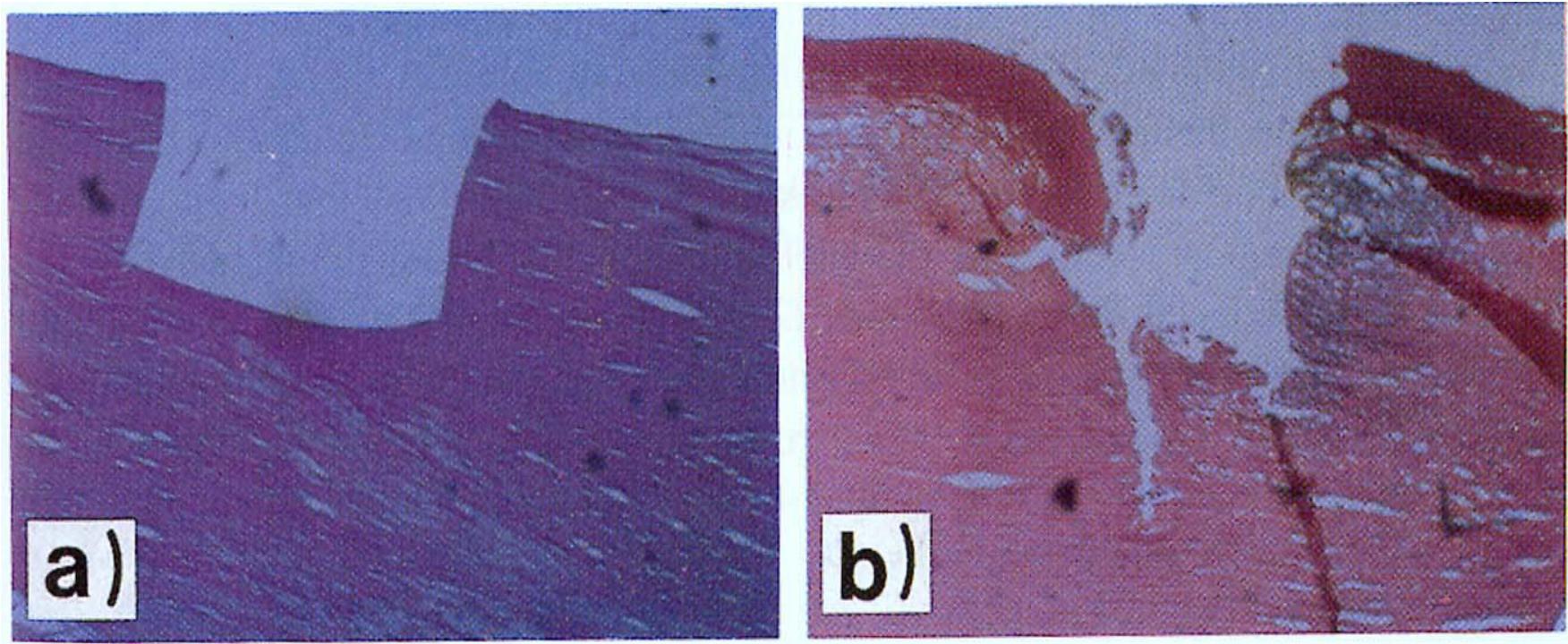
$$\alpha \approx \frac{2\omega_p}{c}$$

$$l_\alpha \approx \frac{c}{2\omega_p}$$

Table 1: Energies de gap pour les exemples

Matériaux	Gap (eV)	$\lambda$ (nm)
Si	1.1	1130
SiO <sub>2</sub>	6.9	180

# Ablation of Biotissue - Difference in Absorption



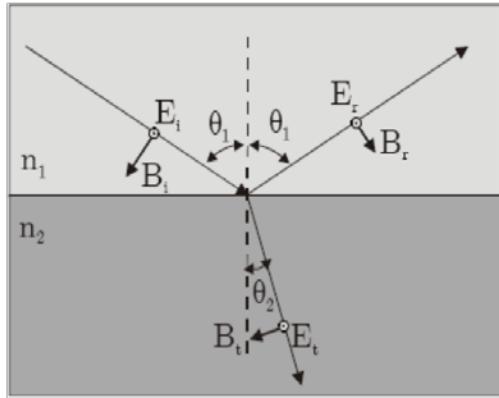
**Fig. 12.1.5a,b.** Cross section of luminal side of an aortic wall. (a) Trench (0.35 mm) produced by ArF-laser radiation ( $\phi \approx 0.25 \text{ J/cm}^2$ ,  $\tau_l \approx 14 \text{ ns}$ ). (b) Crater (0.4 mm) produced by 532 nm Nd: YAG laser radiation ( $\phi \approx 1.0 \text{ J/cm}^2$ ,  $\tau_l \approx 5 \text{ ns}$ ). The absorption coefficients of the material at the two wavelengths differ by about a factor of  $10^3$  [Srinivasan 1986]

# Reflection and Refraction

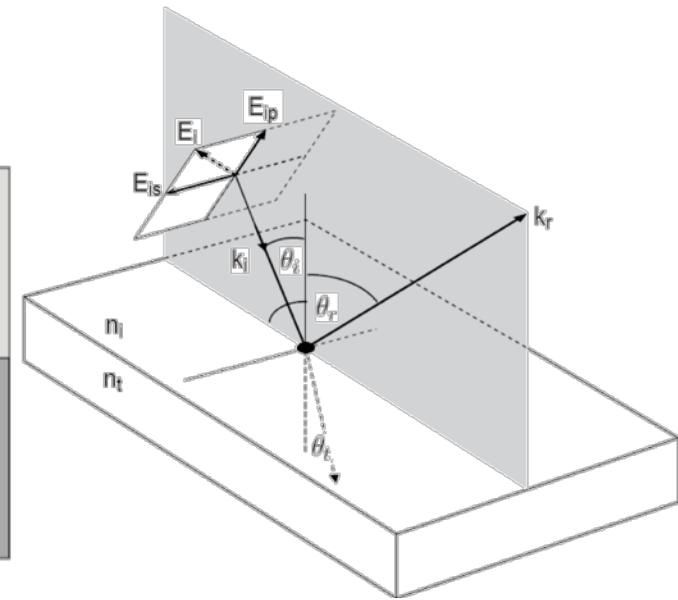
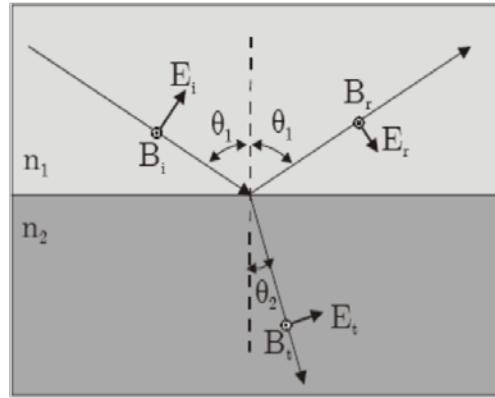
---

# Reflection - Fresnel Equations

$\sigma$ -polarization (TE)  
(Transversal E field)



$\pi$ -polarization (TM)  
(Transversal B field)



$$r^\sigma = \frac{n_1 \cos(\theta_1) - n_2 \cos(\theta_2)}{n_1 \cos(\theta_1) + n_2 \cos(\theta_2)} \quad (B.1)$$

$$t^\sigma = \frac{2 n_1 \cos(\theta_1)}{n_1 \cos(\theta_1) + n_2 \cos(\theta_2)} \quad (B.2)$$

$$r^\pi = \frac{n_1 \cos(\theta_2) - n_2 \cos(\theta_1)}{n_1 \cos(\theta_2) + n_2 \cos(\theta_1)} \quad (B.3)$$

$$t^\pi = \frac{2 n_1 \cos(\theta_1)}{n_1 \cos(\theta_2) + n_2 \cos(\theta_1)} \quad (B.4)$$

Field amplitude  
coefficients

# Fresnel Equations

---

Light intensity (Power) coefficients:

$$R^\sigma = (r^\sigma)^2$$

$$R^\pi = (r^\pi)^2$$

In case of normal incidence:

$$R = \left( \frac{n_1 - n_2}{n_1 + n_2} \right)^2$$

Do not forget to use complex refractive index, if absorption is present!

$$R = \left( \frac{n_1 - n_2}{n_1 + n_2} \right)^2$$

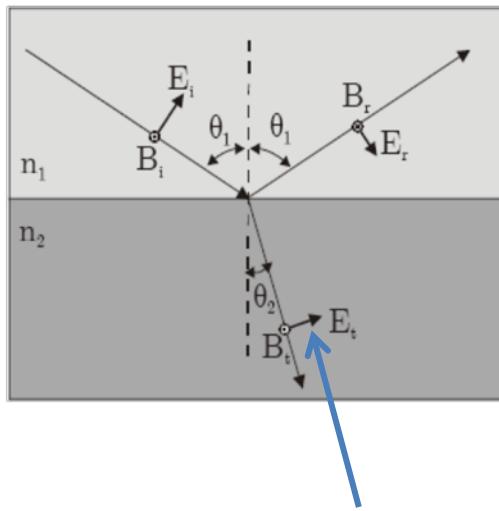
normal  
incidence

$$R^\sigma = \left( \frac{n_1 \cos(\theta_1) - n_2 \cos(\theta_2)}{n_1 \cos(\theta_1) + n_2 \cos(\theta_2)} \right)^2$$

general case , etc.

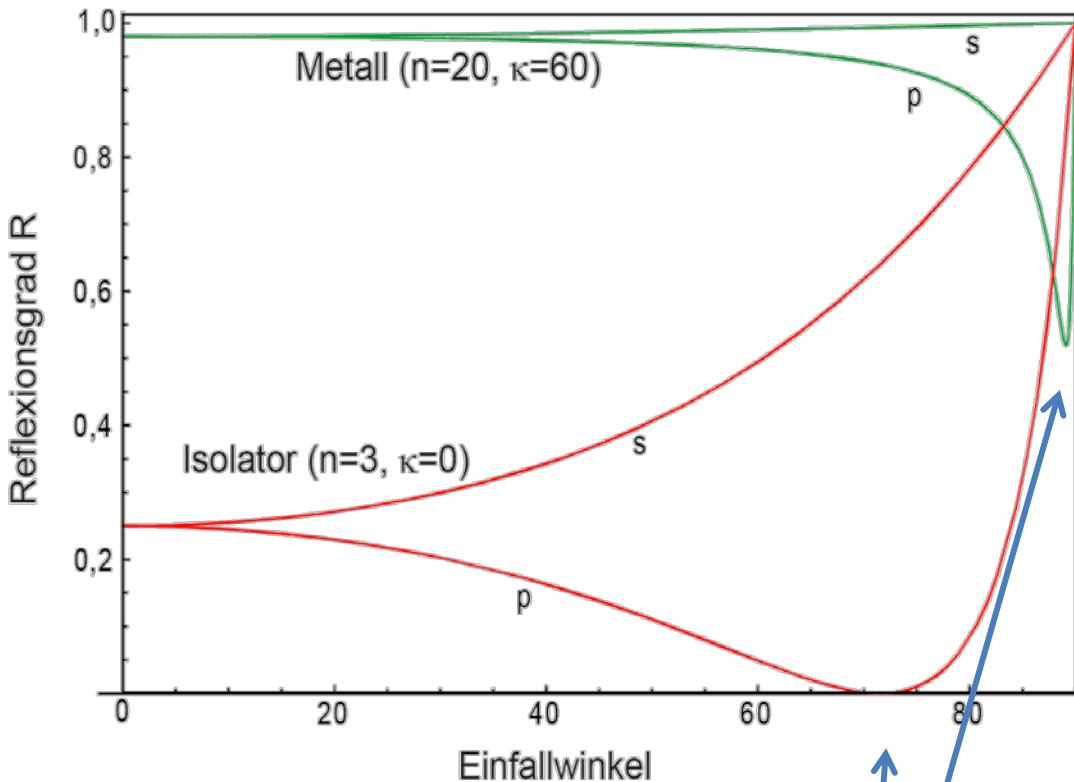
# Reflection

$\pi$ -polarization (TM)  
(Transversal Magnetic field)



Excited dipoles cannot reemit light in the direction parallel to the dipole vector  $\Rightarrow$  no reflected light if,

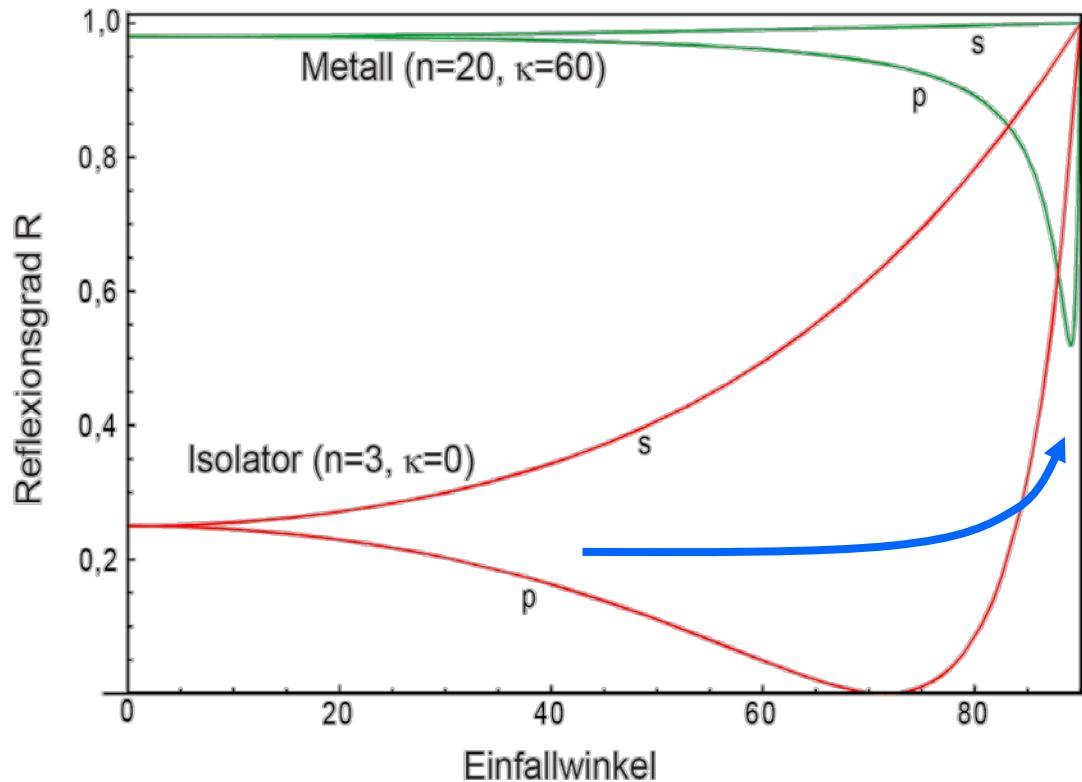
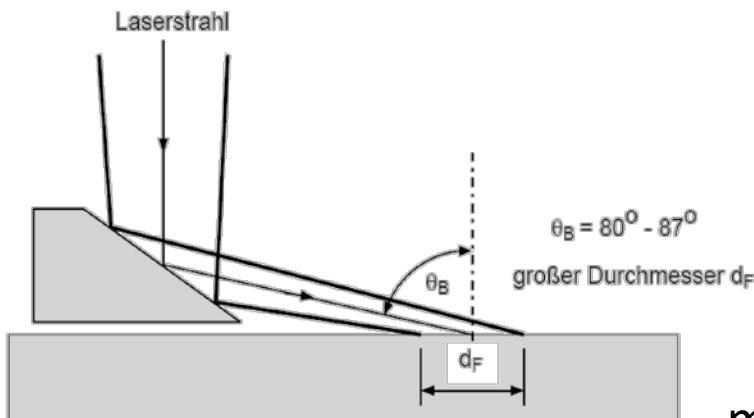
$$\theta_1 + \theta_2 = 90^\circ$$



Brewster  
Angle

# Reflection

$$\theta_1^B = \arctan \frac{n_2}{n_1}$$



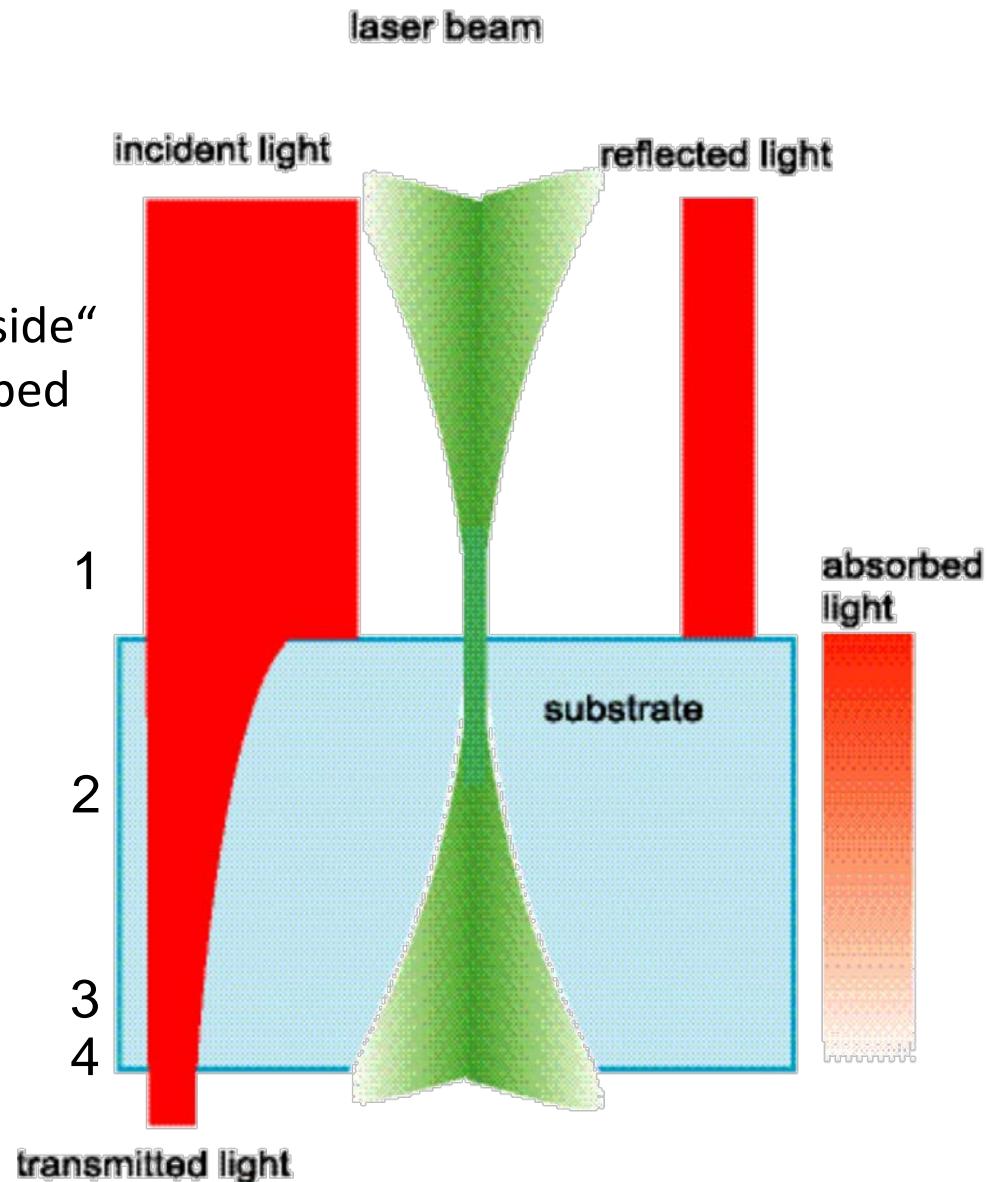
machining under Brewster angle  
(increase absorption for metals)

# Laser light material interaction

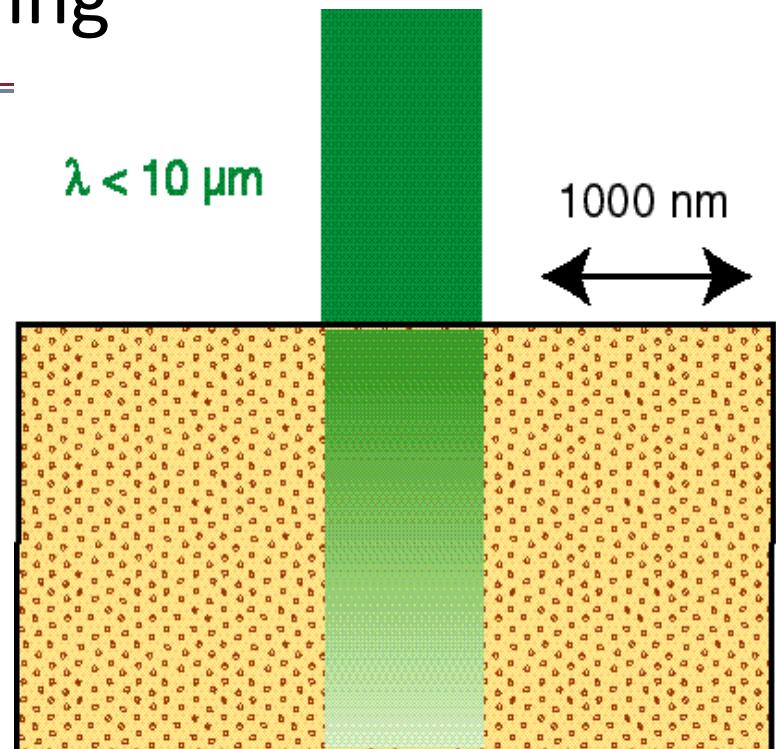
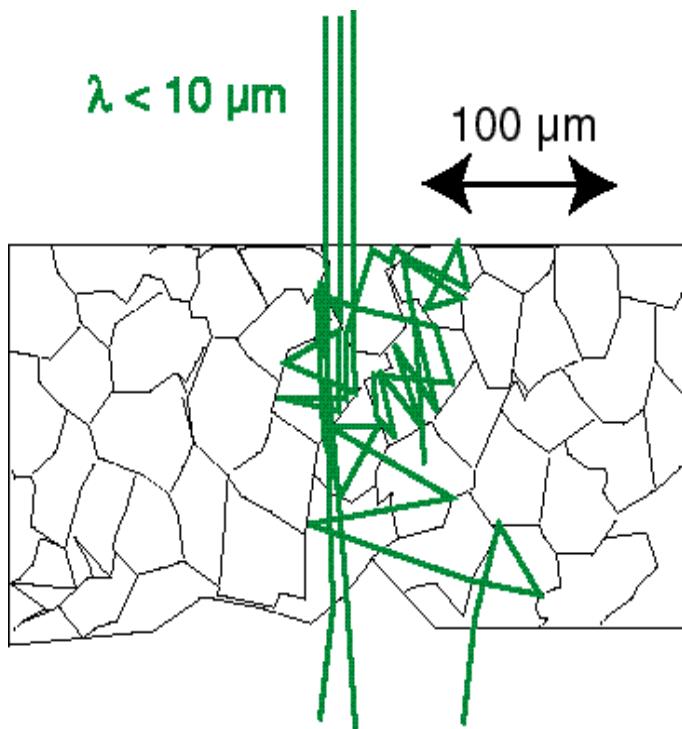
1. Incident -> Reflected + “Passing inside”
2. „Passing inside“ -> partially absorbed

$$I = I_0 e^{-\alpha \cdot l}$$

3. Reflection from the back side
4. The rest is transmitted



# Scattering



$\lambda \sim d \Rightarrow \text{Mie Scattering}$

$\lambda \gg d \Rightarrow \text{Rayleigh Scattering}$

# Effective Medium Approximation

$\varepsilon_1$  - inclusion dielectric constant

$\varepsilon_0$  - matrix medium dielectric constant

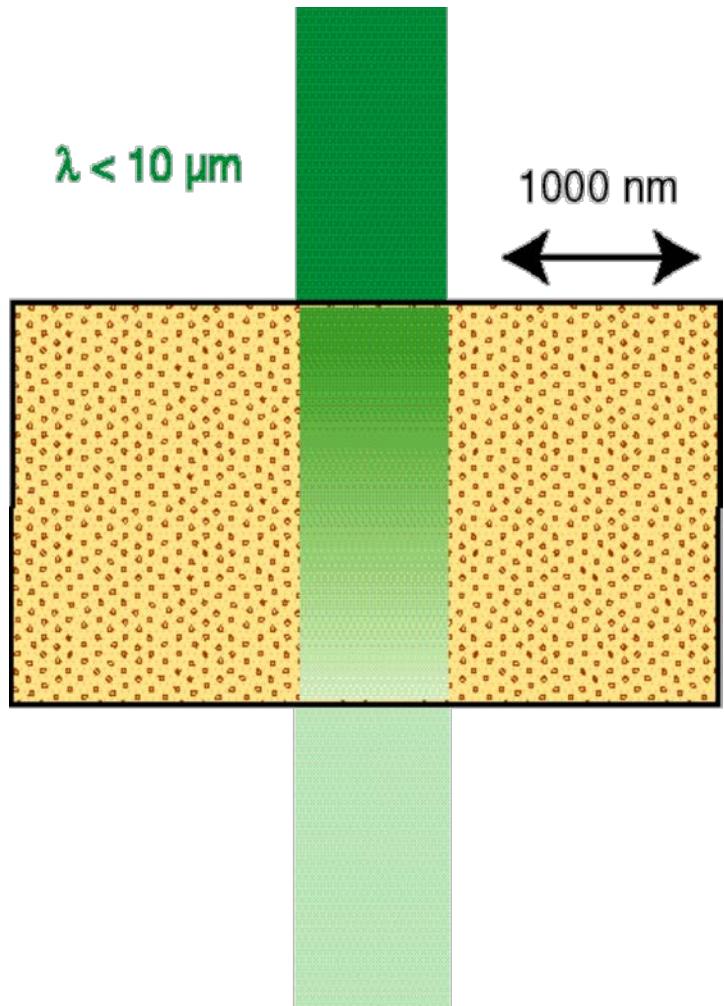
$\varepsilon_{\text{eff}}$  – effective dielectric constant

$\eta_1$  – volume fraction of inclusions

Maxwell-Garnett Equation

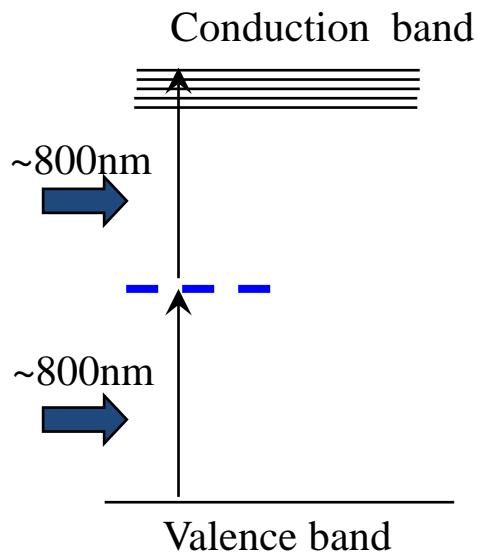
$$\frac{\varepsilon_{\text{eff}} - \varepsilon_0}{\varepsilon_{\text{eff}} + 2\varepsilon_0} = \eta_1 \frac{\varepsilon_1 - \varepsilon_0}{\varepsilon_1 + 2\varepsilon_0}$$

formula valid only for low concentrations  $\eta_1$  and small difference between  $\varepsilon_1$  and  $\varepsilon_0$



# Multiphoton absorption

## Two photon absorption



linear absorption

$$dI = -\alpha \cdot I \cdot dz$$

non-linear absorption

$$dI = -\alpha(I) \cdot I \cdot dz$$

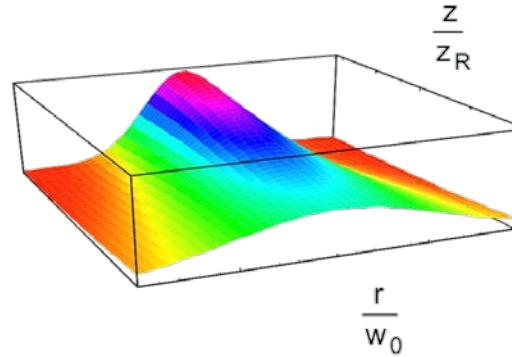
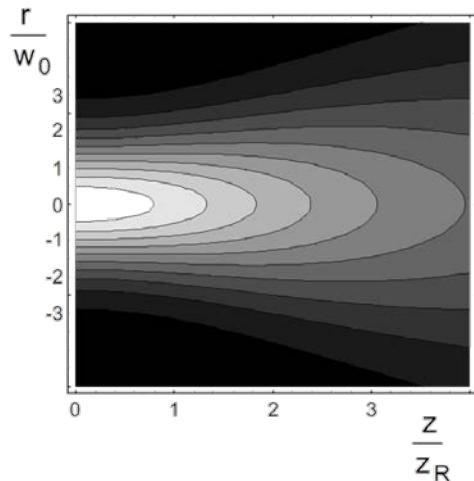
two-photon absorption

$$dI = -\alpha^{\text{non-linear}} \cdot I^2 \cdot dz$$

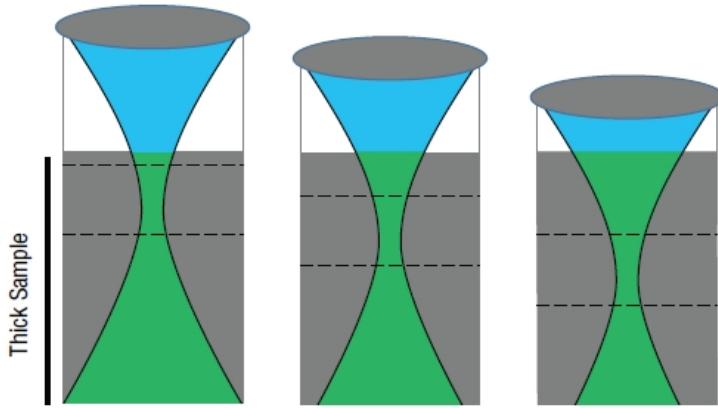
$$(\alpha(I) = \alpha^{\text{non-linear}} I)$$

in order to get many photons in the same place at the same time  
high intensity is required  $\Rightarrow$  short-pulse lasers (ps, fs)

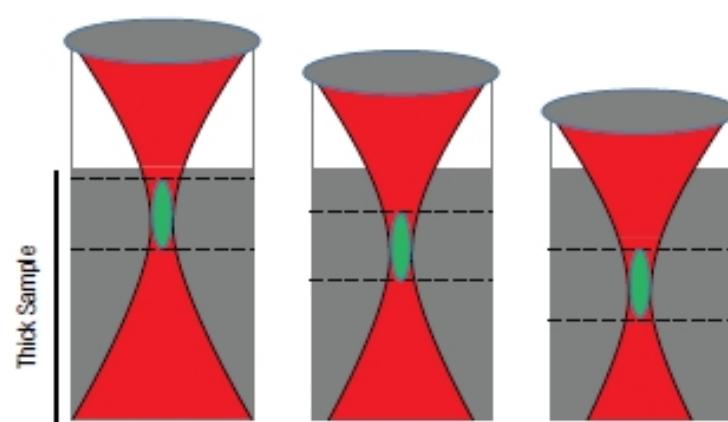
# Localisation of Multiphoton Absorption



Linear (single photon) absorption

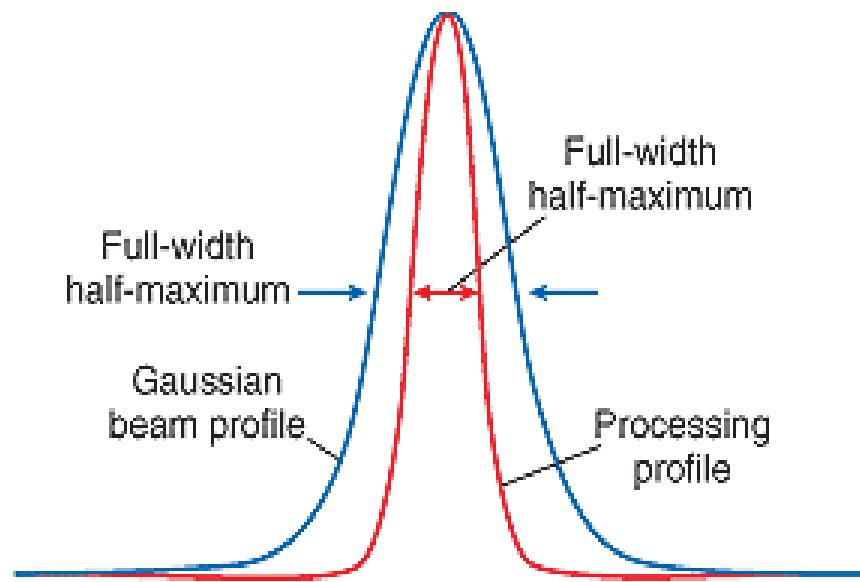


Multiphoton absorption



interaction region is also localised in Z

# Lateral Resolution



better localization  
due to  $\sim I^n$